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September 13, 2004

Ms. Nancy Ryan
WDNR Plymouth Service Center
P.O. Box 408
Plymouth, WI 53073

Re: Additional Historic Information, Former Plymouth Foundry, BRRTS # 02-46-189401, BRRTS # 02-46-189396, BRRTS # 03-46-189407, Former Plymouth Foundry, FID # 246148100, 1019 N. 11th Avenue, Grafton, Wisconsin 53024

Dear Ms. Ryan,

Per your recent request for more historic information related to property use, attached please find an excerpt from a 1993 Key Environmental Phase I and Phase II Investigation Report. The information is not current, but provides a summary of the historic property use and some tenants.

Additional information regarding the property history was obtained from Ms. Betty Dickman, a secretary for the Plymouth Foundry properties and 35-year employee. Ms. Dickman served as a secretary and accounts payable office employee, primarily from the Bridge Street facility.

According to Ms. Dickman, foundry operations at the Plymouth Foundry building ceased in approximately 1968. Tenants that occupied the building following the closure of foundry operations were primarily storage or warehousing; Ms. Dickman indicates that 9 out of 10 occupants used the building for storage or shipping purposes, there was very little manufacturing.

According to Ms. Dickman's recollection, the following is a list of tenants and their use of the building:

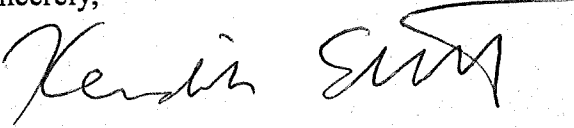
Business	Use
Senn Tool Company	Small machine shop
Trupke	Office use
Akerlow Industries	Office and storage
Bridge Casket Company	Casket manufacture and storage
Portal Industries	Storage
Lakeside Overhead Doors	Storage
Matrix Packaging Machinery Inc.	Packaging / Storage
Custom Design Products / Display	Packaging / Storage
Isokern Inc.	Unknown
Kapco	Storage
Tesker Manufacturing	Storage
Draco Laboratory	Unknown

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Plymouth Foundry Site, Grafton, WI

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I trust this information meets your needs.

Sincerely,



Kendrick Ebbott
Senior Hydrogeologist
Director of Remediation Services

Attachments: Pages 5 and 6 of Key Environmental Phase I and II Report

Cc: Ms. Kris Hughes, N3820 County Road NN, Cascade, WI 53011, w/ Attachment
Mr. Steve Castner, 1650 Ninth Avenue, Grafton, WI 53024-0164 w/ Attachment

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PHASE I AND PHASE II ENVIRONMENTAL SITE ASSESSMENT

PREPARED FOR
THE ESTATE OF RICHARD GOLDBERG

PREPARED BY
KEY ENVIRONMENTAL SERVICES, INC.

FILE NO. 0303030

A utility pole with a pole mounted transformer (Pole No. 68-25323) is also located north of the main foundry building. No signs of leakage or damage was noted of the transformer.

A metal shed is located north of the parking lot. The shed is utilized by Holton Brothers Contractors to store equipment and 55-gallon drums containing a sealant material.

North Street borders the northern property line. A Wisconsin Electric Power Company substation is located north of North Street. Tecumseh Products is located west of the substation.

Tall grass and weeds are located west of the main foundry building with remnants of hoppers and pipelines noted in this area. An underground pipeline was noted near the western portion of the property. The pipeline was likely associated with the above ground storage tanks, formally located in the northwest portion of the property. Storm sewer grates were also noted in the western portion of the site.

Railroad tracks border the western edge of the site. The former Ataco Steel facility and Municipal Well No. 1 are located west of the tracks. The site is serviced by municipal sewer and water. Private residences are located south of the site. Site sketches are included in Figures 2 and 3 of Appendix 1 and site photographs are included in Appendix 2.

2.3 Site History

The site and buildings were developed as the Jungers Stove and Range Company, founded in 1911. The company manufactured coal and wood ranges, gray iron castings, and oil and gas heaters and furnaces.

In 1964, the property was occupied by the Plymouth Foundry and Machine Company, founded by Mr. Richard J. Goldberg. Occupancy permits issued to others include: Draco Labs in 1984, Senn Tool Company in 1986, and Custom Display in 1987. The northern portion of the main building is currently occupied by Westby Production Components. The metal storage shed located in the northern portion of the site is currently occupied by Holton Brothers Inc.

It is understood that the past businesses associated with the subject site, at one time, also owned the properties located to the east, across 11th Avenue of the site. It is also understood that a well associated of the main foundry building may have supplied water to some of the buildings located across 11th Avenue of the site. Reportedly, this well was closed by the Village of Grafton about eight (8) years ago.

Aerial photographs (Scale: 1" = 400') taken of the subject site and surrounding area for the years 1963, 1967, 1970, 1975, 1980, 1985, and 1990 were reviewed to identify any changes to the site within this time frame.

The March, 1963 aerial photograph indicated that the site was developed with the structures present today. In addition, five (5) above ground storage tanks are apparent in the northwest corner of the subject site. North street was located north of the site. An electric substation was located across north street. Tecumseh products was located northwest of the site. Railroad tracks bordered the site to the west. The Village of Grafton Municipal Well No. 1 and former Ataco Steel was located west of the tracks. Commercial and residential structures were located east of the site across 11th Avenue and residential structures located south of the site.

No significant changes from the 1963 aerial were noted on the subject site in the 1967, 1970, 1975, 1980, and 1985 aerials. The above ground storage tanks are no longer evident in the 1990 aerial photograph. Also, the parking area located north of the main building appears lighter in color in the 1990 photograph compared to previous photos. This may be a result of the addition of stone or removal of asphalt.

2.4 Site Geology

The site is located in a residential, commercial, and industrial section of the Village of Grafton. The topography of the site is relatively flat. The area slopes down towards the Milwaukee River located about 1,000 feet to the east of the site.