

January 29, 2016

Reference No. 086120

Mr. David Rozeboom Wisconsin Department of Natural Resources 1300 W. Clairemont Avenue Eau Claire, Wisconsin 54701

Dear Mr. Rozeboom:

#### Re: Annual Operation, Maintenance, and Monitoring Report November 2014 through December 2015 Former Holtz Krause Closed Landfill Wausau, Wisconsin

GHD Services Inc. (GHD) is submitting the Annual Operation, Maintenance, and Monitoring (OM&M) Report on behalf of the City of Wausau for the former Holtz Krause Landfill in Wausau, Wisconsin. The report covers the period of November 2014 through December 2015.

One hard copy of the report is being sent to your attention for review.

Please review the report at your earliest convenience and contact me if you have any questions or require additional information.

Sincerely,

GHD

Thoug 7 Theda

Thomas F. Hobday

TH/sb/1

Encl.

cc: Kevin Fabel, City of Wausau (via email) Ron Frehner, GHD (via email)





Final



# Annual Operation, Maintenance, and Monitoring Report November 2014 through December 2015

Former Holtz Krause Landfill Wausau, Wisconsin

City of Wausau

1801 Old Highway 8 Northwest Suite 114 St. Paul Minnesota 55112 086120 | Report No 2 | January 29 2016

## **Table of Contents**

1.	Intro	duction		1
	1.1	Site Des	cription	1
	1.2	Objective	es and Requirements	2
2.	Gas	Extraction	System and Flare Station	2
	2.1	Overviev	v and System Components	2
	2.2	Flare Sta	ation OM&M	3
		2.2.1	Unscheduled Flare Station Shutdowns	3
	2.3	Gas Extr	action Well Monitoring	4
	2.4	Gas Prol	be Monitoring	4
	2.5	Landfill C	Gas Condensate	4
3.	Land	fill Cover .		5
4.	Conc	lusions		5
5.	Reco	ommendati	ons	6

## **Figure Index**

Figure 1.1 Site Plan

### Table Index

Table 2.1	Flare Station Operational Data
Table 2.2	Landfill Gas Data
Table 2.2	Landfill Gas Probe Data

## **Appendices**

Appendix A	Weekly Flare Station Inspection Forms
Appendix B	Semi Annual Flare Station Maintenance Reports
Appendix C	Monthly Site Inspection Forms

## 1. Introduction

GHD Services, Inc. (GHD) has prepared this Operation, Maintenance, and Monitoring (OM&M) Report (Report) for the former Holtz Krause Landfill in Wausau, Wisconsin, on behalf of the City of Wausau. This Report presents the results of OM&M activities at the Site from November 2014 through December 2015 as required by the Operation and Maintenance Plan. Future annual reports will be prepared on a calendar year basis.

Since 1995, the City of Wausau has operated the landfill gas system, maintained the cap, measured settlement, and monitored groundwater at and near the landfill. Under the September 25, 2012 Purchase Agreement, Marathon County purchased the landfill property and the Holtz Krause Steering Committee developed the landfill into a soccer complex. Figure 1.1 shows the landfill, soccer complex, and gas extraction system components.

The September 25, 2012 Purchase Agreement states that the City of Wausau will continue to operate and maintain the landfill gas collection system and landfill cap outside the soccer field area. The Parks department, serving the County and City, is responsible for Operation and Maintenance of the soccer complex, which includes the irrigation system, under-drains, field turf, concession building, maintenance building, parking lots, and Championship Field lights. As part of the 2012 Agreement, the Holtz Krause Steering Committee is to provide \$54,000 in funds to the County for the purpose of funding the future replacement of the flare which would likely occur after the flare is 15 to 20 years old (i.e. 2028 to 2033).

This report provides the results of the OM&M performed that is the responsibility of the City of Wausau (landfill gas collection system OM&M, site inspections, and landfill cover areas outside of the soccer complex).

### 1.1 Site Description

The Holtz Krause Landfill and vicinity is a 64 acre site that operated between 1957 and 1980. The Site is located at the end of East Kent Street, east of Grand Avenue. This landfill received approximately 2.0 million cubic yards (CY) of waste including municipal solid waste, non-combustible waste, demolition material, and wood waste.

The landfill is surrounded by a wetland (south), single residence, Curling Club (west), cemetery (northwest), cell tower (north), and railroad operations (north and east).

In 2013, construction of the soccer complex and modifications and repairs of the gas extraction system were conducted. The landfill gas collection system now consists of the following:

- 32 gas extraction wells housed in flush-mounted vaults
- Header pipe, control valves, and condensate drainage system
- Landfill gas flare consisting of blower skid, flare, controls, and other associated equipment
- 13 gas monitoring probes

The landfill cover system consists of the following (from ground surface)

• A vegetative layer consisting of 6 to 8 inches of topsoil and 3 feet of rooting zone soil.

- Primary barrier layer consisting of a 40-mil very low density polyethylene (VLDPE) geomembrane liner.
- Secondary barrier layer consisting of 2 feet of compacted clay
- The 1982 soil cover (0 to 2 feet thick)

The soccer field utilities are entirely installed above the liner within the rooting zone. These include the irrigation system, under drains, storm drains, water, sanitary and electrical. The landfill gas header piping is installed below the liner.

#### 1.2 **Objectives and Requirements**

As required in the O&M Plan for the Site, the City is responsible for the following OM&M items:

- Weekly monitoring and inspections of the flare station
- Twice monthly monitoring of landfill gas composition at the flare station from October through March
- Monthly monitoring of landfill gas composition at the flare station from April through September
- Semi-annual preventative maintenance of the flare station
- Monthly monitoring and inspection of landfill gas extraction wells (gas composition, flow rate, header vacuum, and well condition) from April through September
- Quarterly monitoring and inspection of landfill gas extraction wells (gas composition, flow rate, header vacuum, and well condition) from October through March
- Quarterly gas probe monitoring
- Monthly general Site inspections

Results of the OM&M items noted above are presented in the following sections.

2.

### Gas Extraction System and Flare Station

#### 2.1 **Overview and System Components**

The landfill gas extraction system consists of the following components:

- 32 gas extraction wells housed in flush-mounted vaults
- Header pipe, control valves, and condensate drainage system
- Landfill gas flare consisting of blower skid, flare, controls, and other associated equipment
- 13 gas monitoring probes

Through the use of a blower at the flare station, vacuum is applied to the landfill gas extraction wells, via the header pipe network, to extract landfill gas from the landfill and transfer it to the flare station. At the flare station, extracted landfill gas is supplied to a candlestick flare for combustion and destruction. Landfill gas condensate that accumulates in the header piping or at the flare station drains to the City of Wausau sanitary sewer via a condensate sump and drip leg.

Gas monitoring probes are installed around the perimeter of the landfill to allow monitoring of any landfill gas migration beyond the landfill limits.

The components of the gas extraction system are shown on Figure 1.1.

### 2.2 Flare Station OM&M

The required flare station OM&M consists of the following:

- Weekly monitoring and inspection of the flare station operation
- Twice weekly remote flare station monitoring
- Monthly monitoring of flare station landfill gas composition from April through September, and twice monthly monitoring of flare station landfill gas composition from October through March
- Semi-annual preventative maintenance of flare station

Weekly flare station inspections consist of recording all current operating conditions (flow rate, oxygen content, gas/flare temperatures, gas pressures, header vacuum, system hours, etc.) listed on the "Weekly Flare Station Inspection Form" (included in the O&M Plan). A summary of weekly inspection results are presented in Table 2.1. Weekly flare inspection forms are included in Appendix A.

In addition to on-Site inspections, the flare station was monitored at least twice per week via the remote (internet) connection to verify operation. Any issues or shutdowns discovered during remote monitoring were logged, and are detailed in Section 2.2.1.

Monitoring of landfill gas composition (percent each: methane, carbon dioxide, and oxygen) was completed a minimum of one time per month from April to September, and a minimum of two times per month from October to March. The results of landfill gas monitoring at the flare station are presented in Tables 2.1 and 2.2.

Semi-annual flare station maintenance consists of performing all flare manufacturer specified inspections and preventative maintenance. The semi-annual inspection and maintenance events were performed by GHD Services, Inc. on behalf of the City of Wausau in April 2015 and October 2015. The semi-annual maintenance reports are included in Appendix B.

#### 2.2.1 Unscheduled Flare Station Shutdowns

During the reporting period (November 2014 through December 2015), the flare station experienced 9 unscheduled shutdowns. Details of the shutdowns are as follows:

- January 13, 2015: The flare station shut down due to a high condensate level caused by the drain pipe freezing. The flare station restarted once the pipe was thawed.
- February 24, 2015: The flare station experienced a low flow rate shutdown caused by a frozen flowmeter. The flare station restarted once the flowmeter was thawed out on February 25, 2015.
- March 13, 2015: The flare station experienced a low flow rate shutdown. The flare station was restarted on March 16, 2015.
- June 22, 2015: The flare station shut down due to utility outage. The flare station restarted once the power was restored.

- July 26, 2015: The flare station shut down due to a pilot flame fail. The flare station was restarted on July 28, 2015.
- August 2, 2015: The flare station shut down due to utility outage caused by a lightning storm. The flare station restarted once power was restored.
- August 28, 2015: The flare station shut down to a pilot flame fail. The flare station was restarted on August 31, 2015.
- November 11, 2015: The flare station experienced a high oxygen shutdown. The valves were reset and the flare was restarted on November 13, 2015.
- November 20, 2015: The flare station shut down to a pilot flame fail caused by high winds. The flare station was restarted on November 22, 2015.

The flare station operated for 9,901 of the 10,224 available hours (97-percent) during the reporting period.

### 2.3 Gas Extraction Well Monitoring

Gas extraction well monitoring is performed on a monthly basis April through September, and on a quarterly basis October through March, in accordance with the O&M Plan and consists of monitoring the landfill gas concentration, flow rate, and vacuum at each gas extraction well. Additionally, at the time of monitoring, the condition of each well is inspected and evaluated. Any maintenance needs found are then completed as necessary.

During gas well monitoring, extraction well flow rates were adjusted based upon the composition of landfill gas within the individual wells. Wells were adjusted to supply landfill gas to the flare station with a nominal methane concentration of 30-percent. To begin the reporting period, landfill gas was extracted from the wellfield at 90 cubic feet per minute (cfm). Gas flow was reduced in December 2014 due to reduced methane concentrations reaching the flare station.

Results of the gas extraction well monitoring are presented in Table 2.2.

### 2.4 Gas Probe Monitoring

Landfill gas probe monitoring is conducted on a quarterly basis at the thirteen gas probes installed around the perimeter of the site. Locations of the gas probes are presented on Figure 1.1. Monitoring at each probe consisted of the gas composition (methane, carbon dioxide, oxygen, and balance). Probes were purged for a minimum of 210 seconds before a final measurement was recorded.

Results of the gas probe monitoring are presented in Table 2.3. Methane was non-detect at all probes during the reporting period monitoring events, indicating that the gas extraction system has been effective at controlling landfill gas migration from the Site.

### 2.5 Landfill Gas Condensate

Landfill gas condensate collected in the landfill gas header and at the flare station gravity drains to a drip leg near the flare station before draining to the City of Wausau sanitary sewer. Landfill gas condensate is sampled at the direction/discretion of the City of Wausau Wastewater Treatment Facility.

## 3. Landfill Cover

In accordance with the O&M Plan, the City was responsible for completing general Site inspections on a monthly basis. Any issues identified in monthly inspections were then reported to the responsible party (i.e. county for soccer complex/field issues, city for landfill areas outside of the soccer complex, etc.).

The Site inspections focused on the following main components:

- Landfill cover area
- Landfill gas extraction wells
- Landfill gas monitoring probes
- Flare station area
- Access roads/paths associated with the Site

Inspections are completed on the "Landfill Site Inspection" form previously provided in the Site O&M Plan. Copies of the monthly inspection forms are provide in Appendix C.

No major issues were noted during the monthly Site inspections requiring further maintenance work. The perimeter of the landfill was twice noted to require mowing in May 2015 and July 2015. In each instance, the area had been mowed by the next inspection.

### 4. Conclusions

Based upon the OM&M activities performed in the reporting period, the following conclusions are made:

- The new flare station provided consistent, reliable operation throughout the reporting period with 97-percent up-time from November 1, 2014 through December 31, 2015.
- The flare station controls allowed extraction amounts to closely match landfill production (approximately 80 to 90 cfm at 31 to 40 percent methane). Additionally, this resulted in minimal amounts of oxygen within the landfill waste, ensuring the landfill remains in anaerobic gas production and limits the potential for subsurface fires.
- Landfill gas monitoring probes were all non-detect for methane during the reporting period, indicating that landfill gas extraction rates are sufficient to prevent off-Site gas migration.
- The general Site was noted to be in good condition throughout the reporting period, with no significant concerns. No issues were noted where erosion had been previously observed due to snow melt in spring of 2014.
- Gas composition at gas extraction wells was noted to be very consistent throughout the reporting period. This consistency supports that the current frequency of gas extraction well monitoring is sufficient (monthly April through September, quarterly October through March).

## 5. Recommendations

Based upon the consistent performance of the gas extraction and flare system, it is recommended that the current monitoring frequency for the flare station, gas extraction wells, and probes be maintained for 2016.



#### <u>LEGEND</u>



figure 1.1 SITE PLAN FORMER HOLTZ KRAUSE LANDFILL *Wausau, Wisconsin* 

086120-10(002)GIS-SP001 JAN 25/2016

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### Flare Station Operational Data November 2014 through December 2015 Holtz Krause Closed Landfill - Wausau, Wisconsin

Date	Header Pressure	Methane	Carbon Dioxide	Oxygen	Flow Rate	Inlet Gas Temp	Flare Temp	Status	System Hours
	(in H <sub>2</sub> O)	(%)	(%)	(%)	(scfm)	(°F)	(°F)	(on/off)	(hours)
11/7/2014	2.5	NI/D	NI/D	NI/D	02	50	1 210	00	0 202
11/1/2014	-3.5				93	59	1,310	UII	9,393
11/13/2014	-4.3	32.0	31.8	0.4 N/D	92	58	1,358	on	9,538
11/18/2014	-4.6	N/R	N/R	N/R	86	57	1,340	on	9,659
11/25/2014	-6.6	30.7	31.1	0.6	93	56	1,391	on	9,825
12/3/2014	-4.5	32.5	31.5	0.5	76 	55	1,370	on	10,018
12/9/2014	-4.8	N/R	N/R	N/R	77	54	1,283	on	10,162
12/16/2014	-4.3	N/R	N/R	N/R	76	54	1,359	on	10,330
12/22/2014	-2.7	35.1	32.7	0.2	76	53	1,412	on	10,474
1/6/2015	-2.7	38.1	33.5	0.2	79	51	1,181	on	10,835
1/13/2015	-3.5	N/R	N/R	N/R	84	50	1,385	on	11,003
1/21/2015	-4.0	33.4	31.1	0.4	76	50	1,303	on	11,193
1/27/2015	-4.6	N/R	N/R	N/R	77	50	1,385	on	11,336
2/3/2015	-3.6	32.8	31	0.5	76	49	1,244	on	11,504
2/10/2015	-3.5	N/R	N/R	N/R	83	49	1,466	on	11,671
2/17/2015	-3.0	N/R	N/R	N/R	77	48	1,342	on	11,839
2/24/2015	-1.0	37.6	33.1	0.2	76	48	1,319	on	12,008
3/3/2015	-0.6	39.4	31.4	0	81	48	1,420	on	12,161
3/10/2015	-2.9	34.1	30.1	0.1	80	48	1,412	on	12,328
3/17/2015	-5.1	N/R	N/R	N/R	82	48	1,320	on	12,459
3/24/2015	-3.0	N/R	N/R	N/R	82	48	1,426	on	12,629
4/1/2015	-3.5	N/R	N/R	N/R	77	48	1,282	on	12,795
4/8/2015	-2.8	N/R	N/R	N/R	77	48	1,481	on	12,987
4/15/2015	-4.4	32	28.5	0.2	78	48	1,217	on	13,131
4/21/2015	-3.6	N/R	N/R	N/R	80	49	1,340	on	13,295
4/28/2015	-3.4	N/R	N/R	N/R	80	50	1,428	on	13,465
5/6/2015	-3.0	N/R	N/R	N/R	81	50	1,383	on	13,655
5/12/2015	-4.4	34.6	29.9	0.1	75	51	1,344	on	13,800
5/19/2015	-4.9	N/R	N/R	N/R	77	51	1,343	on	13,968
5/26/2015	-4.1	N/R	N/R	N/R	81	53	1,272	on	14,137
6/2/2015	-3.6	N/R	N/R	N/R	79	54	1,377	on	14,309
6/10/2015	-4.8	33.7	29.2	0.2	76	55	1,330	on	14,497
6/16/2015	-5.2	N/R	N/R	N/R	77	56	1,333	on	14,639

### Flare Station Operational Data November 2014 through December 2015 Holtz Krause Closed Landfill - Wausau, Wisconsin

Date	Header Pressure	Methane	Carbon Dioxide	Oxygen	Flow Rate	Inlet Gas Temp	Flare Temp	Status	System Hours
	(in H <sub>2</sub> O)	(%)	(%)	(%)	(scfm)	(°F)	(°F)	(on/off)	(hours)
6/23/2015	-5.6	N/R	N/R	N/R	78	57	1,327	on	14,804
6/30/2015	-4.7	N/R	N/R	N/R	76	58	1,354	on	14,971
7/7/2015	-5.0	31.2	29.3	0.3	76	58	1,318	on	15,138
7/14/2015	-5.1	N/R	N/R	N/R	76	59	1,370	on	15,302
7/21/2015	-5.4	N/R	N/R	N/R	85	60	1,388	on	15,470
7/28/2015	-2.7	N/R	N/R	N/R	76	60	1,400	on	15,561
8/4/2015	-5.3	N/R	N/R	N/R	83	60	1,423	on	15,720
8/12/2015	-4.9	N/R	N/R	N/R	85	61	1,342	on	15,914
8/19/2015	-3.2	33.8	32.1	0.2	82	61	1,412	on	16,082
8/25/2015	-4.5	N/R	N/R	N/R	77	62	1,361	on	16,225
9/2/2015	-4.0	36.3	32.4	0.2	77	62	1,385	on	16,351
9/10/2015	-4.3	35.1	31.6	0.3	80	62	1,461	on	16,533
9/15/2015	-4.4	N/R	N/R	N/R	77	63	1,430	on	16,653
9/22/2015	-4.3	N/R	N/R	N/R	78	62	1,448	on	16,819
9/30/2015	-4.8	N/R	N/R	N/R	81	62	1,476	on	17,012
10/7/2015	-4.5	37.3	32.7	0.3	77	61	1,400	on	17,179
10/15/2015	-3.8	N/R	N/R	N/R	81	61	1,443	on	17,367
10/21/2015	-3.8	N/R	N/R	N/R	84	61	1,440	on	17,511
10/27/2015	-3.8	N/R	N/R	N/R	83	60	1,350	on	17,656
11/3/2015	-4.0	37.9	34.2	0.2	85	60	1,414	on	17,830
11/10/2015	-3.8	N/R	N/R	N/R	79	59	1,410	on	17,994
11/17/2015	-4.0	40.1	35.1	0.2	82	58	1,337	on	18,115
11/24/2015	-5.2	N/R	N/R	N/R	79	57	1,420	on	18,237
12/2/2015	-4.5	39.9	35.1	0.3	76	56	1,437	on	18,428
12/9/2015	-4.2	N/R	N/R	N/R	76	56	1,423	on	18,597
12/15/2015	-6.9	N/R	N/R	N/R	79	55	1,480	on	18,740
12/22/2015	-4.7	40.1	35	0.3	80	54	1,397	on	18,910
12/28/2015	-3.8	N/R	N/R	N/R	84	54	1,506	on	19,055

			Carbon			Flow	Header	
ID	Date	Methane	Dioxide	Oxygen	Temp	Rate	Pressure	Status
		(%)	(%)	(%)	(°F)	(scfm)	(in. H <sub>2</sub> O)	(on/off)
Flare	11/13/2014	32.6	31.8	0.4	58	92	-4.3	On
Flare	11/25/2014	30.7	31.1	0.6	56	93	-6.6	On
Flare	12/3/2014	32.5	31.5	0.5	55	76	-4.5	On
Flare	12/22/2014	35.1	32.7	0.2	53	76	-2.7	On
Flare	1/8/2015	38.1	33.5	0.2	51	79	-2.7	On
Flare	1/21/2015	33.4	31.1	0.4	50	76	-4.0	On
Flare	2/4/2015	32.8	31.0	0.5	49	76	-3.6	On
Flare	2/24/2015	37.6	33.1	0.2	48	76	-1.0	On
Flare	3/3/2015	39.4	31.4	0.0	48	81	-0.6	On
Flare	3/12/2015	34.1	30.1	0.1	48	80	-2.9	On
Flare	4/14/2015	32.0	28.5	0.2	48	78	-4.4	On
Flare	5/14/2015	34.6	29.9	0.1	51	75	-4.4	On
Flare	6/9/2015	33.7	29.2	0.2	55	76	-4.8	On
Flare	7/7/2015	31.2	29.3	0.3	58	76	-5.0	On
Flare	8/18/2015	33.8	32.1	0.2	61	82	-3.2	On
Flare	9/2/2015	36.3	32.4	0.2	62	77	-4.0	On
Flare	9/9/2015	35.1	31.6	0.3	62	80	-4.3	On
Flare	10/7/2015	37.3	32.7	0.3	61	77	-4.5	On
Flare	11/3/2015	37.9	34.2	0.2	60	85	-4.0	On
Flare	11/17/2015	40.1	35.1	0.2	58	82	-4.0	On
Flare	12/2/2015	39.9	35.1	0.3	56	76	-4.5	On
Flare	12/22/2015	40.1	35.0	0.3	54	80	-4.7	On
EW-01	3/12/2015	0.0	0.1	21.4	34	0	-3.4	Off
EW-01	4/14/2015	11.3	20.4	1.0	47	0	-3.7	Off
EW-01	5/14/2015	11.3	21.3	0.2	51	0	-2.4	Off
EW-01	6/9/2015	11.5	21.6	0.1	67	0	-3.8	Off
EW-01	7/7/2015	8.0	18.8	3.1	63	0	-4.5	Off
EW-01	8/18/2015	13.1	23.2	0.2	68	0	-3.6	Off
EW-01	9/9/2015	16.7	22.6	1.5	64	0	-4.0	Off
EW-01	10/7/2015	8.3	9.9	13.2	56	0	-3.9	Off
EW-02	3/12/2015	15.2	23.2	0.7	39	0	-3.3	Off
EW-02	4/14/2015	15.0	22.2	1.0	45	0	-3.6	Off
EW-02	5/14/2015	17.6	23.7	0.2	50	0	-2.4	Off
EW-02	6/9/2015	19.0	24.3	0.2	58	0	-3.8	Off
EW-02	7/7/2015	14.3	22.2	2.2	60	0	-4.4	Off
EW-02	8/18/2015	20.8	26.8	0.3	66	0	-3.5	Off
EW-02	9/9/2015	24.3	27.6	0.2	***	***	***	On
EW-02	9/9/2015	24.3	27.4	0.2	65	0	-4.0	Off
EW-02	10/7/2015	25.1	28.1	0.2	57	0	-3.9	Off

			Carbon			Flow	Header	
ID	Date	Methane	Dioxide	Oxygen	Temp	Rate	Pressure	Status
		(%)	(%)	(%)	(°F)	(scfm)	(in. H <sub>2</sub> O)	(on/off)
EW-03	3/12/2015	38.4	27.3	2.5	48	13	-3.0	On
EW-03	4/14/2015	31.3	22.3	5.5	48	3	-3.6	On
EW-03	5/14/2015	41.5	28.6	0.9	50	18	-2.3	On
EW-03	6/9/2015	41.9	28.7	1.2	56	7	-3.7	On
EW-03	7/7/2015	37.6	27.3	2.6	57	4	-4.3	On
EW-03	8/18/2015	45.0	32.4	0.6	59	9	-3.3	On
EW-03	9/9/2015	48.5	33.9	0.1	58	9	-3.9	On
EW-03	10/7/2015	51.0	35.2	0.2	55	9	-3.8	On
EW-04	3/12/2015	26.1	25.5	1.4	44	3	-3.3	On
EW-04	4/14/2015	23.6	22.6	3.3	47	6	-3.6	On
EW-04	5/14/2015	29.4	26.6	0.5	49	5	-2.3	On
EW-04	6/9/2015	31.0	26.7	0.8	56	8	-3.6	On
EW-04	7/7/2015	29.6	28.2	0.0	58	12	-4.4	On
EW-04	8/18/2015	31.2	30.2	0.2	61	7	-3.2	On
EW-04	9/9/2015	33.1	30.7	0.2	61	12	-4.0	On
EW-04	10/7/2015	35.2	31.7	0.2	56	14	-3.7	On
EW-05	3/12/2015	22.3	23.6	1.2	44	***	-3.2	On
EW-05	4/14/2015	18.4	21.3	1.9	49	0	-3.6	Off
EW-05	5/14/2015	22.9	23.5	0.6	50	0	-2.3	Off
EW-05	6/9/2015	23.7	23.9	0.2	57	0	-3.6	Off
EW-05	7/7/2015	18.3	22.4	1.8	58	0	-4.3	Off
EW-05	8/18/2015	28.7	26.3	0.4	60	6	-3.2	On
EW-05	9/9/2015	30.4	27.1	0.2	61	6	-3.9	On
EW-05	10/7/2015	30.8	28.2	0.2	55	4	-3.8	On
EW-06	3/12/2015	26.7	27.6	0.4	45	7	-2.1	On
EW-06	4/14/2015	25.4	25.8	1.0	50	10	-2.9	On
EW-06	5/14/2015	24.5	26.6	0.6	51	0	-2.4	Off
EW-06	6/9/2015	25.6	26.6	0.7	60	0	-3.6	Off
EW-06	7/7/2015	22.5	26.1	1.1	59	0	-4.3	Off
EW-06	8/18/2015	30.3	29.5	0.2	63	5	-2.9	On
EW-06	9/9/2015	31.7	30.1	0.1	62	7	-3.8	On
EW-06	10/7/2015	33.2	31.1	0.2	56	2	-4.4	On

			Carbon			Flow	Header	
ID	Date	Methane	Dioxide	Oxygen	Temp	Rate	Pressure	Status
		(%)	(%)	(%)	(°F)	(scfm)	(in. H <sub>2</sub> O)	(on/off)
EW-07	3/12/2015	29.4	27.7	0.5	48	9	-2.6	On
EW-07	4/14/2015	30.2	27.1	0.5	51	12	-3.2	On
EW-07	5/14/2015	29.1	26.4	1.1	51	5	-2.5	On
EW-07	6/9/2015	32.4	27.8	0.4	60	8	-3.5	On
EW-07	7/7/2015	29.9	26.3	2.2	59	7	-4.2	On
EW-07	8/18/2015	33.7	30.4	0.2	62	7	-2.9	On
EW-07	9/9/2015	35.1	30.7	0.1	61	8	-3.8	On
EW-07	10/7/2015	37.1	31.8	0.1	56	***	-3.7	On
EW-08	3/12/2015	8.7	22.3	0.3	38	0	-2.6	Off
EW-08	4/14/2015	8.6	20.7	0.9	49	0	-3.0	Off
EW-08	5/14/2015	8.2	21.5	0.4	51	0	-2.5	Off
EW-08	6/9/2015	11.1	21.8	0.2	66	0	-3.5	Off
EW-08	7/7/2015	9.7	20.4	1.8	66	0	-4.2	Off
EW-08	8/18/2015	13.2	23.6	0.2	68	0	-2.9	Off
EW-08	9/9/2015	15.5	24.0	0.1	69	0	-3.7	Off
EW-08	10/7/2015	14.9	25.2	0.2	57	0	-3.8	Off
EW-09	3/12/2015	13.6	23.8	0.3	41	0	-3.1	Off
EW-09	4/14/2015	14.3	22.2	1.2	48	0	-3.5	Off
EW-09	5/14/2015	15.9	23.2	0.8	49	0	-2.5	Off
EW-09	6/9/2015	20.8	24.7	0.3	60	0	-3.6	Off
EW-09	7/7/2015	16.8	22.6	2.1	61	0	-4.2	Off
EW-09	8/18/2015	23.2	27.4	0.2	64	0	-2.8	Off
EW-09	9/9/2015	21.2	26.2	0.9	65	0	-3.7	Off
EW-09	10/7/2015	21.7	28.1	0.1	57	0	-3.8	Off
EW-10	3/12/2015	27.0	27.2	0.5	48	7	-3.0	On
EW-10	4/14/2015	27.8	26.9	0.0	52	11	-3.5	On
EW-10	5/14/2015	25.9	25.5	1.4	50	6	-2.7	On
EW-10	6/9/2015	27.5	26.5	0.6	56	9	-3.6	On
EW-10	7/7/2015	25.8	25.7	1.4	56	7	-4.5	On
EW-10	8/18/2015	29.4	28.9	0.3	60	5	-3.0	On
EW-10	9/9/2015	31.3	29.2	0.4	62	6	-1.2	On
EW-10	10/7/2015	33.9	30.8	0.2	54	5	-3.8	On

			Carbon			Flow	Header	
ID	Date	Methane	Dioxide	Oxygen	Temp	Rate	Pressure	Status
		(%)	(%)	(%)	(°F)	(scfm)	(in. H <sub>2</sub> O)	(on/off)
EW-11	3/12/2015	0.0	4.6	16.6	39	0	-3.1	Off
EW-11	4/14/2015	0.2	16.0	0.1	52	0	-3.6	Off
EW-11	5/14/2015	0.1	8.4	11.1	54	0	-2.6	Off
EW-11	6/9/2015	0.7	12.0	7.0	69	0	-3.5	Off
EW-11	7/7/2015	0.9	17.6	1.3	68	0	-4.2	Off
EW-11	8/18/2015	4.1	20.8	0.7	70	0	-2.9	Off
EW-11	9/9/2015	6.7	18.8	4.4	68	0	-3.7	Off
EW-11	10/7/2015	4.0	11.8	10.8	55	0	-3.8	Off
EW-12	3/12/2015	3.8	5.0	18.6	34	0	-3.2	Off
EW-12	4/14/2015	22.6	25.7	0.4	46	8	-3.5	On
EW-12	5/14/2015	20.7	26.5	0.1	52	0	-2.6	Off
EW-12	6/9/2015	21.9	26.7	0.1	65	0	-3.5	Off
EW-12	7/7/2015	19.4	26.8	0.0	67	0	-4.5	Off
EW-12	8/18/2015	28.6	29.4	0.2	68	0	-3.0	Off
EW-12	9/9/2015	30.0	29.6	0.2	67	4	-3.7	On
EW-12	10/7/2015	30.1	30.9	0.2	56	8	-3.9	On
EW-13	3/12/2015	2.7	18.8	1.8	38	0	-3.2	Off
EW-13	4/14/2015	2.0	17.5	1.9	52	0	-3.5	Off
EW-13	5/14/2015	2.0	18.0	2.2	52	0	-2.6	Off
EW-13	6/9/2015	3.2	18.2	1.5	65	0	-3.6	Off
EW-13	7/7/2015	2.7	19.3	0.9	65	0	-4.5	Off
EW-13	8/18/2015	6.2	21.6	0.9	68	0	-2.8	Off
EW-13	9/9/2015	6.7	21.2	1.1	67	0	-3.7	Off
EW-13	10/7/2015	5.6	22.0	1.0	60	0	-3.9	Off
EW-14	3/12/2015	7.0	21.0	0.8	36	0	-2.7	Off
EW-14	4/14/2015	0.3	1.3	19.9	54	0	-3.2	Off
EW-14	5/14/2015	7.7	22.3	0.2	53	0	-2.1	Off
EW-14	6/9/2015	0.0	0.2	20.8	68	0	-3.4	Off
EW-14	7/7/2015	0.0	0.1	20.9	67	0	-4.4	Off
EW-14	8/18/2015	11.7	23.7	0.2	69	0	-2.8	Off
EW-14	9/9/2015	13.3	21.9	0.3	66	0	-3.7	Off
EW-14	10/7/2015	9.9	21.6	1.5	57	0	-3.7	Off

			Carbon			Flow	Header	
ID	Date	Methane	Dioxide	Oxygen	Temp	Rate	Pressure	Status
		(%)	(%)	(%)	(°F)	(scfm)	(in. H <sub>2</sub> O)	(on/off)
EW-15	3/12/2015	2.0	16.0	4.6	43	0	-2.9	Off
EW-15	4/14/2015	0.1	14.2	5.6	55	0	-3.3	Off
EW-15	5/14/2015	1.4	16.9	2.0	52	0	-2.1	Off
EW-15	6/9/2015	2.3	17.3	1.0	64	0	-3.4	Off
EW-15	7/7/2015	1.0	16.2	3.0	65	0	-4.4	Off
EW-15	8/18/2015	7.7	20.7	0.3	66	0	-2.7	Off
EW-15	9/9/2015	5.1	19.7	0.2	66	0	-3.7	Off
EW-15	10/7/2015	3.2	20.1	0.9	60	0	-3.9	Off
EW-17	3/12/2015	37.2	29.8	0.6	46	15	-2.8	On
EW-17	4/14/2015	31.9	27.2	1.8	49	19	-3.8	On
EW-17	5/14/2015	34.8	28.6	0.4	50	5	-2.3	On
EW-17	6/9/2015	35.4	28.9	0.8	58	10	-3.4	On
EW-17	7/7/2015	31.1	26.6	3.1	56	7	-4.5	On
EW-17	8/18/2015	40.3	33.2	0.2	61	6	-2.7	On
EW-17	9/9/2015	44.4	33.7	0.1	64	8	-3.5	On
EW-17	10/7/2015	45.2	34.9	0.1	56	6	-3.9	On
EW-18	3/12/2015	51.8	34.3	0.8	41	3	-2.8	On**
EW-18	4/14/2015	50.7	33.0	0.9	48	9	-3.5	On**
EW-18	5/14/2015	41.6	30.0	3.4	48	1	-2.3	On
EW-18	6/9/2015	49.0	33.7	1.7	60	7	-3.3	On
EW-18	7/7/2015	46.1	34.0	2.3	59	4	-4.5	On
EW-18	8/18/2015	44.2	35.3	2.6	61	3	-2.9	On
EW-18	9/9/2015	50.8	38.2	1.2	67	5	-3.7	On
EW-18	10/7/2015	55.4	40.3	0.9	57	***	-3.8	On
EW-19	3/12/2015	47.1	36.5	0.8	44	16	-2.0	On
EW-19	4/14/2015	49.2	35.5	1.2	49	14	-2.8	On
EW-19	5/14/2015	43.0	33.9	1.6	49	8	-2.3	On
EW-19	6/9/2015	41.5	33.2	1.4	55	11	-3.3	On
EW-19	7/7/2015	37.3	32.5	1.8	55	10	-4.4	On
EW-19	8/18/2015	30.0	28.4	5.1	58	5	-3.1	On
EW-19	9/9/2015	43.4	36.6	1.0	62	7	-3.8	On
EW-19	10/7/2015	41.2	34.7	3.0	56	2	-3.9	On

15	Data		Carbon	0	<b>-</b>	Flow	Header	01-11-1
ID	Date	Methane	Dioxide	Oxygen		Rate	Pressure	Status
		(%)	(%)	(%)	(°F)	(scfm)	(in. H <sub>2</sub> O)	(on/off)
EW-20	3/12/2015	43.7	32.7	0.8	46	7	-2.7	On
EW-20	4/14/2015	40.4	30.1	1.6	49	15	-3.4	On
EW-20	5/14/2015	43.8	31.4	1.3	50	11	-2.5	On
EW-20	6/9/2015	43.6	32.4	0.9	55	13	-3.4	On
EW-20	7/7/2015	35.9	30.2	2.3	56	12	-4.6	On
EW-20	8/18/2015	39.7	34.3	1.1	57	6	-3.5	On
EW-20	9/9/2015	41.5	34.9	0.7	61	8	-3.8	On
EW-20	10/7/2015	43.1	35.6	1.1	57	5	-4.0	On
EW-21	3/12/2015	0.0	0.2	21.7	39	0	1.2	Off
EW-21	4/14/2015	12.8	10.5	12.2	57	0	-1.2	Off
EW-21	5/14/2015	7.6	5.6	16.8	56	0	-0.1	Off
EW-21	6/9/2015	31.1	26.4	0.8	57	8	-3.5	On
EW-21	7/7/2015	27.9	27.0	1.0	58	5	-4.8	On
EW-21	8/18/2015	31.0	30.6	0.2	62	4	-3.5	On
EW-21	9/9/2015	33.6	30.9	0.1	62	11	-0.1	On*
EW-21	10/7/2015	35.6	31.1	1.0	57	3	-3.7	On
EW-22	3/12/2015	8.3	12.3	10.3	40	0	-3.1	Off
EW-22	4/14/2015	13.6	19.2	0.5	59	0	-3.7	Off
EW-22	5/14/2015	13.0	21.1	0.0	55	0	-2.7	Off
EW-22	6/9/2015	12.2	20.8	0.2	70	0	-3.6	Off
EW-22	7/7/2015	10.9	21.1	0.8	66	0	-4.8	Off
EW-22	8/18/2015	17.1	24.4	0.2	68	0	-3.6	Off
EW-22	9/9/2015	22.7	25.0	0.2	71	0	-3.9	Off
EW-22	10/7/2015	25.1	24.8	2.0	56	0	-4.1	Off
EW-23	3/12/2015	0.0	0.2	21.7	40	0	-3.1	Off
EW-23	4/14/2015	0.0	0.1	20.9	64	0	-3.7	Off
EW-23	5/14/2015	8.0	18.5	0.6	57	0	-2.7	Off
EW-23	6/9/2015	0.0	0.1	20.9	73	0	-3.6	Off
EW-23	7/7/2015	0.0	0.1	21.7	67	0	-4.8	Off
EW-23	8/18/2015	8.1	21.2	0.3	69	0	-3.5	Off
EW-23	9/9/2015	0.1	0.1	21.0	76	0	-3.3	Off
EW-23	10/7/2015	0.3	0.1	21.4	57	0	-4.2	Off

			Carbon			Flow	Header	
ID	Date	Methane	Dioxide	Oxygen	Temp	Rate	Pressure	Status
		(%)	(%)	(%)	(°F)	(scfm)	(in. H <sub>2</sub> O)	(on/off)
EW-24	3/12/2015	3.2	3.4	19.1	40	0	-3.0	Off
EW-24	4/14/2015	15.7	12.7	9.6	61	0	-3.6	Off
EW-24	5/14/2015	24.5	23.5	0.0	56	0	-2.6	Off
EW-24	6/9/2015	21.8	23.1	0.6	70	0	-3.6	Off
EW-24	7/7/2015	19.8	24.3	0.6	66	0	-4.8	Off
EW-24	8/18/2015	24.3	27.2	0.3	67	0	-3.6	Off
EW-24	9/9/2015	27.3	26.4	1.6	68	0	-3.8	Off
EW-24	10/7/2015	33.3	28.8	1.3	54	***	-3.9	On
EW-30	3/12/2015	31.9	33.2	0.1	43	4	-2.6	On
EW-30	4/14/2015	28.4	29.9	1.3	49	9	-3.3	On
EW-30	5/14/2015	25.8	30.2	0.5	52	0	-2.0	Off
EW-30	6/9/2015	22.5	28.3	1.7	63	0	-2.8	Off
EW-30	7/7/2015	21.3	26.5	3.7	64	0	-4.4	Off
EW-30	8/18/2015	31.7	35.3	0.2	62	3	-3.3	On
EW-30	9/9/2015	34.2	34.8	0.4	63	8	-3.5	On
EW-30	10/7/2015	39.6	37.6	0.2	55	***	-3.9	On
EW-31	3/12/2015	38.0	34.9	0.0	44	10	-1.8	On
EW-31	4/14/2015	38.9	33.2	0.9	50	16	-3.0	On
EW-31	5/14/2015	38.2	33.0	0.5	51	12	-1.9	On
EW-31	6/9/2015	31.7	31.1	1.5	56	10	-3.1	On
EW-31	7/7/2015	27.2	30.4	2.0	59	7	-4.3	On
EW-31	8/18/2015	33.5	36.0	0.2	58	4	-3.1	On
EW-31	9/9/2015	38.7	36.0	0.3	61	7	-3.6	On
EW-31	10/7/2015	44.2	38.4	0.6	57	6	-3.7	On
EW-32	3/12/2015	13.3	19.2	8.2	37	0	-2.4	Off
EW-32	4/14/2015	17.7	27.5	0.1	59	0	-3.4	Off
EW-32	5/14/2015	14.6	26.8	0.0	65	0	-2.2	Off
EW-32	6/9/2015	16.5	27.2	0.2	75	0	-3.0	Off
EW-32	7/7/2015	17.2	27.2	1.1	71	0	-4.3	Off
EW-32	8/18/2015	0.7	0.8	21.4	64	0	0.0	Off*
EW-32	9/9/2015	28.3	32.3	0.3	70	0	-3.5	Off
EW-32	10/7/2015	35.3	36.7	0.1	60	3	-3.7	On

10	Data	Mathana	Carbon	0	<b>T</b>	Flow	Header	Chatria
ID	Date	Methane	Dioxide	Oxygen		Rate	Pressure	Status
		(%)	(%)	(%)	( <sup>-</sup> F)	(scfm)	$(in. H_2O)$	(on/off)
EW-33	3/12/2015	35.7	32.5	0.1	41	***	-2.4	On
EW-33	4/14/2015	35.1	32.3	0.1	47	20	-3.3	On
EW-33	5/14/2015	31.7	31.6	0.0	53	7	-2.0	On
EW-33	6/9/2015	29.3	32.0	0.1	60	12	-3.0	On
EW-33	7/7/2015	26.5	32.3	0.8	58	6	-4.3	On
EW-33	8/18/2015	36.9	37.9	0.2	63	4	-3.1	On
EW-33	9/9/2015	36.6	36.9	0.3	67	13	-0.9	On
EW-33	10/7/2015	41.1	38.5	0.1	58	4	-3.5	On
EW-34	3/12/2015	32.8	31.3	0.8	37	***	-0.3	On
EW-34	4/14/2015	1.9	2.7	19.4	57	0	-0.8	Off
EW-34	5/14/2015	25.9	27.0	2.5	63	0	0.3	Off
EW-34	6/9/2015	14.4	14.8	9.7	80	0	-0.2	Off
EW-34	7/7/2015	1.3	2.2	19.9	71	0	-1.5	Off
EW-34	8/18/2015	35.4	37.6	0.2	67	10	-0.1	On
EW-34	9/9/2015	35.9	36.6	0.1	59	13	-3.7	On
EW-34	10/7/2015	44.1	39.1	0.1	57	12	-0.6	On
EW-35	3/12/2015	26.5	32.0	0.0	48	***	-0.1	On
EW-35	4/14/2015	22.5	29.2	0.7	77	0	-0.7	Off
EW-35	5/14/2015	20.5	29.6	0.1	71	0	0.3	Off
EW-35	6/9/2015	18.2	27.9	0.7	93	0	-0.1	Off
EW-35	7/7/2015	18.8	28.8	0.9	84	0	-1.5	Off
EW-35	8/18/2015	30.0	33.8	0.2	66	0	-0.2	Off
EW-35	9/9/2015	33.7	33.1	1.1	71	0	-0.9	Off
EW-35	10/7/2015	40.1	36.4	0.8	62	3	-0.7	On
EW-36	3/12/2015	47.1	33.1	0.1	42	15	-0.9	On
EW-36	4/14/2015	44.0	31.7	0.1	48	***	-1.2	On**
EW-36	5/14/2015	41.5	31.1	0.0	53	8	0.1	On
EW-36	6/9/2015	37.8	30.8	0.3	67	9	-0.3	On
EW-36	7/7/2015	10.9	8.8	16.3	67	0	-1.4	Off
EW-36	8/18/2015	34.3	28.1	4.2	67	0	0.0	Off
EW-36	9/9/2015	22.0	17.3	11.0	69	0	-0.8	Off
EW-36	10/7/2015	20.3	15.8	11.7	62	0	-0.9	Off

#### Landfill Gas Data November 2014 through December 2015 Holtz Krause Closed Landfill - Wausau, Wisconsin

ID	Date	Methane	Carbon Dioxide	Oxygen	Temp	Flow Rate	Header Pressure	Status
		(%)	(%)	(%)	(°F)	(scfm)	(in. H <sub>2</sub> O)	(on/off)
EW-37	3/12/2015	4.1	3.7	19.8	38	0	-0.8	Off
EW-37	4/14/2015	7.2	5.4	18.1	60	0	-1.5	Off
EW-37	5/14/2015	42.9	34.7	0.3	62	5	0.5	On
EW-37	6/9/2015	39.1	31.9	2.1	81	9	-0.4	On
EW-37	7/7/2015	13.4	11.7	15.1	69	0	-1.7	Off
EW-37	8/18/2015	36.0	32.3	4.4	69	0	-0.1	Off
EW-37	9/9/2015	17.8	14.3	13.4	71	0	-1.0	Off
EW-37	10/7/2015	17.0	13.1	14.1	63	0	-1.5	Off
EW-38	3/12/2015	0.0	0.8	21.4	39	0	-0.6	Off
EW-38	4/14/2015	0.0	0.1	21.0	56	0	-1.0	Off
EW-38	5/14/2015	0.0	3.0	18.8	54	0	-0.1	Off
EW-38	6/9/2015	0.1	14.3	3.2	68	0	-3.4	Off
EW-38	7/7/2015	0.0	6.4	13.6	65	0	-4.4	Off
EW-38	8/18/2015	0.8	12.2	1.9	68	0	-2.8	Off
EW-38	9/9/2015	2.8	13.0	2.0	70	0	-3.7	Off
EW-38	10/7/2015	0.4	13.8	4.1	58	0	-3.9	Off

Notes:

\* - Sample ports frozen or well underwater preventing readings

\*\* - Well is fully open

\*\*\* - Data unavailable

	Carbon					
ID	Date	Methane	Dioxide	Oxygen		
		(%)	(%)	(%)		
GP-1S	3/10/2015	0.0	0.1	20.8		
GP-1S	5/7/2015	0.0	3.4	16.0		
GP-1S	8/26/2015	0.0	0.1	20.5		
GP-1S	10/21/2015	0.0	10.1	8.7		
GP-1D	3/10/2015	0.0	0.7	20.0		
GP-1D	5/7/2015	0.0	8.2	9.8		
GP-1D	8/26/2015	0.0	0.1	20.7		
GP-1D	10/21/2015	0.0	9.3	8.6		
GP-2	3/10/2015	0.0	2.6	18.1		
GP-2	5/7/2015	0.0	3.2	18.6		
GP-2	8/26/2015	0.0	2.5	19.4		
GP-2	10/21/2015	0.0	2.0	20.2		
GP-3S	3/10/2015	0.0	0.2	20.9		
GP-3S	5/7/2015	0.0	0.3	20.5		
GP-3S	8/26/2015	0.0	0.1	20.3		
GP-3S	10/21/2015	0.0	0.2	21.6		
GP-3D	3/10/2015	0.0	0.1	21.0		
GP-3D	5/7/2015	0.0	0.1	20.6		
GP-3D	8/26/2015	0.0	0.1	20.4		
GP-3D	10/21/2015	0.0	0.2	21.8		
GP-5	3/10/2015	0.0	0.1	21.3		
GP-5	5/7/2015	0.0	0.1	20.5		
GP-5	8/26/2015	0.0	3.7	17.8		
GP-5	10/21/2015	0.0	4.7	18.2		
GP-6	3/10/2015	0.0	0.2	20.6		
GP-6	5/7/2015	0.0	0.6	20.4		
GP-6	8/26/2015	0.0	0.1	21.4		
GP-6	10/21/2015	0.0	2.1	20.3		
GP-7R	3/10/2015	0.0	0.5	21.4		
GP-7R	5/7/2015	0.0	0.5	20.4		
GP-7R	8/26/2015	0.0	2.0	19.7		
GP-7R	10/21/2015	0.0	0.8	21.7		

			Carbon	
ID	Date	Methane	Dioxide	Oxygen
		(%)	(%)	(%)
GP-10	3/10/2015	0.0	0.6	20.4
GP-10	5/7/2015	0.0	0.5	20.3
GP-10	8/26/2015	0.0	1.8	20.1
GP-10	10/21/2015	0.0	1.2	21.0
GP-11	3/10/2015	0.0	1.1	20.0
GP-11	5/7/2015	0.0	0.3	20.4
GP-11	8/26/2015	0.0	1.2	20.4
GP-11	10/21/2015	0.0	4.0	18.7
GP-12	3/10/2015	0.0	2.8	18.5
GP-12	5/7/2015	0.0	3.3	18.0
GP-12	8/26/2015	0.0	7.5	12.4
GP-12	10/21/2015	0.0	7.5	13.0
GP-13	3/10/2015	0.0	0.6	20.6
GP-13	5/7/2015	0.0	1.2	19.6
GP-13	8/26/2015	0.0	0.5	20.8
GP-13	10/21/2015	0.0	1.1	20.9
GP-14	3/10/2015	0.0	4.6	15.7
GP-14	5/7/2015	0.0	5.0	13.3
GP-14	8/26/2015	0.0	0.2	21.3
GP-14	10/21/2015	0.0	11.1	8.8

# Appendix A Weekly Flare Station Inspection Forms

### WEEKLY FLARE STATION INSPECTION FORM

Project # 1728 Project Name: Holtz Krause (Min 30 SCFM, Max 200 SCFM)

Tester (Initials)	KSF	KSF	KSF	KSF
Date	11/7/2014	11/13/2014	11/18/14	11/25/2014
Time	10:00 AM	10:00 AM	12:30 PM	9:00 AM
Sky Conditions	Clear	Cloudy	Cloudy	Clear
Ambient Temperature, deg F	35	20	10	20
Inlet Temperature, deg F (GHS-TI-301)	56	55	54	54
Demister Inlet Valve Position, % Open (GHS-HV-301)	100	100	100	100
LFG Vacuum, In WC (GHS-PI-301)	4	4	4	6
Demister Filter Delta P (GHS-PDI-301)	0.4	0.4	0.3	0.4
Blower 301 Inlet Valve Position, % Open (GHS-FCV-301)	100	100	100	100
Discharge Pressure, In WC (GHS-PI-302)	2	2	1.5	2
Discharge Temperature, deg F (GHS-TI-302)	64	58	54	58
Propane Pilot Supply Pressure, In WC (GHS-PI-101)	10	10	10	10
Flame Arrester Inlet Pressure, In WC (FLR-PI-301)	2.3	2.0	2.0	2.3
Flame Arrester Outlet Pressure, In WC (FLR-PI-301)	1.8	1.8	1.8	1.8
Flame Arrester Delta P, In WC (FLR-PI-301)	0.5	0.25	0.25	0.5
Blower 301 Frequency, Hz (CP-YIC-2)	16.1	17.7	18.5	20.2
Blower 301 Current, Amps (CP-YIC-2)	3.6	3.6	3.7	3.7
YIC-1 From Main Menu Screen				
ANALOG DATA MENU				
* PROCESS OVERVIEW				
Inlet Vacuum, In WC	3.5	4.3	4.6	6.6
Inlet Temp, DegF	59	58	57	56
Oxygen, %	0	0	0	0
Blower Speed, %	20	22	22	27
Blower Vibration, In/Sec	0	0	0	0
CP Temp, DegF	75	66	55	65
FLR Flame Temp, DegF	1310	1358	1340	1391
FLR Flow Press, In WC	2	1.9	1.8	2
FLR Flow Temp, DegF	66	62	58	63
Flow Rate, SCFM	93	92	86	93
* BACK				
* BLOWER DATA				
Status, Run/Stop	Run	Run	Run	Run
Run Time, Hr	9393	9538	9659	9825
Speed, %	20	22	22	27
Vibration, In/Sec	0	0	0	0
Outlet Temp, DegF	66	62	58	63
* BACK				
* FLARE DATA				
Flow Rate, SCFM	93	92	86	93
Flame Temp, DegF	1360	1424	1333	1450
BLR Speed, %	20	22	22	27
Flow Pressure, In WC	2	2	1.8	2
Hour Meter	9389	9534	9655	9821

#### WEEKLY FLARE STATION INSPECTION FORM Project # 1728 Project Name: Holtz Krause (Min 30 SCFM, Max 200 SCFM) Run Clock On On On On Pilot Off Off Off Off SD Valve Open Open Open Open On On On On Flame Off Off Off Off Relight Pilot Readv Readv Readv Readv Vac Ramp Off Off Off Off Off Off Off Off Forced Flow BACK FLOW DATA Flow Rate, SCFM 93 93 86 93 Today's Total, MMSCF 0.05 0.06 0.05 0.06 This Month's Total, MMSCF 0.78 2.22 3.13 1.57 Total Flow, MMSCF 59.42 60.21 60.86 61.76 Flow Press, In WC 2 2 2 1.7 Flow Temp, DegF 66 62 58 63 Flow Delta P, In WC 0.77 0.75 0.64 0.75 **7 DAY FLOW HISTORY** Yesterday's Flow, MMSCF 0.05 0.06 0.06 0.05 2 Day's Ago Flow, MMSCF 0.13 0.13 0.13 0.13 3 Day's Ago Flow, MMSCF 0.13 0.13 0.13 0.13 4 Day's Ago Flow, MMSCF 0.13 0.13 0.13 0.13 5 Day's Ago Flow, MMSCF 0.13 0.13 0.13 0.13 6 Day's Ago Flow, MMSCF 0.13 0.13 0.13 0.13 7 Day's Ago Flow, MMSCF 0.13 0.13 0.13 0.13 BACK **RESETTABLE FLOW** Resettable Total Flow, MMSCF 59.42 60.21 60.86 61.76 Reset Time 0 0 0 0 Reset Date 0 0 0 0 BACK & \* BACK Adequate Needs Work Check Propane and Nitrogen Cylinders and change/fill if necessary Х Inspect Blower, Flare and Demister Structures for Loose Bolts/Cracks Х Х Drain Demister (if necessary) Clean Demister Filter Material (if dP indicates it is necessary) Х Х Lubricate Grease Fittings (as necessary) Test Alarm Lights on Panel by pushing "RUN" and "Alarm/Shutdown" Lamps Х Check if any shutdowns/alarms need re-setting (note which ones in comments section) Х Drain Flare Stack Condensate (if necessary) Х Comments: 1 quart to 2 gallons of water drained routinely. Signature: Kevin A. Behnke

## WEEKLY FLARE STATION INSPECTION FORM

Project # 1728 Project Name: Holtz Krause (Min 30 SCFM, Max 200 SCFM)

Tester (Initials)	KSF	KSF	KSF	KSF
Date	12/3/2014	12/9/2014	12/16/2014	12/22/2014
Time	10:00 AM	10:30 AM	10:00 AM	9:30 AM
Sky Conditions	Clear	Cloudy	Cloudy	Cloudy
Ambient Temperature, deg F	15	30	30	33
Inlet Temperature, deg F (GHS-TI-301)	52	52	51	50
Demister Inlet Valve Position, % Open (GHS-HV-301)	100	100	100	100
LFG Vacuum, In WC (GHS-PI-301)	3	4	4	3
Demister Filter Delta P (GHS-PDI-301)	0.3	0.3	0.2	0.3
Blower 301 Inlet Valve Position, % Open (GHS-FCV-301)	100	100	100	100
Discharge Pressure, In WC (GHS-PI-302)	1.5	1.5	1.5	1.5
Discharge Temperature, deg F (GHS-TI-302)	54	58	56	58
Propane Pilot Supply Pressure, In WC (GHS-PI-101)	10	10	10	10
Flame Arrester Inlet Pressure, In WC (FLR-PI-301)	1.5	1.8	1.5	1.8
Flame Arrester Outlet Pressure, In WC (FLR-PI-301)	1.0	1.3	1.0	1.3
Flame Arrester Delta P, In WC (FLR-PI-301)	0.5	0.5	0.5	0.5
Blower 301 Frequency, Hz (CP-YIC-2)	17.8	17.9	17.4	15.2
Blower 301 Current, Amps (CP-YIC-2)	3.5	3.6	3.6	3.7
YIC-1 From Main Menu Screen				
ANALOG DATA MENU				
* PROCESS OVERVIEW				
Inlet Vacuum, In WC	4.5	4.8	4.3	2.7
Inlet Temp, DegF	55	54	54	53
Oxygen, %	0	0	0	0
Blower Speed, %	20	21	20	16
Blower Vibration, In/Sec	0	0	0	0
CP Temp, DegF	64	67	66	69
FLR Flame Temp, DegF	1370	1283	1359	1412
FLR Flow Press, In WC	1.4	1.5	1.5	1.4
FLR Flow Temp, DegF	57	61	59	60
Flow Rate, SCFM	76	77	76	76
* BACK				
* BLOWER DATA				
Status, Run/Stop	Run	Run	Run	Run
Run Time, Hr	10018	10162	10330	10474
Speed, %	20	21	20	16
Vibration, In/Sec	0.0	0.0	0.0	0.0
Outlet Temp, DegF	57	61	59	60
* BACK				
* FLARE DATA				
Flow Rate, SCFM	76	77	76	76
Flame Temp, DegF	1331	1295	1331	1400
BLR Speed, %	20	21	20	16
Flow Pressure, In WC	1.4	1.4	1.4	1.4
Hour Meter	10014	10158	10326	10469

#### WEEKLY FLARE STATION INSPECTION FORM Project # 1728 Project Name: Holtz Krause (Min 30 SCFM, Max 200 SCFM) Run Clock On On On On Pilot Off Off Off Off SD Valve Open Open Open Open On On On On Flame Off Off Off Off Relight Pilot Readv Readv Readv Readv Vac Ramp Off Off Off Off Off Off Off Off Forced Flow BACK FLOW DATA Flow Rate, SCFM 76 76 76 76 Today's Total, MMSCF 0.05 0.05 0.04 0.05 This Month's Total, MMSCF 0.24 1.75 2.46 0.93 Total Flow, MMSCF 62.71 63.4 64.22 64.93 Flow Press, In WC 1.4 1.4 1.4 1.4 Flow Temp, DegF 57 61 59 60 Flow Delta P, In WC 0.51 0.52 0.50 0.51 **7 DAY FLOW HISTORY** Yesterday's Flow, MMSCF 0.05 0.05 0.05 0.04 2 Day's Ago Flow, MMSCF 0.12 0.12 0.12 0.12 3 Day's Ago Flow, MMSCF 0.11 0.12 0.12 0.12 4 Day's Ago Flow, MMSCF 0.12 0.11 0.11 0.12 5 Day's Ago Flow, MMSCF 0.12 0.12 0.11 0.12 6 Day's Ago Flow, MMSCF 0.12 0.11 0.12 0.11 7 Day's Ago Flow, MMSCF 0.12 0.12 0.12 0.12 BACK **RESETTABLE FLOW** Resettable Total Flow, MMSCF 62.71 63.4 64.22 64.92 Reset Time 0 0 0 0 0 0 0 0 Reset Date BACK & \* BACK Needs Work Adequate Check Propane and Nitrogen Cylinders and change/fill if necessary Х Inspect Blower, Flare and Demister Structures for Loose Bolts/Cracks Х Х Drain Demister (if necessary) Clean Demister Filter Material (if dP indicates it is necessary) Х Х Lubricate Grease Fittings (as necessary) Test Alarm Lights on Panel by pushing "RUN" and "Alarm/Shutdown" Lamps Х Check if any shutdowns/alarms need re-setting (note which ones in comments section) Х Drain Flare Stack Condensate (if necessary) Х Comments:

Signature: Kevin A. Behnke

## WEEKLY FLARE STATION INSPECTION FORM

Project # 1728 Project Name: Holtz Krause (Min 30 SCFM, Max 200 SCFM)

Tester (Initials)	KSF	KSF	KSF	KSF
Date	1/6/2015	1/13/2015	1/21/2015	1/27/2015
Time	10:30 AM	10:15 AM	10:15 AM	10:10 AM
Sky Conditions	Clear	Clear	Cloudy	Cloudy
Ambient Temperature, deg F	-5	-15	20	22
Inlet Temperature, deg F (GHS-TI-301)	49	48	48	48
Demister Inlet Valve Position, % Open (GHS-HV-301)	100	100	100	100
LFG Vacuum, In WC (GHS-PI-301)	2.5	3	3	3.5
Demister Filter Delta P (GHS-PDI-301)	0.3	0.3	0.3	0.3
Blower 301 Inlet Valve Position, % Open (GHS-FCV-301)	100	100	100	100
Discharge Pressure, In WC (GHS-PI-302)	2	1.5	1.5	1.5
Discharge Temperature, deg F (GHS-TI-302)	46	48	55	54
Propane Pilot Supply Pressure, In WC (GHS-PI-101)	10	15	10	10
Flame Arrester Inlet Pressure, In WC (FLR-PI-301)	2.0	2.0	1.8	1.5
Flame Arrester Outlet Pressure, In WC (FLR-PI-301)	1.5	1.5	1.3	1.0
Flame Arrester Delta P, In WC (FLR-PI-301)	0.5	0.5	0.5	0.5
Blower 301 Frequency, Hz (CP-YIC-2)	15.6	16.8	16.9	17.7
Blower 301 Current, Amps (CP-YIC-2)	3.6	3.6	3.6	3.6
YIC-1 From Main Menu Screen				
ANALOG DATA MENU				
* PROCESS OVERVIEW				
Inlet Vacuum, In WC	2.7	3.5	4.0	4.6
Inlet Temp, DegF	51	50	50	50
Oxygen, %	0	0	0	0
Blower Speed, %	17	19	19	20
Blower Vibration, In/Sec	0	0	0	0
CP Temp, DegF	55	56	69	67
FLR Flame Temp, DegF	1181	1385	1303	1385
FLR Flow Press, In WC	0	1.7	1.4	1.4
FLR Flow Temp, DegF	50	50	58	58
Flow Rate, SCFM	79	84	76	77
* BACK				
* BLOWER DATA				
Status, Run/Stop	Run	Run	Run	Run
Run Time, Hr	10835	11003	11193	11336
Speed, %	17	19	19	20
Vibration, In/Sec	0.0	0.0	0.0	0.0
Outlet Temp, DegF	50	50	58	58
* BACK				
* FLARE DATA				
Flow Rate, SCFM	77	84	76	76
Flame Temp, DegF	1333	1395	1310	1382
BLR Speed, %	17	19	19	20
Flow Pressure. In WC	0	1.7	1.4	1.4
Hour Meter	10831	10998	11188	11332

#### WEEKLY FLARE STATION INSPECTION FORM Project # 1728 Project Name: Holtz Krause (Min 30 SCFM, Max 200 SCFM) Run Clock On On On On Pilot Off Off Off Off SD Valve Open Open Open Open On On On On Flame Off Off Off Off Relight Pilot Readv Readv Readv Readv Vac Ramp Off Off Off Off Off Off Off Off Forced Flow BACK FLOW DATA Flow Rate, SCFM 76 83 76 77 Today's Total, MMSCF 0.05 0.05 0.05 0.05 This Month's Total, MMSCF 0.58 1.39 2.3 2.99 Total Flow, MMSCF 66.67 67.48 68.39 69.08 Flow Press, In WC 1.4 0 1.7 1.4 Flow Temp, DegF 50 50 58 58 Flow Delta P, In WC 5.40 0.50 1.51 0.61 **7 DAY FLOW HISTORY** Yesterday's Flow, MMSCF 0.05 0.05 0.05 0.05 2 Day's Ago Flow, MMSCF 0.11 0.12 0.11 0.12 3 Day's Ago Flow, MMSCF 0.12 0.12 0.11 0.11 4 Day's Ago Flow, MMSCF 0.12 0.12 0.11 0.12 5 Day's Ago Flow, MMSCF 0.11 0.12 0.12 0.12 6 Day's Ago Flow, MMSCF 0.12 0.12 0.11 0.11 7 Day's Ago Flow, MMSCF 0.12 0.11 0.11 0.11 BACK **RESETTABLE FLOW** Resettable Total Flow, MMSCF 66.67 67.48 68.39 69.08 Reset Time 0 0 0 0 0 0 0 Reset Date 0 BACK & \* BACK Needs Work Adequate Check Propane and Nitrogen Cylinders and change/fill if necessary Х Inspect Blower, Flare and Demister Structures for Loose Bolts/Cracks Х Х Drain Demister (if necessary) Clean Demister Filter Material (if dP indicates it is necessary) Х Х Lubricate Grease Fittings (as necessary) Test Alarm Lights on Panel by pushing "RUN" and "Alarm/Shutdown" Lamps Х Check if any shutdowns/alarms need re-setting (note which ones in comments section) Х Drain Flare Stack Condensate (if necessary) Х Comments: Drained Condensate Signature: Kevin S. Fabel

## WEEKLY FLARE STATION INSPECTION FORM

Project # 1728 Project Name: Holtz Krause (Min 30 SCFM, Max 200 SCFM)

Tester (Initials)	KSF	KSF	KSF	KSF
Date	2/3/2015	2/10/2015	2/17/2015	2/24/2015
Time	9:30 AM	10:00 AM	9:30 AM	10:45 AM
Sky Conditions	P. Cldy	P. Cldy	Clear	P Cldy
Ambient Temperature, deg F	0	10	-2	21
Inlet Temperature, deg F (GHS-TI-301)	47	46	46	46
Demister Inlet Valve Position, % Open (GHS-HV-301)	100	100	100	100
LFG Vacuum, In WC (GHS-PI-301)	3	3	3	1
Demister Filter Delta P (GHS-PDI-301)	0.3	0.3	0.2	0.3
Blower 301 Inlet Valve Position, % Open (GHS-FCV-301)	100	100	100	100
Discharge Pressure, In WC (GHS-PI-302)	1	1.5	1.5	1.5
Discharge Temperature, deg F (GHS-TI-302)	48	51	46	50
Propane Pilot Supply Pressure, In WC (GHS-PI-101)	10	10	11	10
Flame Arrester Inlet Pressure, In WC (FLR-PI-301)	1.5	2.0	1.8	1.5
Flame Arrester Outlet Pressure, In WC (FLR-PI-301)	1.0	1.5	1.3	1.3
Flame Arrester Delta P, In WC (FLR-PI-301)	0.5	0.5	1.5	0.25
Blower 301 Frequency, Hz (CP-YIC-2)	16.3	15.5	15.6	12.4
Blower 301 Current, Amps (CP-YIC-2)	3.7	3.6	3.6	3.7
YIC-1 From Main Menu Screen				
ANALOG DATA MENU				
* PROCESS OVERVIEW				
Inlet Vacuum, In WC	3.6	3.5	3.0	1.0
Inlet Temp, DegF	49	49	48	48
Oxygen, %	0	0	0	0
Blower Speed, %	18	18	17	11
Blower Vibration, In/Sec	0	0	0	0
CP Temp, DegF	58	63	57	67
FLR Flame Temp, DegF	1244	1466	1342	1319
FLR Flow Press, In WC	1.4	1.6	0	1.4
FLR Flow Temp, DegF	52	53	50	52
Flow Rate, SCFM	76	83	77	76
* BACK				
* BLOWER DATA				
Status, Run/Stop	Run	Run	Run	Run
Run Time, Hr	11504	11671	1839	12008
Speed, %	18	18	17	11
Vibration, In/Sec	0.0	0.0	0.0	0.0
Outlet Temp, DegF	52	53	50	52
* BACK				
* FLARE DATA				
Flow Rate, SCFM	76	83	77	76
Flame Temp, DegF	1180	1469	1358	1372
BLR Speed, %	18	18	17	11
Flow Pressure, In WC	1.4	1.6	0	1.4
Hour Meter	11499	11669	11835	12004

#### WEEKLY FLARE STATION INSPECTION FORM Project # 1728 Project Name: Holtz Krause (Min 30 SCFM, Max 200 SCFM) Run Clock On On On On Pilot Off Off Off Off SD Valve Open Open Open Open On On On On Flame Off Off Off Off Relight Pilot Readv Readv Readv Readv Vac Ramp Off Off Off Off Off Off Off Off Forced Flow BACK FLOW DATA Flow Rate, SCFM 76 83 77 76 Today's Total, MMSCF 0.04 0.04 0.04 0.05 This Month's Total, MMSCF 0.23 2.66 1.04 1.85 Total Flow, MMSCF 69.89 70.69 71.51 72.33 Flow Press, In WC 1.5 1.4 1.6 0 Flow Temp, DegF 52 53 50 52 Flow Delta P, In WC 0.50 0.59 0.51 0.51 **7 DAY FLOW HISTORY** Yesterday's Flow, MMSCF 0.04 0.04 0.04 0.05 2 Day's Ago Flow, MMSCF 0.12 0.12 0.11 0.12 3 Day's Ago Flow, MMSCF 0.11 0.12 0.11 0.11 4 Day's Ago Flow, MMSCF 0.12 0.12 0.12 0.12 5 Day's Ago Flow, MMSCF 0.11 0.12 0.12 0.12 6 Day's Ago Flow, MMSCF 0.12 0.11 0.11 0.11 7 Day's Ago Flow, MMSCF 0.12 0.11 0.12 0.11 BACK **RESETTABLE FLOW** Resettable Total Flow, MMSCF 69.89 70.69 71.51 72.33 Reset Time 0 0 0 0 0 0 0 Reset Date 0 BACK & \* BACK Needs Work Adequate Check Propane and Nitrogen Cylinders and change/fill if necessary Х Inspect Blower, Flare and Demister Structures for Loose Bolts/Cracks Х Х Drain Demister (if necessary) Clean Demister Filter Material (if dP indicates it is necessary) Х Х Lubricate Grease Fittings (as necessary) Test Alarm Lights on Panel by pushing "RUN" and "Alarm/Shutdown" Lamps Х Check if any shutdowns/alarms need re-setting (note which ones in comments section) Х Drain Flare Stack Condensate (if necessary) Х Comments: Drained Condensate Signature: Kevin S. Fabel

## WEEKLY FLARE STATION INSPECTION FORM

Project # 1728 Project Name: Holtz Krause (Min 30 SCFM, Max 200 SCFM)

KSF	KSF	KSE	V C E
-		T(O)	NOF
3/3/2015	3/10/2015	3/17/2015	3/24/15
10:15 AM	9:45 AM	10:00 AM	10:15 AM
Cloudy	Clear	Clear	Clear
20	45	35	25
46	46	46	46
100	100	100	100
1	3	4.5	3
0.3	0.3	0.3	0.3
100	100	100	100
2	2	2	2
51	56	54	54
10	14	10	16
2.0	1.5	1.5	1.5
1.5	1.0	1.3	1.0
0.5	0.5	0.25	0.5
12	15.7	18.6	15.8
3.9	3.6	3.7	3.6
0.6	2.9	5.1	3.0
48	48	48	48
0	0	0	0
10	17	22	17
0	0	0	0
67	75	72	73
1420	1412	1320	1426
1.6	1.6	1.6	1.6
53	58	57	56
81	80	82	82
Run	Run	Run	Run
12161	12328	12459	12629
10	17	22	17
0.0	0.0	0.0	0.0
53	58	57	56
81	79	81	81
1449	1421	1300	1442
10	17	22	17
1.6	1.6	1.6	1.6
12156	12323	12455	12624
	3/3/2015     10:15 AM     Cloudy     20     46     100     1     0.3     100     2     51     10     2.0     1.5     0.5     12     3.9     0.6     48     0     10     0.6     48     0     10     0.6     48     0     10     0.6     449     10     0.0     53     81     1449     10     1.6     53     81     1449     10     1.6     12156	3/3/2015     3/10/2015       10:15 AM     9:45 AM       Cloudy     Clear       20     45       46     46       100     100       1     3       0.3     0.3       100     100       2     2       51     56       10     14       2.0     1.5       1.5     1.0       0.5     0.5       12     15.7       3.9     3.6       0     0       0.6     2.9       48     48       0     0       10     17       0     0       67     75       1420     1412       1.6     1.6       53     58       81     80       0     0.0       53     58       10     17       0.0     0.0       53     58       12156     12323<	3/3/2015     3/10/2015     3/17/2015       10:15 AM     9:45 AM     10:00 AM       Cloudy     Clear     Clear       20     45     35       46     46     46       100     100     100       1     3     4.5       0.3     0.3     0.3       100     100     100       2     2     2       51     56     54       10     14     10       2.0     1.5     1.5       1.5     1.0     1.3       0.5     0.5     0.25       12     15.7     18.6       3.9     3.6     3.7       0.6     2.9     5.1       48     48     48       0     0     0       10     17     22       0     0     0       12     15.7     18.6       3.9     3.6     3.7       48     48     48 </td

#### WEEKLY FLARE STATION INSPECTION FORM Project # 1728 Project Name: Holtz Krause (Min 30 SCFM, Max 200 SCFM) Run Clock On On On On Pilot Off Off Off Off SD Valve Open Open Open Open On On On On Flame Off Off Off Off Relight Pilot Readv Readv Readv Readv Vac Ramp Off Off Off Off Off Off Off Off Forced Flow BACK FLOW DATA Flow Rate, SCFM 80 80 82 81 Today's Total, MMSCF 0.05 0.04 0.05 0.04 This Month's Total, MMSCF 0.23 2.45 1.05 1.67 Total Flow, MMSCF 73.07 73.88 74.5 75.32 Flow Press, In WC 1.6 1.6 1.6 1.6 Flow Temp, DegF 53 58 57 56 Flow Delta P, In WC 0.57 0.55 0.58 0.57 **7 DAY FLOW HISTORY** Yesterday's Flow, MMSCF 0.05 0.04 0.04 0.05 2 Day's Ago Flow, MMSCF 0.12 0.12 0.00 0.12 3 Day's Ago Flow, MMSCF 0.12 0.11 0.00 0.12 4 Day's Ago Flow, MMSCF 0.12 0.12 0.00 0.11 5 Day's Ago Flow, MMSCF 0.12 0.12 0.11 0.12 6 Day's Ago Flow, MMSCF 0.07 0.11 0.12 0.12 7 Day's Ago Flow, MMSCF 0.09 0.12 0.12 0.12 BACK **RESETTABLE FLOW** Resettable Total Flow, MMSCF 73.07 73.87 74.5 75.32 Reset Time 0 0 0 0 0 Reset Date 0 0 0 BACK & \* BACK Needs Work Adequate Check Propane and Nitrogen Cylinders and change/fill if necessary Х Inspect Blower, Flare and Demister Structures for Loose Bolts/Cracks Х Х Drain Demister (if necessary) Clean Demister Filter Material (if dP indicates it is necessary) Х Х Lubricate Grease Fittings (as necessary) Test Alarm Lights on Panel by pushing "RUN" and "Alarm/Shutdown" Lamps Х Check if any shutdowns/alarms need re-setting (note which ones in comments section) Х Drain Flare Stack Condensate (if necessary) Х Comments: Drained Condensate Signature: Kevin S. Fabel

## WEEKLY FLARE STATION INSPECTION FORM

Project # 1728 Project Name: Holtz Krause (Min 30 SCFM, Max 200 SCFM)

	1			
Tester (Initials)	KSF	KSF	KSF	KSF
Date	4/1/2015	4/8/2015	4/15/2015	4/21/2015
Time	10:30 AM	10:15 AM	10:00 AM	10:15 AM
Sky Conditions	Clear	Cloudy	Clear	Cloudy
Ambient Temperature, deg F	45	40	55	35
Inlet Temperature, deg F (GHS-TI-301)	46	46	48	48
Demister Inlet Valve Position, % Open (GHS-HV-301)	100	100	100	100
LFG Vacuum, In WC (GHS-PI-301)	3.5	3	4	3
Demister Filter Delta P (GHS-PDI-301)	0.3	0.3	0.3	0.3
Blower 301 Inlet Valve Position, % Open (GHS-FCV-301)	100	100	100	100
Discharge Pressure, In WC (GHS-PI-302)	2	2	2	1.5
Discharge Temperature, deg F (GHS-TI-302)	58	54	64	57
Propane Pilot Supply Pressure, In WC (GHS-PI-101)	13	9	14	9
Flame Arrester Inlet Pressure, In WC (FLR-PI-301)	1.5	1.5	1.5	2.0
Flame Arrester Outlet Pressure, In WC (FLR-PI-301)	1.0	1.0	1.0	1.5
Flame Arrester Delta P, In WC (FLR-PI-301)	0.5	0.5	0.5	0.5
Blower 301 Frequency, Hz (CP-YIC-2)	16.4	15.3	16.4	17.2
Blower 301 Current, Amps (CP-YIC-2)	3.6	3.6	3.6	3.8
YIC-1 From Main Menu Screen				
ANALOG DATA MENU				
* PROCESS OVERVIEW				
Inlet Vacuum, In WC	3.5	2.8	4.4	3.6
Inlet Temp, DegF	48	48	48	49
Oxygen, %	0	0	0	0
Blower Speed, %	18	16	20	19
Blower Vibration, In/Sec	0	0	0	0
CP Temp, DegF	76	71	78	70
FLR Flame Temp, DegF	1282	1481	1217	1340
FLR Flow Press, In WC	1.4	1.5	1.5	1.7
FLR Flow Temp, DegF	58	57	60	60
Flow Rate, SCFM	77	77	78	80
* BACK				
* BLOWER DATA				
Status, Run/Stop	Run	Run	Run	Run
Run Time, Hr	12795	12987	13131	13295
Speed, %	18	16	20	19
Vibration, In/Sec	0.0	0.0	0.0	0.0
Outlet Temp, DegF	58	57	60	60
* BACK				
* FLARE DATA				
Flow Rate, SCFM	81	77	77	80
Flame Temp, DegF	1302	1521	1207	1365
BLR Speed, %	18	16	20	19
Flow Pressure, In WC	1.4	1.5	1.4	1.7
Hour Meter	12790	12983	13126	13291

#### WEEKLY FLARE STATION INSPECTION FORM Project # 1728 Project Name: Holtz Krause (Min 30 SCFM, Max 200 SCFM) Run Clock On On On On Pilot Off Off Off Off SD Valve Open Open Open Open On On On On Flame Off Off Off Off Relight Pilot Readv Readv Readv Readv Vac Ramp Off Off Off Off Off Off Off Off Forced Flow BACK FLOW DATA Flow Rate, SCFM 77 76 79 80 Today's Total, MMSCF 0.04 0.04 0.04 0.04 This Month's Total, MMSCF 1.68 2.3 0.81 1.51 Total Flow, MMSCF 76.13 77.06 77.74 78.54 Flow Press, In WC 1.7 1.4 1.5 1.4 Flow Temp, DegF 58 57 60 60 Flow Delta P, In WC 0.51 0.51 0.53 0.56 **7 DAY FLOW HISTORY** Yesterday's Flow, MMSCF 0.04 0.04 0.04 0.04 2 Day's Ago Flow, MMSCF 0.12 0.12 0.12 0.11 3 Day's Ago Flow, MMSCF 0.12 0.12 0.12 0.12 4 Day's Ago Flow, MMSCF 0.12 0.12 0.11 0.11 5 Day's Ago Flow, MMSCF 0.11 0.12 0.12 0.12 6 Day's Ago Flow, MMSCF 0.11 0.11 0.12 0.10 7 Day's Ago Flow, MMSCF 0.12 0.12 0.12 0.11 BACK **RESETTABLE FLOW** Resettable Total Flow, MMSCF 76.13 77.06 77.74 78.54 Reset Time 0 0 0 0 0 Reset Date 0 0 0 BACK & \* BACK Needs Work Adequate Check Propane and Nitrogen Cylinders and change/fill if necessary Х Inspect Blower, Flare and Demister Structures for Loose Bolts/Cracks Х Х Drain Demister (if necessary) Clean Demister Filter Material (if dP indicates it is necessary) Х Х Lubricate Grease Fittings (as necessary) Test Alarm Lights on Panel by pushing "RUN" and "Alarm/Shutdown" Lamps Х Check if any shutdowns/alarms need re-setting (note which ones in comments section) Х Drain Flare Stack Condensate (if necessary) Х Comments: Signature: Kevin S. Fabel
Project # 1728 Project Name: Holtz Krause (Min 30 SCFM, Max 200 SCFM)

	- 1		1	1
Tester (Initials)	KSF	KSF	KSF	KSF
Date	4/28/2015	5/6/2015	5/12/2015	5/19/2015
Time	10:30 AM	8:00 AM	10:30 AM	10:30 AM
Sky Conditions	Clear	Cloudy	Cloudy	Cldy
Ambient Temperature, deg F	60	55	45	45
Inlet Temperature, deg F (GHS-TI-301)	48	48	48	48
Demister Inlet Valve Position, % Open (GHS-HV-301)	100	100	100	100
LFG Vacuum, In WC (GHS-PI-301)	3.5	3.75	4	4
Demister Filter Delta P (GHS-PDI-301)	0.3	0.3	0.3	0.3
Blower 301 Inlet Valve Position, % Open (GHS-FCV-301)	100	100	100	100
Discharge Pressure, In WC (GHS-PI-302)	1.75	1.5	1	1.25
Discharge Temperature, deg F (GHS-TI-302)	63	52	54	53
Propane Pilot Supply Pressure, In WC (GHS-PI-101)	16	9	9	9
Flame Arrester Inlet Pressure, In WC (FLR-PI-301)	2.0	2.0	1.8	2.0
Flame Arrester Outlet Pressure, In WC (FLR-PI-301)	1.8	1.5	1.5	1.5
Flame Arrester Delta P, In WC (FLR-PI-301)	0.25	0.5	0.25	0.5
Blower 301 Frequency, Hz (CP-YIC-2)	16.6	15.1	18	18.2
Blower 301 Current, Amps (CP-YIC-2)	3.7	3.7	3.8	3.8
YIC-1 From Main Menu Screen				
ANALOG DATA MENU				
* PROCESS OVERVIEW				
Inlet Vacuum, In WC	3.4	3.0	4.4	4.9
Inlet Temp, DegF	50	50	51	51
Oxygen, %	0	0	0	0
Blower Speed, %	18	17	20	21
Blower Vibration, In/Sec	0	0	0	0
CP Temp, DegF	82	74	68	67
FLR Flame Temp, DegF	1428	1383	1344	1343
FLR Flow Press, In WC	1.7	1.8	1.6	1.6
FLR Flow Temp, DegF	64	55	55	55
Flow Rate, SCFM	80	81	75	77
* BACK				
* BLOWER DATA				
Status, Run/Stop	Run	Run	Run	Run
Run Time, Hr	13465	13655	13800	13968
Speed, %	18	17	20	21
Vibration, In/Sec	0.0	0.0	0.0	0.0
Outlet Temp, DegF	64	55	55	55
* BACK				
* FLARE DATA				
Flow Rate, SCFM	80	82	76	78
Flame Temp, DegF	1407	1373	1345	1361
BLR Speed, %	18	17	20	21
Flow Pressure. In WC	1.7	1.7	1.6	1.6
Hour Meter	13461	13650	13795	13963
	-	-	-	-

#### WEEKLY FLARE STATION INSPECTION FORM Project # 1728 Project Name: Holtz Krause (Min 30 SCFM, Max 200 SCFM) Run Clock On On On On Pilot Off Off Off Off SD Valve Open Open Open Open On On On On Flame Off Off Off Off Relight Pilot Readv Readv Readv Readv Vac Ramp Off Off Off Off Off Off Off Off Forced Flow BACK FLOW DATA Flow Rate, SCFM 80 82 81 78 Today's Total, MMSCF 0.05 0.04 0.04 0.04 This Month's Total, MMSCF 3.10 1.28 2.08 0.58 Total Flow, MMSCF 79.35 80.27 80.96 81.77 Flow Press, In WC 1.8 1.8 1.6 1.6 Flow Temp, DegF 64 55 55 55 Flow Delta P, In WC 0.57 0.57 0.50 0.53 **7 DAY FLOW HISTORY** Yesterday's Flow, MMSCF 0.05 0.04 0.04 0.04 2 Day's Ago Flow, MMSCF 0.12 0.12 0.11 0.11 3 Day's Ago Flow, MMSCF 0.12 0.12 0.12 0.12 4 Day's Ago Flow, MMSCF 0.12 0.11 0.11 0.11 5 Day's Ago Flow, MMSCF 0.12 0.12 0.12 0.12 6 Day's Ago Flow, MMSCF 0.11 0.11 0.12 0.12 7 Day's Ago Flow, MMSCF 0.11 0.11 0.12 0.11 BACK **RESETTABLE FLOW** Resettable Total Flow, MMSCF 79.35 80.27 80.96 81.77 Reset Time 0 0 0 0 0 0 Reset Date 0 0 BACK & \* BACK Needs Work Adequate Check Propane and Nitrogen Cylinders and change/fill if necessary Х Inspect Blower, Flare and Demister Structures for Loose Bolts/Cracks Х Х Drain Demister (if necessary) Clean Demister Filter Material (if dP indicates it is necessary) Х Х Lubricate Grease Fittings (as necessary) Test Alarm Lights on Panel by pushing "RUN" and "Alarm/Shutdown" Lamps Х Check if any shutdowns/alarms need re-setting (note which ones in comments section) Х Drain Flare Stack Condensate (if necessary) Х Comments: Turned off heat trace for year...Turned on A/C. Signature: Kevin S. Fabel

Project # 1728 Project Name: Holtz Krause (Min 30 SCFM, Max 200 SCFM)

Tester (Initials)         KSF         KSF         KSF         KSF         KSF         KSF         KSI           Date         5/26/2015         6/2/2015         6/10/2015         6/16/2           Time         10:00 AM         10:15 AM         10:00 AM         10:30           Sky Conditions         Cloudy         Clear         Clear         Clear           Ambient Temperature, deg F         65         60         70         65           Inlet Temperature, deg F (GHS-TI-301)         50         51         53         54           Demister Inlet Valve Position, % Open (GHS-HV-301)         100         100         100         100           LFG Vacuum, In WC (GHS-PI-301)         4         4         5         5.5           Demister Filter Delta P (GHS-PDI-301)         0.3         0.3         0.3         0.3           Blower 301 Inlet Valve Position, % Open (GHS-FCV-301)         100         100         100         100           Discharge Pressure, In WC (GHS-PI-302)         1.5         1.5         1.75         1.5           Discharge Temperature, deg F (GHS-TI-302)         62         57         66         64           Propane Pilot Supply Pressure, In WC (GHS-PI-101)         12         14         13         1
Date         5/26/2015         6/2/2015         6/10/2015         6/16/2           Time         10:00 AM         10:15 AM         10:00 AM         10:30           Sky Conditions         Cloudy         Clear         Clear         Clear           Ambient Temperature, deg F         65         60         70         65           Inlet Temperature, deg F (GHS-TI-301)         50         51         53         54           Demister Inlet Valve Position, % Open (GHS-HV-301)         100         100         100         100           LFG Vacuum, In WC (GHS-PI-301)         4         4         5         5.5           Demister Filter Delta P (GHS-PDI-301)         0.3         0.3         0.3         0.3           Blower 301 Inlet Valve Position, % Open (GHS-FCV-301)         100         100         100         100           Discharge Pressure, In WC (GHS-PI-302)         1.5         1.5         1.75         1.5           Discharge Temperature, deg F (GHS-TI-302)         62         57         66         64           Propane Pilot Supply Pressure, In WC (GHS-PI-101)         12         14         13         14           Flame Arrester Inlet Pressure, In WC (FLR-PI-301)         2.0         2.0         2.0         2.0
Time         10:00 AM         10:15 AM         10:00 AM         10:30           Sky Conditions         Cloudy         Clear         Clear
Sky Conditions         Cloudy         Clear         Clear         Clear         Clear         Clear           Ambient Temperature, deg F         65         60         70         65           Inlet Temperature, deg F (GHS-TI-301)         50         51         53         54           Demister Inlet Valve Position, % Open (GHS-HV-301)         100         100         100         100           LFG Vacuum, In WC (GHS-PI-301)         4         4         5         5.5           Demister Filter Delta P (GHS-PDI-301)         0.3         0.3         0.3         0.3           Blower 301 Inlet Valve Position, % Open (GHS-FCV-301)         100         100         100         100           Discharge Pressure, In WC (GHS-PI-302)         1.5         1.5         1.75         1.5           Discharge Temperature, deg F (GHS-TI-302)         62         57         66         64           Propane Pilot Supply Pressure, In WC (GHS-PI-101)         12         14         13         14           Flame Arrester Inlet Pressure, In WC (FLR-PI-301)         2.0         2.0         2.0         2.0
Ambient Temperature, deg F         65         60         70         65           Inlet Temperature, deg F (GHS-TI-301)         50         51         53         54           Demister Inlet Valve Position, % Open (GHS-HV-301)         100         100         100         100           LFG Vacuum, In WC (GHS-PI-301)         4         4         5         5.5           Demister Filter Delta P (GHS-PDI-301)         0.3         0.3         0.3         0.3           Blower 301 Inlet Valve Position, % Open (GHS-FCV-301)         100         100         100         100           Discharge Pressure, In WC (GHS-PI-302)         1.5         1.5         1.75         1.5           Discharge Temperature, deg F (GHS-TI-302)         62         57         66         64           Propane Pilot Supply Pressure, In WC (GHS-PI-101)         12         14         13         14           Flame Arrester Inlet Pressure, In WC (FLR-PI-301)         2.0         2.0         2.0         2.0
Inlet Temperature, deg F (GHS-TI-301)         50         51         53         54           Demister Inlet Valve Position, % Open (GHS-HV-301)         100
Demister Inlet Valve Position, % Open (GHS-HV-301)         100         100         100         100           LFG Vacuum, In WC (GHS-PI-301)         4         4         5         5.5           Demister Filter Delta P (GHS-PDI-301)         0.3         0.3         0.3         0.3           Blower 301 Inlet Valve Position, % Open (GHS-FCV-301)         100         100         100         100           Discharge Pressure, In WC (GHS-PI-302)         1.5         1.5         1.75         1.5           Discharge Temperature, deg F (GHS-TI-302)         62         57         66         64           Propane Pilot Supply Pressure, In WC (GHS-PI-101)         12         14         13         14           Flame Arrester Inlet Pressure, In WC (FLR-PI-301)         2.0         2.0         2.0         2.0
LFG Vacuum, In WC (GHS-PI-301)       4       4       5       5.5         Demister Filter Delta P (GHS-PDI-301)       0.3       0.3       0.3       0.3       0.3         Blower 301 Inlet Valve Position, % Open (GHS-FCV-301)       100       100       100       100       100         Discharge Pressure, In WC (GHS-PI-302)       1.5       1.5       1.75       1.5         Discharge Temperature, deg F (GHS-TI-302)       62       57       66       64         Propane Pilot Supply Pressure, In WC (GHS-PI-101)       12       14       13       14         Flame Arrester Inlet Pressure, In WC (FLR-PI-301)       2.0       2.0       2.0       2.0
Demister Filter Delta P         (GHS-PDI-301)         0.3 </td
Blower 301 Inlet Valve Position, % Open (GHS-FCV-301)         100         100         100         100         100           Discharge Pressure, In WC (GHS-PI-302)         1.5         1.5         1.5         1.75         1.5           Discharge Temperature, deg F (GHS-TI-302)         62         57         66         64           Propane Pilot Supply Pressure, In WC (GHS-PI-101)         12         14         13         14           Flame Arrester Inlet Pressure, In WC (FLR-PI-301)         2.0         2.0         2.0         2.0
Discharge Pressure, In WC (GHS-PI-302)         1.5         1.5         1.75         1.5           Discharge Temperature, deg F (GHS-TI-302)         62         57         66         64           Propane Pilot Supply Pressure, In WC (GHS-PI-101)         12         14         13         14           Flame Arrester Inlet Pressure, In WC (FLR-PI-301)         2.0         2.0         2.0         2.0
Discharge Temperature, deg F         (GHS-TI-302)         62         57         66         64           Propane Pilot Supply Pressure, In WC         (GHS-PI-101)         12         14         13         14           Flame Arrester Inlet Pressure, In WC         (FLR-PI-301)         2.0         2.0         2.0         2.0
Propane Pilot Supply Pressure, In WC (GHS-PI-101)         12         14         13         14           Flame Arrester Inlet Pressure, In WC (FLR-PI-301)         2.0 </td
Flame Arrester Inlet Pressure, In WC (FLR-PI-301)         2.0         2.0         2.0         2.0           Flame Arrester Outlet Pressure, In WC (FLR-PI-301)         2.0
Plame Arrester Outlet Pressure, In WC (FLR-PI-301) 1.5 1.5 1.5 1.5 1.5
Flame Arrester Delta P, In WC (FLR-PI-301)         0.5
Blower 301 Frequency, Hz (CP-YIC-2) 17.5 16.6 17.7 18.7
Blower 301 Current, Amps (CP-YIC-2) 3.6 3.7 3.7 3.8
YIC-1 From Main Menu Screen
ANALOG DATA MENU
* PROCESS OVERVIEW
Inlet Vacuum, In WC 4.1 3.6 4.8 5.2
Inlet Temp, DegF 53 54 55 56
Oxygen, % 0.1 0.1 0.3
Blower Speed, % 20 18 21 22
Blower Vibration, In/Sec 0 0 0 0
CP Temp, DegF 85 81 84 81
FLR Flame Temp, DegF 1272 1377 1330 133
FLR Flow Press, In WC 1.8 1.7 1.6 1.6
FLR Flow Temp, DegF 64 59 67 63
Flow Rate, SCFM 81 79 76 77
* BACK
* BLOWER DATA
Status, Run/Stop Run Run Run Run
Run Time, Hr 14137 14309 14497 1463
Speed, % 20 18 21 22
Vibration, In/Sec 0.0 0.0 0.0 0.0
Outlet Temp, DegF 64 59 67 63
* BACK
* FLARE DATA
Flow Rate, SCFM 81 78 79 77
Flame Temp, DegF 1296 1403 1403 133
BLR Speed, % 20 18 21 22
Flow Pressure, In WC 1.8 0 1.6 1.6
Hour Meter 14132 59 14492 1463

#### WEEKLY FLARE STATION INSPECTION FORM Project # 1728 Project Name: Holtz Krause (Min 30 SCFM, Max 200 SCFM) Run Clock On On On On Pilot Off Off Off Off SD Valve Open Open Open Open On On On On Flame Off Off Off Off Relight Pilot Readv Readv Readv Readv Vac Ramp Off Off Off Off Off Off Off Off Forced Flow BACK FLOW DATA Flow Rate, SCFM 81 79 76 77 Today's Total, MMSCF 0.04 0.05 0.04 0.04 This Month's Total, MMSCF 2.90 0.12 1.04 1.73 Total Flow, MMSCF 85.02 82.59 83.41 84.33 Flow Press, In WC 1.7 1.6 1.8 1.6 Flow Temp, DegF 64 59 67 63 Flow Delta P, In WC 0.57 0.54 0.51 0.52 **7 DAY FLOW HISTORY** Yesterday's Flow, MMSCF 0.05 0.04 0.04 0.04 2 Day's Ago Flow, MMSCF 0.12 0.12 0.11 0.11 3 Day's Ago Flow, MMSCF 0.12 0.12 0.11 0.12 4 Day's Ago Flow, MMSCF 0.12 0.11 0.12 0.12 5 Day's Ago Flow, MMSCF 0.12 0.12 0.12 0.12 6 Day's Ago Flow, MMSCF 0.12 0.11 0.11 0.11 7 Day's Ago Flow, MMSCF 0.12 0.12 0.11 0.12 BACK **RESETTABLE FLOW** Resettable Total Flow, MMSCF 82.59 83.41 84.33 85.02 Reset Time 0 0 0 0 0 0 Reset Date 0 0 BACK & \* BACK Needs Work Adequate Check Propane and Nitrogen Cylinders and change/fill if necessary Х Inspect Blower, Flare and Demister Structures for Loose Bolts/Cracks Х Х Drain Demister (if necessary) Clean Demister Filter Material (if dP indicates it is necessary) Х Х Lubricate Grease Fittings (as necessary) Test Alarm Lights on Panel by pushing "RUN" and "Alarm/Shutdown" Lamps Х Check if any shutdowns/alarms need re-setting (note which ones in comments section) Х Drain Flare Stack Condensate (if necessary) Х Comments: Signature: Kevin S. Fabel

Project # 1728 Project Name: Holtz Krause (Min 30 SCFM, Max 200 SCFM)

	-			
Tester (Initials)	KSF	KSF	KSF	KSF
Date	6/23/2015	6/30/2015	7/7/2015	7/14/2015
Time	10:15 AM	10:15 AM	10:00 AM	10:15 AM
Sky Conditions	Clear	Cloudy	Clear	P. Cldy
Ambient Temperature, deg F	75	65	65	75
Inlet Temperature, deg F (GHS-TI-301)	54	56	55	56
Demister Inlet Valve Position, % Open (GHS-HV-301)	100	100	100	100
LFG Vacuum, In WC (GHS-PI-301)	5.5	5.5	6	5
Demister Filter Delta P (GHS-PDI-301)	0.3	0.3	0.3	0.3
Blower 301 Inlet Valve Position, % Open (GHS-FCV-301)	100	100	100	100
Discharge Pressure, In WC (GHS-PI-302)	1.5	1	1	1
Discharge Temperature, deg F (GHS-TI-302)	65	64	64	68
Propane Pilot Supply Pressure, In WC (GHS-PI-101)	11	12	10	9
Flame Arrester Inlet Pressure, In WC (FLR-PI-301)	2.0	1.8	2.0	1.8
Flame Arrester Outlet Pressure, In WC (FLR-PI-301)	1.5	1.5	1.5	1.5
Flame Arrester Delta P, In WC (FLR-PI-301)	0.5	0.25	0.5	0.25
Blower 301 Frequency, Hz (CP-YIC-2)	19.3	18	19.3	18.8
Blower 301 Current, Amps (CP-YIC-2)	3.8	3.8	3.8	3.8
YIC-1 From Main Menu Screen				
ANALOG DATA MENU				
* PROCESS OVERVIEW				
Inlet Vacuum, In WC	5.6	4.7	5.0	5.1
Inlet Temp, DegF	57	58	58	59
Oxygen, %	0.1	0	0	0
Blower Speed, %	23	21	22	22
Blower Vibration, In/Sec	0	0	0	0
CP Temp, DegF	81	80	78	84
FLR Flame Temp, DegF	1327	1354	1318	1370
FLR Flow Press, In WC	1.6	1.6	1.6	1.6
FLR Flow Temp, DegF	66	66	64	70
Flow Rate, SCFM	78	76	76	76
* BACK				
* BLOWER DATA				
Status, Run/Stop	Run	Run	Run	Run
Run Time, Hr	14804	14971	15138	15302
Speed, %	23	21	22	22
Vibration, In/Sec	0.0	0.0	0.0	0.0
Outlet Temp, DegF	66	66	64	70
* BACK				
* FLARE DATA				
Flow Rate, SCFM	77	77	76	76
Flame Temp, DegF	1348	1350	1310	1357
BLR Speed, %	23	21	22	22
Flow Pressure, In WC	1.6	1.6	1.6	1.6
Hour Meter	14800	14967	15134	15298

#### WEEKLY FLARE STATION INSPECTION FORM Project # 1728 Project Name: Holtz Krause (Min 30 SCFM, Max 200 SCFM) Run Clock On On On On Pilot Off Off Off Off SD Valve Open Open Open Open On On On On Flame Off Off Off Off Relight Pilot Readv Readv Readv Readv Vac Ramp Off Off Off Off Off Off Off Off Forced Flow BACK FLOW DATA Flow Rate, SCFM 82 76 83 76 Today's Total, MMSCF 0.04 0.04 0.04 0.04 This Month's Total, MMSCF 2.52 0.71 1.51 3.33 Total Flow, MMSCF 85.81 86.62 87.44 88.25 Flow Press, In WC 1.6 1.6 1.6 1.6 Flow Temp, DegF 66 66 64 70 Flow Delta P, In WC 0.53 0.50 0.51 0.50 **7 DAY FLOW HISTORY** Yesterday's Flow, MMSCF 0.04 0.04 0.04 0.04 2 Day's Ago Flow, MMSCF 0.12 0.12 0.12 0.11 3 Day's Ago Flow, MMSCF 0.11 0.12 0.12 0.12 4 Day's Ago Flow, MMSCF 0.12 0.12 0.12 0.12 5 Day's Ago Flow, MMSCF 0.11 0.12 0.12 0.12 6 Day's Ago Flow, MMSCF 0.12 0.12 0.12 0.12 7 Day's Ago Flow, MMSCF 0.12 0.11 0.11 0.12 BACK **RESETTABLE FLOW** Resettable Total Flow, MMSCF 85.8 86.62 87.44 88.25 Reset Time 0 0 0 0 0 0 0 Reset Date 0 BACK & \* BACK Needs Work Adequate Check Propane and Nitrogen Cylinders and change/fill if necessary Х Inspect Blower, Flare and Demister Structures for Loose Bolts/Cracks Х Х Drain Demister (if necessary) Clean Demister Filter Material (if dP indicates it is necessary) Х Х Lubricate Grease Fittings (as necessary) Test Alarm Lights on Panel by pushing "RUN" and "Alarm/Shutdown" Lamps Х Check if any shutdowns/alarms need re-setting (note which ones in comments section) Х Drain Flare Stack Condensate (if necessary) Х Comments: Signature: Kevin S. Fabel

Project # 1728 Project Name: Holtz Krause (Min 30 SCFM, Max 200 SCFM)

Tester (Initials)	KSF	KSF	KSF	KSF
Date	7/21/2015	7/28/2015	08/04/15	8/12/2015
Time	10:00 AM	9:00 AM	9:45 AM	10:00 AM
Sky Conditions	Clear	Clear	Clear	Clear
Ambient Temperature, deg F	70	80	70	80
Inlet Temperature, deg F (GHS-TI-301)	57	60	58	58
Demister Inlet Valve Position, % Open (GHS-HV-301)	100	100	100	100
LFG Vacuum, In WC (GHS-PI-301)	6.5	3.5	6	6
Demister Filter Delta P (GHS-PDI-301)	0.3	0.3	0.3	0.3
Blower 301 Inlet Valve Position, % Open (GHS-FCV-301)	100	100	100	100
Discharge Pressure, In WC (GHS-PI-302)	1	1	1	1.5
Discharge Temperature, deg F (GHS-TI-302)	67	68	68	68
Propane Pilot Supply Pressure, In WC (GHS-PI-101)	13	10	12	17
Flame Arrester Inlet Pressure, In WC (FLR-PI-301)	2.0	1.8	2.0	2.0
Flame Arrester Outlet Pressure, In WC (FLR-PI-301)	1.8	1.5	1.8	1.8
Flame Arrester Delta P, In WC (FLR-PI-301)	0.25	0.25	0.25	0.25
Blower 301 Frequency, Hz (CP-YIC-2)	18.8	15.4	19.4	18
Blower 301 Current, Amps (CP-YIC-2)	3.8	3.7	3.8	3.8
YIC-1 From Main Menu Screen				
ANALOG DATA MENU				
* PROCESS OVERVIEW				
Inlet Vacuum, In WC	5.4	2.7	5.3	4.9
Inlet Temp, DegF	60	60	60	61
Oxygen, %	0.1	0	0.1	0.1
Blower Speed, %	23	16	23	22
Blower Vibration, In/Sec	0	0	0	0
CP Temp, DegF	84	83	83	86
FLR Flame Temp, DegF	1388	1400	1423	1342
FLR Flow Press, In WC	1.9	1.6	1.9	1.9
FLR Flow Temp, DegF	69	72	68	69
Flow Rate, SCFM	85	76	83	85
* BACK				
* BLOWER DATA				
Status, Run/Stop	Run	Run	Run	Run
Run Time, Hr	15470	15561	15720	15914
Speed, %	23	16	23	22
Vibration, In/Sec	0.0	0.0	0.0	0.0
Outlet Temp, DegF	68	72	68	69
* BACK				
* FLARE DATA				
Flow Rate, SCFM	85	76	84	84
Flame Temp, DegF	1387	1401	1389	1333
BLR Speed, %	23	16	23	22
Flow Pressure, In WC	1.8	1.6	1.9	1.9
Hour Meter	15465	15557	15716	15909

#### WEEKLY FLARE STATION INSPECTION FORM Project # 1728 Project Name: Holtz Krause (Min 30 SCFM, Max 200 SCFM) Run Clock On On On On Pilot Off Off Off Off SD Valve Open Open Open Open On On On On Flame Off Off Off Off Relight Pilot Readv Readv Readv Readv Vac Ramp Off Off Off Off Off Off Off Off Forced Flow BACK FLOW DATA Flow Rate, SCFM 84 76 83 85 Today's Total, MMSCF 0.04 0.04 0.04 0.01 This Month's Total, MMSCF 2.33 2.8 0.31 1.26 Total Flow, MMSCF 89.07 89.49 90.26 91.22 Flow Press, In WC 1.9 1.6 1.9 1.9 Flow Temp, DegF 68 72 68 69 Flow Delta P, In WC 0.63 0.52 0.62 0.63 **7 DAY FLOW HISTORY** Yesterday's Flow, MMSCF 0.04 0.01 0.04 0.04 2 Day's Ago Flow, MMSCF 0.12 0.12 0.00 0.07 3 Day's Ago Flow, MMSCF 0.12 0.02 0.12 0.12 4 Day's Ago Flow, MMSCF 0.11 0.11 0.12 0.12 5 Day's Ago Flow, MMSCF 0.12 0.11 0.12 0.12 6 Day's Ago Flow, MMSCF 0.12 0.11 0.11 0.12 7 Day's Ago Flow, MMSCF 0.11 0.11 0.07 0.12 BACK **RESETTABLE FLOW** Resettable Total Flow, MMSCF 89.07 89.49 90.26 91.22 Reset Time 0 0 0 0 0 0 Reset Date 0 0 BACK & \* BACK Needs Work Adequate Check Propane and Nitrogen Cylinders and change/fill if necessary Х Inspect Blower, Flare and Demister Structures for Loose Bolts/Cracks Х Х Drain Demister (if necessary) Clean Demister Filter Material (if dP indicates it is necessary) Х Х Lubricate Grease Fittings (as necessary) Test Alarm Lights on Panel by pushing "RUN" and "Alarm/Shutdown" Lamps Х Check if any shutdowns/alarms need re-setting (note which ones in comments section) Х Drain Flare Stack Condensate (if necessary) Х Comments: Drained Condensate Signature: Kevin S. Fabel

Project # 1728 Project Name: Holtz Krause (Min 30 SCFM, Max 200 SCFM)

Tester (Initials)	KSF	KSF	KSF	KSF
Date	8/19/2015	8/25/2015	9/2/2015	9/10/2015
Time	9:15 AM	9:30 AM	10:00 AM	10:00 AM
Sky Conditions	Cloudy	Cloudy	Cloudy	Cloudy
Ambient Temperature, deg F	60	50	80	55
Inlet Temperature, deg F (GHS-TI-301)	59	58	60	60
Demister Inlet Valve Position, % Open (GHS-HV-301)	100	100	100	100
LFG Vacuum, In WC (GHS-PI-301)	4.5	5	5	5
Demister Filter Delta P (GHS-PDI-301)	0.3	0.3	0.3	0.3
Blower 301 Inlet Valve Position, % Open (GHS-FCV-301)	100	100	100	100
Discharge Pressure, In WC (GHS-PI-302)	1	1	1	1
Discharge Temperature, deg F (GHS-TI-302)	66	63	70	66
Propane Pilot Supply Pressure, In WC (GHS-PI-101)	12	9	10	10
Flame Arrester Inlet Pressure, In WC (FLR-PI-301)	2.0	2.0	2.0	20.0
Flame Arrester Outlet Pressure, In WC (FLR-PI-301)	1.5	1.5	1.5	1.5
Flame Arrester Delta P, In WC (FLR-PI-301)	0.5	0.5	0.5	0.5
Blower 301 Frequency, Hz (CP-YIC-2)	16.6	17.9	17.3	18.1
Blower 301 Current, Amps (CP-YIC-2)	3.7	3.7	3.7	3.8
YIC-1 From Main Menu Screen				
ANALOG DATA MENU				
* PROCESS OVERVIEW				
Inlet Vacuum, In WC	3.2	4.5	4.0	4.3
Inlet Temp, DegF	61	62	62	62
Oxygen, %	0	0	0	0
Blower Speed, %	18	21	20	21
Blower Vibration, In/Sec	0	0	0	0
CP Temp, DegF	82	77	85	81
FLR Flame Temp, DegF	1412	1361	1385	1461
FLR Flow Press, In WC	1.8	1.6	1.6	1.8
FLR Flow Temp, DegF	68	66	71	68
Flow Rate, SCFM	82	77	77	80
* BACK				
* BLOWER DATA				
Status, Run/Stop	Run	Run	Run	Run
Run Time, Hr	16082	16225	16351	16533
Speed, %	18	21	20	21
Vibration, In/Sec	0.0	0.0	0.0	0.0
Outlet Temp, DegF	68	66	71	68
* BACK				
* FLARE DATA				
Flow Rate, SCFM	82	77	77	80
Flame Temp, DegF	1414	1350	1387	1450
BLR Speed, %	18	21	20	21
Flow Pressure, In WC	1.8	1.6	1.6	1.8
Hour Meter	16077	16221	16346	16529

#### WEEKLY FLARE STATION INSPECTION FORM Project # 1728 Project Name: Holtz Krause (Min 30 SCFM, Max 200 SCFM) Run Clock On On On On Pilot Off Off Off Off SD Valve Open Open Open Open On On On On Flame Off Off Off Off Relight Pilot Readv Readv Readv Readv Vac Ramp Off Off Off Off Off Off Off Off Forced Flow BACK FLOW DATA Flow Rate, SCFM 81 77 79 80 Today's Total, MMSCF 0.05 0.04 0.04 0.05 This Month's Total, MMSCF 2.08 2.77 0.97 0.11 Total Flow, MMSCF 92.04 92.73 93.32 94.19 Flow Press, In WC 1.6 1.8 1.8 1.6 Flow Temp, DegF 68 66 71 68 Flow Delta P, In WC 0.60 0.53 0.53 0.57 **7 DAY FLOW HISTORY** Yesterday's Flow, MMSCF 0.05 0.04 0.04 0.05 2 Day's Ago Flow, MMSCF 0.12 0.11 0.06 0.11 3 Day's Ago Flow, MMSCF 0.12 0.12 0.00 0.07 4 Day's Ago Flow, MMSCF 0.12 0.12 0.00 0.10 5 Day's Ago Flow, MMSCF 0.12 0.11 0.07 0.12 6 Day's Ago Flow, MMSCF 0.12 0.11 0.12 0.11 7 Day's Ago Flow, MMSCF 0.12 0.12 0.12 0.11 BACK **RESETTABLE FLOW** Resettable Total Flow, MMSCF 92.04 92.73 93.32 94.19 Reset Time 0 0 0 0 0 0 0 Reset Date 0 BACK & \* BACK Needs Work Adequate Check Propane and Nitrogen Cylinders and change/fill if necessary Х Inspect Blower, Flare and Demister Structures for Loose Bolts/Cracks Х Х Drain Demister (if necessary) Clean Demister Filter Material (if dP indicates it is necessary) Х Х Lubricate Grease Fittings (as necessary) Test Alarm Lights on Panel by pushing "RUN" and "Alarm/Shutdown" Lamps Х Check if any shutdowns/alarms need re-setting (note which ones in comments section) Х Drain Flare Stack Condensate (if necessary) Х Comments: Signature: Kevin S. Fabel

Project # 1728 Project Name: Holtz Krause (Min 30 SCFM, Max 200 SCFM)

Tester (Initials)	KSF	KSF	KSF	KSF
Date	9/15/2015	9/22/2015	9/30/2015	10/7/2015
Time	10:00 AM	10:00 AM	10:00 AM	8:00 AM
Sky Conditions	Clear	Clear	Clear	Clear
Ambient Temperature, deg F	70	65	50	45
Inlet Temperature, deg F (GHS-TI-301)	60	60	59	58
Demister Inlet Valve Position, % Open (GHS-HV-301)	100	100	100	100
LFG Vacuum, In WC (GHS-PI-301)	4	4.5	5	5
Demister Filter Delta P (GHS-PDI-301)	0.3	0.3	0.3	0.3
Blower 301 Inlet Valve Position, % Open (GHS-FCV-301)	100	100	100	100
Discharge Pressure, In WC (GHS-PI-302)	1.5	1	1.3	1
Discharge Temperature, deg F (GHS-TI-302)	69	64	61	58
Propane Pilot Supply Pressure, In WC (GHS-PI-101)	14	11	15	10
Flame Arrester Inlet Pressure, In WC (FLR-PI-301)	2.0	2.0	2.0	1.8
Flame Arrester Outlet Pressure, In WC (FLR-PI-301)	1.5	1.5	1.8	1.5
Flame Arrester Delta P, In WC (FLR-PI-301)	0.5	0.5	0.25	0.25
Blower 301 Frequency, Hz (CP-YIC-2)	17.9	17.6	18.5	17.8
Blower 301 Current, Amps (CP-YIC-2)	3.7	3.7	3.8	3.8
YIC-1 From Main Menu Screen				
ANALOG DATA MENU				
* PROCESS OVERVIEW				
Inlet Vacuum, In WC	4.4	4.3	4.8	4.5
Inlet Temp, DegF	63	62	62	61
Oxygen, %	0.2	0	0	0
Blower Speed, %	21	20	22	21
Blower Vibration, In/Sec	0	0	0	0
CP Temp, DegF	88	79	76	71
FLR Flame Temp, DegF	1430	1448	1476	1400
FLR Flow Press, In WC	1.7	1.6	1.7	1.6
FLR Flow Temp, DegF	71	66	64	63
Flow Rate, SCFM	77	78	81	77
* BACK				
* BLOWER DATA				
Status, Run/Stop	Run	Run	Run	Run
Run Time. Hr	16653	16819	17012	17179
Speed. %	21	20	22	21
Vibration, In/Sec	0.0	0.0	0.0	0.0
Outlet Temp. DeaF	71	66	64	63
* BACK				
* FLARE DATA				
Flow Rate, SCFM	77	77	78	77
Flame Temp DegE	1428	1459	1513	1395
BLR Speed %	21	20	22	21
Flow Pressure. In WC	17	1.6	17	16
Hour Meter	1.7	1681/	17007	17175
	10040	10014	17007	1/1/5

#### WEEKLY FLARE STATION INSPECTION FORM Project # 1728 Project Name: Holtz Krause (Min 30 SCFM, Max 200 SCFM) Run Clock On On On On Pilot Off Off Off Off SD Valve Open Open Open Open On On On On Flame Off Off Off Off Relight Pilot Readv Readv Readv Readv Vac Ramp Off Off Off Off Off Off Off Off Forced Flow BACK FLOW DATA Flow Rate, SCFM 77 77 81 77 Today's Total, MMSCF 0.05 0.04 0.04 0.04 This Month's Total, MMSCF 1.55 2.37 3.29 0.7 Total Flow, MMSCF 94.77 95.58 96.51 97.32 Flow Press, In WC 1.7 1.6 1.6 1.7 Flow Temp, DegF 71 66 64 63 Flow Delta P, In WC 0.53 0.54 0.58 0.52 **7 DAY FLOW HISTORY** Yesterday's Flow, MMSCF 0.05 0.04 0.04 0.04 2 Day's Ago Flow, MMSCF 0.12 0.12 0.12 0.11 0.12 3 Day's Ago Flow, MMSCF 0.11 0.12 0.12 4 Day's Ago Flow, MMSCF 0.11 0.11 0.12 0.12 5 Day's Ago Flow, MMSCF 0.12 0.12 0.12 0.12 6 Day's Ago Flow, MMSCF 0.12 0.12 0.12 0.12 7 Day's Ago Flow, MMSCF 0.11 0.11 0.11 0.12 BACK **RESETTABLE FLOW** Resettable Total Flow, MMSCF 94.77 95.58 96.51 97.32 Reset Time 0 0 0 0 0 0 Reset Date 0 0 BACK & \* BACK Needs Work Adequate Check Propane and Nitrogen Cylinders and change/fill if necessary Х Inspect Blower, Flare and Demister Structures for Loose Bolts/Cracks Х Х Drain Demister (if necessary) Clean Demister Filter Material (if dP indicates it is necessary) Х Х Lubricate Grease Fittings (as necessary) Test Alarm Lights on Panel by pushing "RUN" and "Alarm/Shutdown" Lamps Х Check if any shutdowns/alarms need re-setting (note which ones in comments section) Х Drain Flare Stack Condensate (if necessary) Х Comments: Drained Condensate Signature: Kevin S. Fabel

Project # 1728 Project Name: Holtz Krause (Min 30 SCFM, Max 200 SCFM)

Tester (Initials)	KSF	KSF	KSF	KSF
Date	10/15/2015	10/21/2015	10/27/2015	11/3/2015
Time	10:00 AM	10:00 AM	9:30 AM	2:30 PM
Sky Conditions	Clear	Cldy	Clear	Clear
Ambient Temperature, deg F	50	60	45	70
Inlet Temperature, deg F (GHS-TI-301)	60	58	58	58
Demister Inlet Valve Position, % Open (GHS-HV-301)	100	100	100	100
LFG Vacuum, In WC (GHS-PI-301)	4	4	4	4.5
Demister Filter Delta P (GHS-PDI-301)	0.3	0.3	0.3	0.3
Blower 301 Inlet Valve Position, % Open (GHS-FCV-301)	100	100	100	100
Discharge Pressure, In WC (GHS-PI-302)	1.5	1.5	1.5	1.5
Discharge Temperature, deg F (GHS-TI-302)	68	68	66	76
Propane Pilot Supply Pressure, In WC (GHS-PI-101)	12	12	10	12
Flame Arrester Inlet Pressure, In WC (FLR-PI-301)	1.8	2.0	2.0	2.0
Flame Arrester Outlet Pressure, In WC (FLR-PI-301)	1.5	1.5	1.5	1.5
Flame Arrester Delta P, In WC (FLR-PI-301)	0.3	0.5	0.5	0.5
Blower 301 Frequency, Hz (CP-YIC-2)	17.5	17.5	17.6	18
Blower 301 Current, Amps (CP-YIC-2)	3.8	3.8	3.8	3.7
YIC-1 From Main Menu Screen				
ANALOG DATA MENU				
* PROCESS OVERVIEW				
Inlet Vacuum, In WC	3.8	3.8	3.8	4.0
Inlet Temp, DegF	61	61	60	60
Oxygen, %	0.4	0.3	0.3	0.9
Blower Speed, %	20	20	20	21
Blower Vibration, In/Sec	0	0	0	0
CP Temp, DegF	76	77	77	90
FLR Flame Temp, DegF	1443	1440	1350	1414
FLR Flow Press, In WC	1.8	1.9	1.8	2
FLR Flow Temp, DegF	70	71	70	78
Flow Rate, SCFM	81	84	83	85
* BACK				
* BLOWER DATA				
Status, Run/Stop	Run	Run	Run	Run
Run Time, Hr	17367	17511	17656	17830
Speed, %	20	20	20	21
Vibration, In/Sec	0	0	0	0
Outlet Temp, DegF	70	71	70	78
* BACK				
* FLARE DATA				
Flow Rate, SCFM	80	84	83	84
Flame Temp, DegF	1440	1431	1281	1425
BLR Speed, %	20	20	20	21
Flow Pressure, In WC	1.8	1.9	1.9	2
Hour Meter	17363	17506	17652	17826

#### WEEKLY FLARE STATION INSPECTION FORM Project # 1728 Project Name: Holtz Krause (Min 30 SCFM, Max 200 SCFM) Run Clock On On On On Pilot Off Off Off Off SD Valve Open Open Open Open On On On On Flame Off Off Off Off Relight Pilot Readv Readv Readv Readv Vac Ramp Off Off Off Off Off Off Off Off Forced Flow BACK FLOW DATA Flow Rate, SCFM 83 84 83 84 Today's Total, MMSCF 0.04 0.04 0.05 0.07 This Month's Total, MMSCF 1.60 2.30 3 0.23 Total Flow, MMSCF 100.47 98.22 98.92 99.63 Flow Press, In WC 1.7 2 1.9 1.9 Flow Temp, DegF 70 71 70 78 Flow Delta P, In WC 0.58 0.63 0.61 0.64 **7 DAY FLOW HISTORY** Yesterday's Flow, MMSCF 0.04 0.04 0.05 0.07 2 Day's Ago Flow, MMSCF 0.12 0.12 0.11 0.11 3 Day's Ago Flow, MMSCF 0.11 0.12 0.11 0.12 4 Day's Ago Flow, MMSCF 0.11 0.12 0.12 0.12 5 Day's Ago Flow, MMSCF 0.12 0.12 0.12 0.11 6 Day's Ago Flow, MMSCF 0.12 0.11 0.12 0.12 7 Day's Ago Flow, MMSCF 0.11 0.12 0.11 0.12 BACK **RESETTABLE FLOW** Resettable Total Flow, MMSCF 98.22 98.92 99.63 100.47 Reset Time 0 0 0 0 0 0 0 0 Reset Date BACK & \* BACK Needs Work Adequate Check Propane and Nitrogen Cylinders and change/fill if necessary Х Inspect Blower, Flare and Demister Structures for Loose Bolts/Cracks Х Х Drain Demister (if necessary) Clean Demister Filter Material (if dP indicates it is necessary) Х Х Lubricate Grease Fittings (as necessary) Test Alarm Lights on Panel by pushing "RUN" and "Alarm/Shutdown" Lamps Х Check if any shutdowns/alarms need re-setting (note which ones in comments section) Х Drain Flare Stack Condensate (if necessary) Х Comments: Drained Condensate Signature: Kevin S. Fabel

Project # 1728 Project Name: Holtz Krause (Min 30 SCFM, Max 200 SCFM)

Tester (Initials)	KSF	KSF	KSF	KSF
Date	11/10/2015	11/17/2015	11/24/2015	12/2/2015
Time	10:00 AM	10:00 AM	10:00 AM	10:00 AM
Sky Conditions	P Cldy	Cldy	Cldy	Cldy
Ambient Temperature, deg F	45	50	30	30
Inlet Temperature, deg F (GHS-TI-301)	56	56	54	54
Demister Inlet Valve Position, % Open (GHS-HV-301)	100	100	100	100
LFG Vacuum, In WC (GHS-PI-301)	4	4	4	4
Demister Filter Delta P (GHS-PDI-301)	0.3	0.3	0.3	0.3
Blower 301 Inlet Valve Position, % Open (GHS-FCV-301)	100	100	100	100
Discharge Pressure, In WC (GHS-PI-302)	1.5	2	2	1.5
Discharge Temperature, deg F (GHS-TI-302)	65	66	64	62
Propane Pilot Supply Pressure, In WC (GHS-PI-101)	11	9	9	11
Flame Arrester Inlet Pressure, In WC (FLR-PI-301)	1.8	2.0	1.5	1.5
Flame Arrester Outlet Pressure, In WC (FLR-PI-301)	1.4	1.5	1.2	1.2
Flame Arrester Delta P, In WC (FLR-PI-301)	0.4	0.5	0.3	0.3
Blower 301 Frequency, Hz (CP-YIC-2)	17.2	17.7	19.1	18.1
Blower 301 Current, Amps (CP-YIC-2)	3.7	3.8	3.9	3.8
YIC-1 From Main Menu Screen				
ANALOG DATA MENU				
* PROCESS OVERVIEW				
Inlet Vacuum, In WC	3.8	4.0	5.2	4.5
Inlet Temp, DegF	59	58	57	56
Oxygen, %	0.3	0.2	0.3	0.2
Blower Speed, %	20	20	23	21
Blower Vibration, In/Sec	0	0	0	0
CP Temp, DegF	76	75	73	72
FLR Flame Temp, DegF	1410	1337	1420	1437
FLR Flow Press, In WC	1.7	1.8	1.7	1.6
FLR Flow Temp, DegF	68	69	68	66
Flow Rate, SCFM	79	82	79	76
* BACK				
* BLOWER DATA				
Status, Run/Stop	Run	Run	Run	Run
Run Time, Hr	17994	18115	18237	18428
Speed, %	20	20	23	21
Vibration, In/Sec	0	0	0	0
Outlet Temp, DegF	68	69	68	66
* BACK				
* FLARE DATA				
Flow Rate, SCFM	79	82	78	76
Flame Temp, DegF	1420	1379	1420	1421
BLR Speed, %	20	20	23	21
Flow Pressure. In WC	1.7	1.8	1.7	1.6
Hour Meter	17989	18110	18233	18424

#### WEEKLY FLARE STATION INSPECTION FORM Project # 1728 Project Name: Holtz Krause (Min 30 SCFM, Max 200 SCFM) Run Clock On On On On Pilot Off Off Off Off SD Valve Open Open Open Open On On On On Flame Off Off Off Off Relight Pilot Readv Readv Readv Readv Vac Ramp Off Off Off Off Off Off Off Off Forced Flow BACK FLOW DATA Flow Rate, SCFM 79 82 78 76 Today's Total, MMSCF 0.05 0.04 0.05 0.04 This Month's Total, MMSCF 1.05 2.22 0.11 1.64 Total Flow, MMSCF 103.36 101.27 101.85 102.43 Flow Press, In WC 1.7 1.6 1.8 1.7 Flow Temp, DegF 68 69 68 66 Flow Delta P, In WC 0.56 0.55 0.52 0.60 **7 DAY FLOW HISTORY** Yesterday's Flow, MMSCF 0.05 0.04 0.04 0.04 2 Day's Ago Flow, MMSCF 0.12 0.12 0.11 0.07 3 Day's Ago Flow, MMSCF 0.12 0.12 0.00 0.11 4 Day's Ago Flow, MMSCF 0.11 0.04 0.05 0.12 5 Day's Ago Flow, MMSCF 0.12 0.00 0.11 0.12 6 Day's Ago Flow, MMSCF 0.12 0.09 0.11 0.11 7 Day's Ago Flow, MMSCF 0.12 0.11 0.12 0.12 BACK **RESETTABLE FLOW** Resettable Total Flow, MMSCF 101.27 101.85 102.43 103.36 Reset Time 0 0 0 0 0 0 Reset Date 0 0 BACK & \* BACK Needs Work Adequate Check Propane and Nitrogen Cylinders and change/fill if necessary Х Inspect Blower, Flare and Demister Structures for Loose Bolts/Cracks Х Х Drain Demister (if necessary) Clean Demister Filter Material (if dP indicates it is necessary) Х Х Lubricate Grease Fittings (as necessary) Test Alarm Lights on Panel by pushing "RUN" and "Alarm/Shutdown" Lamps Х Check if any shutdowns/alarms need re-setting (note which ones in comments section) Х Drain Flare Stack Condensate (if necessary) Х Comments: Drained Condensate Signature: Kevin S. Fabel

Project # 1728 Project Name: Holtz Krause (Min 30 SCFM, Max 200 SCFM)

	-			
Tester (Initials)	KSF	KSF	KSF	KSF
Date	12/9/2015	12/15/2015	12/22/2015	12/28/2015
Time	8:15 AM	10:00 AM	10:00 AM	11:00 AM
Sky Conditions	Cldy	Cldy	Cldy	Cldy
Ambient Temperature, deg F	40	30	30	25
Inlet Temperature, deg F (GHS-TI-301)	53	52	52	50
Demister Inlet Valve Position, % Open (GHS-HV-301)	100	100	100	100
LFG Vacuum, In WC (GHS-PI-301)	4	6	4	4
Demister Filter Delta P (GHS-PDI-301)	0.3	0.3	0.3	0.3
Blower 301 Inlet Valve Position, % Open (GHS-FCV-301)	100	100	100	100
Discharge Pressure, In WC (GHS-PI-302)	1.5	1.5	1.5	1.5
Discharge Temperature, deg F (GHS-TI-302)	62	63	61	54
Propane Pilot Supply Pressure, In WC (GHS-PI-101)	9	9	9	9
Flame Arrester Inlet Pressure, In WC (FLR-PI-301)	1.5	1.8	1.8	2.0
Flame Arrester Outlet Pressure, In WC (FLR-PI-301)	1.2	1.5	1.4	1.5
Flame Arrester Delta P, In WC (FLR-PI-301)	0.3	0.3	0.4	0.5
Blower 301 Frequency, Hz (CP-YIC-2)	17.7	21.1	18.5	17.6
Blower 301 Current, Amps (CP-YIC-2)	3.8	3.9	3.8	3.9
YIC-1 From Main Menu Screen				
ANALOG DATA MENU				
* PROCESS OVERVIEW				
Inlet Vacuum, In WC	4.2	6.9	4.7	3.8
Inlet Temp, DegF	56	55	54	54
Oxygen, %	0.3	0.5	0.2	0
Blower Speed, %	20	26	22	20
Blower Vibration, In/Sec	0	0	0	0
CP Temp, DegF	73	70	70	59
FLR Flame Temp, DegF	1423	1480	1397	1506
FLR Flow Press, In WC	1.6	1.7	1.7	1.8
FLR Flow Temp, DegF	66	68	65	59
Flow Rate, SCFM	76	79	80	84
* BACK				
* BLOWER DATA				
Status, Run/Stop	Run	Run	Run	Run
Run Time, Hr	18597	18740	18910	19055
Speed, %	20	26	22	20
Vibration, In/Sec	0	0	0	0
Outlet Temp, DegF	66	68	65	59
* BACK				
* FLARE DATA				
Flow Rate, SCFM	76	79	80	84
Flame Temp, DegF	1375	1539	1412	1497
BLR Speed, %	20	26	22	20
Flow Pressure, In WC	1.6	1.7	1.7	1.8
Hour Meter	18592	18735	18905	19050

#### WEEKLY FLARE STATION INSPECTION FORM Project # 1728 Project Name: Holtz Krause (Min 30 SCFM, Max 200 SCFM) Run Clock On On On On Pilot Off Off Off Off SD Valve Open Open Open Open On On On On Flame Off Off Off Off Relight Pilot Readv Readv Readv Readv Vac Ramp Off Off Off Off Off Off Off Off Forced Flow BACK FLOW DATA Flow Rate, SCFM 75 79 80 83 Today's Total, MMSCF 0.04 0.03 0.05 0.05 This Month's Total, MMSCF 0.93 2.44 3.14 1.63 Total Flow, MMSCF 106.4 104.17 104.87 105.69 Flow Press, In WC 1.9 1.6 1.7 1.7 Flow Temp, DegF 66 68 65 59 Flow Delta P, In WC 0.50 0.56 0.57 0.61 **7 DAY FLOW HISTORY** Yesterday's Flow, MMSCF 0.04 0.04 0.05 0.05 2 Day's Ago Flow, MMSCF 0.12 0.12 0.12 0.12 3 Day's Ago Flow, MMSCF 0.12 0.12 0.12 0.12 4 Day's Ago Flow, MMSCF 0.12 0.12 0.12 0.12 5 Day's Ago Flow, MMSCF 0.12 0.12 0.12 0.12 6 Day's Ago Flow, MMSCF 0.11 0.11 0.12 0.12 7 Day's Ago Flow, MMSCF 0.11 0.12 0.12 0.11 BACK **RESETTABLE FLOW** Resettable Total Flow, MMSCF 104.17 104.87 105.69 106.4 Reset Time 0 0 0 0 0 0 0 Reset Date 0 BACK & \* BACK Needs Work Adequate Check Propane and Nitrogen Cylinders and change/fill if necessary Х Inspect Blower, Flare and Demister Structures for Loose Bolts/Cracks Х Х Drain Demister (if necessary) Clean Demister Filter Material (if dP indicates it is necessary) Х Х Lubricate Grease Fittings (as necessary) Test Alarm Lights on Panel by pushing "RUN" and "Alarm/Shutdown" Lamps Х Check if any shutdowns/alarms need re-setting (note which ones in comments section) Х Drain Flare Stack Condensate (if necessary) Х Comments: Drained Condensate Signature: Kevin S. Fabel

Appendix B Semi Annual Flare Station Maintenance Reports

Date

Inspector: Tom Hobday

The following items will be performed semi-annually by City personnel or an outside vendor:

#### **BLOWER/FLARE SYSTEM**

- Check igniter gap (should be 0.1" regap if necessary).
- Verify that the spark is at the tip of the igniter.
- Inspect igniter wiring for heat damage, worn insulation and frayed wires.
- Test pilot switch to verify pilot lights and it doesn't blow out.
- Check thermocouple voltage to verity the temperature reading.
- Test blower and safety shutoff operation. The blower contactor/blower start operation and safety shutoff valves shall be fully tested.
- Zero out all pressure, differential pressure, and vacuum gauges
- Check all components on the "set point sheet" to verify they have not changed. Make adjustments, if necessary.
- Verify flow transmitter calibration (via differential pressure).
- Calibrate oxygen sensor.
- Remove demister sump clean-out cover and remove any accumulated debris
- If pressure drop across the demister reaches two times (2X) the original value, remove demister element for inspection. (pressure wash element as necessary).
- Test demister condensate level switch (close level switch hand valve, and add water via tee to verify operation)
- Test the pilot fail shutdown (turn off propane supply)
- Test the high temperature shutdown while the flare is operating. (adjust PLC setpoint)

Performed	Comments
4/15/2015	Gap is correct
4/15/2015	Good spark present, flame lights well
4/15/2015	Wiring in good condition.
4/15/2015	Pilot lights and burns well in Test mode
4/15/2015	0.6 mV @ ambient (50°) ok 28.4 mV @ 1315° - ok
4/15/2015	All working
4/15/2015	All gauges zeroed to ambient.
4/15/2015	Good - setpoints logged on setpoint data sheet.
4/15/2015	0.0" at 0 cfm, and 0.56" @ 77 cfm . All within specifications.
4/15/2015	Calibrated zero and span. 11.6 mV at 20.8% O2.
4/15/2015	Clean, no debris found.
4/15/2015	Diff pressure remains normal, but removed and inspected element anyway. Nice and clean - no cleaning necessary at this time.
4/15/2015	Functions as designed. Tested with water addition to tee.
4/15/2015	Works
N/A	This is a non user-programmable set- point. Unable to get the flare to produce a high enough temp to test.

Inspector: Tom Hobday

The following items will be performed semi-annually by City personnel or an outside vendor:

ltem		Date Performed	Comments
-	Test the oxygen safety shutdown while the flare is operating. (open O2 lines to atm.)	4/15/2015	Opened oxygen sensor line to atmosphere, shutdown worked.
-	Test the low flow safety shutdown. (throttle blower inlet valve while in vacuum control)	4/15/2015	Works
-	Test Blower Vibration alarm and shut down (adjust PLC setpoint)	4/15/2015	Works - changed set-point to test and tapped on sensor.
-	Test the inlet valve fail close shutdown while flare is operating. (closed nitrogen supply)	4/15/2015	Works - turned off nitrogen supply
-	Test the high inlet temperature failure (adjust PLC setpoint)	4/15/2015	Works - changed set point to test
-	Test the high vacuum shutdown (adjust PLC setpoint)	4/15/2015	Works - changed set point to test
-	Test the low temperature shutdown. (adjust PLC setpoint)	N/A	This is a non user-programmable set- point. Unable to get the flare to produce a low enough temp to test.
-	Inspect transmitter housings and piping. Replace O- rings, if necessary.	4/15/2015	All o-rings in good shape
-	Inspect and clean the solenoid valve.	4/15/2015	Solenoid valve in good condition
-	Visually inspect for arcing contractor points. Check switches and contactors (annual).	4/15/2015	Good
-	Re-torque all electrical components. Double check at the thermocouple leads and the main power feed going to the blower (annual).	4/15/2015	Checked all, tighted a few miscellaneous leads.
-	Check for loose bolts on structure and flanges. Tighten, as necessary.	4/15/2015	Skid bolts snugged up.
-	Remove, inspect, and clean if necessary air conditioner filter (semi-annually)	4/15/2015	Filter is clean.
-	Remove and inspect flame arrestor element (annually - or based on diff. pressure).	4/15/2015	Some iron staining present. Flame arrestor was noted to have been leaking a minor amount of liquid from lower sealing face. Sealing face cleaned and arrestor reinstalled. Seal verified to be liquid tight now.

Date

Inspector: Tom Hobday

The following items will be performed semi-annually by City personnel or an outside vendor:

#### ltem

#### **BLOWER/FLARE SYSTEM**

- Check igniter gap (should be 0.1" regap if necessary).
- Verify that the spark is at the tip of the igniter.
- Inspect igniter wiring for heat damage, worn insulation and frayed wires.
- Test pilot switch to verify pilot lights and it doesn't blow out.
- Check thermocouple voltage to verity the temperature reading.
- Test blower and safety shutoff operation. The blower contactor/blower start operation and safety shutoff valves shall be fully tested.
- Zero out all pressure, differential pressure, and vacuum gauges
- Check all components on the "set point sheet" to verify they have not changed. Make adjustments, if necessary.
- Verify flow transmitter calibration (via differential pressure).
- Calibrate oxygen sensor.
- Remove demister sump clean-out cover and remove any accumulated debris
- If pressure drop across the demister reaches two times (2X) the original value, remove demister element for inspection. (pressure wash element as necessary).
- Test demister condensate level switch (close level switch hand valve, and add water via tee to verify operation)
- Test the pilot fail shutdown (turn off propane supply)
- Test the high temperature shutdown while the flare is operating. (adjust PLC setpoint)

Performed	Comments
10/7/2015	Gap is correct
10/7/2015	Good spark present at igniter tip
10/7/2015	No heat damage, wiring in good shape
10/7/2015	lights and burns well.
10/8/2015	0.8 mV @ ambient (69°) ok 30.7 mV @ 1397 <sup>°</sup> - ok
10/7/2015	All working
10/7/2015	All gauges zeroed to ambient.
10/7/2015	Good - setpoints logged on setpoint data sheet.
10/8/2015	0.0" at 0 cfm, and 0.62" @ 84 cfm . All within specifications.
10/7/2015	Calibrated zero and span. 11.5 mV at 20.8% O2.
10/7/2015	Clean, no debris found.
10/7/2015	Diff pressure remains normal, but removed and inspected element anyway. Nice and clean - no cleaning necessary at this time.
10/7/2015	Functions as designed. Tested with water addition to tee.
10/7/2015	Propane turned off, shutdown works.
N/A	This is a non user-programmable set- point. Unable to get the flare to produce a high enough temp to test.

Inspector: Tom Hobday

The following items will be performed semi-annually by City personnel or an outside vendor:

e oxygen safety shutdown while the flare is ng. (open O2 lines to atm.)	10/7/2015	Opened oxygen sensor line to atmosphere, shutdown worked.
e low flow safety shutdown. (throttle blower ve while in vacuum control)	10/7/2015	Works - throttled blower in vacuum control mode
ower Vibration alarm and shut down (adjust tpoint)	10/7/2015	Works - changed set-point to test and tapped on sensor.
e inlet valve fail close shutdown while flare is ng. (closed nitrogen supply)	10/7/2015	Works - turned off nitrogen supply
e high inlet temperature failure (adjust PLC	10/8/2015	Works - changed set point to test
e high vacuum shutdown (adjust PLC	10/8/2015	Works - changed set point to test
e low temperature shutdown. (adjust PLC )	N/A	This is a non user-programmable set- point. Unable to get the flare to produce a low enough temp to test.
transmitter housings and piping. Replace O- necessary.	10/8/2015	All o-rings regreased. No breakage or cracking noted.
and clean the solenoid valve.	10/8/2015	Solenoid valve in good condition
inspect for arcing contractor points. Check s and contactors (annual).	10/8/2015	Good
ue all electrical components. Double check hermocouple leads and the main power feed the blower (annual).	10/8/2015	All connections tight.
or loose bolts on structure and flanges. , as necessary.	10/8/2015	Tightened 4 corner bolts. Remaining bolts were tight.
e, inspect, and clean if necessary air ner filter (semi-annually)	10/7/2015	Filter is clean.
e and inspect flame arrestor element ly - or based on diff. pressure).	10/7/2015	Some staining/rust present, but arrestor element is clean and dry.
	ng. (open O2 lines to atm.) a low flow safety shutdown. (throttle blower ve while in vacuum control) ower Vibration alarm and shut down (adjust tpoint) a inlet valve fail close shutdown while flare is ng. (closed nitrogen supply) a high inlet temperature failure (adjust PLC the high vacuum shutdown (adjust PLC the low temperature shutdown. (adjust PLC transmitter housings and piping. Replace O- necessary. and clean the solenoid valve. r inspect for arcing contractor points. Check s and contactors (annual). ue all electrical components. Double check hermocouple leads and the main power feed the blower (annual). for loose bolts on structure and flanges. , as necessary. a, inspect, and clean if necessary air ner filter (semi-annually) a and inspect flame arrestor element ly - or based on diff. pressure).	ag. (open O2 lines to atm.)       10/7/2015         a low flow safety shutdown. (throttle blower ve while in vacuum control)       10/7/2015         ower Vibration alarm and shut down (adjust tpoint)       10/7/2015         a inlet valve fail close shutdown while flare is and. (closed nitrogen supply)       10/7/2015         a high inlet temperature failure (adjust PLC t)       10/8/2015         b)       10/8/2015         a high vacuum shutdown (adjust PLC t)       10/8/2015         b)       10/8/2015         a)       10/8/2015         b)       10/8/2015         b)       10/8/2015         c)       10/8/2015         c)       10/8/2015         c)       10/8/2015         c)       10/8/2015         and clean the solenoid valve.       10/8/2015         c)       <

## DAILY FLARE STATION DATA LOG

Tester	T. Hobday	T. Hoholay
Date	4/15/15	$ \nu /1$
Time	8:10	13:40
Sky Conditions	Clear	clear
Ambient Temperature, deg F	500	60°
Inlet Temperature, deg F (GHS-TI-301)	460	58°
Demister Inlet Valve Position, % Open (GHS-HV-301)	100%	100%
LFG Vacuum, In WC (GHS-PI-301)	5"	<u>4</u> "
Demister Filter Delta P (GHS-PDI-301)	0,2"	0.4 "
Blower 301 Inlet Valve Position, % Open (GHS-FCV-301)	100 %	100%
Discharge Pressure, In WC (GHS-PI-302)	1.2 "	1.0 "
Discharge Temperature, deg F (GHS-TI-302)	60°	66°
Propane Pilot Supply Pressure, In WC (GHS-PI-101)	11,5"	9"
Flame Arrester Inlet Pressure, In WC_(FLR-PI-301)	l.6"	1.9"
Flame Arrester Outlet Pressure, In WC (FLR-PI-301)	1.4 "	1.6"
Flame Arrester Delta P, In WC (FLR-PI-301)	0.2"	0.3"
Blower 301 Frequency, Hz (CP-YIC-2)	17,1 Hz	17,9 Hz
Blower 301 Current, Amps (CP-YIC-2)	3.6 A	3.7A
		L

Project # 1728 Project Name: Holtz Krause (Min 30 SCFM, Max 200 SCFM)

## DAILY FLARE STATION DATA LOG

YIC-1 From Main Menu Screen	4/15/15	10/7/15
ANALOG DATA MENU		
* PROCESS OVERVIEW		
Inlet Vacuum, In WC	4,3 "	4.1 "
Inlet Temp, DegF	49°	62 °
Oxygen, %	0.0%	0.0 %
Blower Speed, %	19 %	21 %
Blower Vibration, In/Sec	0.00"/sec	0.00"/sec
CP Temp, DegF	790	79°
FLR Flame Temp, DegF	1282°	13440
FLR Flow Press, In WC	1.4"	1.9"
FLR Flow Temp, DegF	61°	69°
Flow Rate, SCFM	76 cfm	85 cfm
* BACK		
* BLOWER DATA		
Status, Run/Stop	Run	Run
Run Time, Hr	13,155 hrs.	17,185 ha
Speed, %	19 %	21%
Vibration, In/Sec	0.00"/sec	0.00"/sa
Outlet Temp, DegF	610	690
* BACK		
* FLARE DATA		
Flow Rate, SCFM	76 cfm	85 cfm
Flame Temp, DegF	300°	13560
BLR Speed, %	19 %	21%
Flow Pressure, In WC	1.4 "	1.9"
Hour Meter	13,150 hrs	17,180 hrs
Run Clock	on	on
Pilot	off	0ff

Project # 1728 Project Name: Holtz Krause (Min 30 SCFM, Max 200 SCFM)

Project # <u>1728</u> Project Name: <u>Holtz Krause</u>	(Min 30 SCFM, Max 200 S 4/15/15	IO/7/15
SD Valve	Open	Open
Flame	on	on
Relight	0ff	off
Pilot	ready	ready
Vac Ramp	off	off
Forced Flow	off	off
* ВАСК		
* FLOW DATA		
Flow Rate, SCFM	77 cfm	85cfm
Today's Total, MMSCF	0,0379340	0.0638631
This Month's Total, MMSCF	1.618887	0.703460
Total Flow, MMSCF	77.857	97.349
Flow Press, In WC	1.4"	1.9"
Flow Temp, DegF	610	690
Flow Delta P, In WC	0.52"	0.64"
* 7 DAY FLOW HISTORY		
Yesterday's Flow, MMSCF	0.0379340	0.0638631
2 Day's Ago Flow, MMSCF	0.1128233	0.1168134
3 Day's Ago Flow, MMSCF	0.1157893	0.1164243
4 Day's Ago Flow, MMSCF	0.1179982	0.1180050
5 Day's Ago Flow, MMSCF	0.1108066	0.1189440
6 Day's Ago Flow, MMSCF	0.1181179	0.1166438
7 Day's Ago Flow, MMSCF	0.1151337	0.1181449
* ВАСК		
* RESETTABLE FLOW		
Resettable Total Flow, MMSCF	77.85652	97.34888
Reset Time	0:0:0	0:0:0
Reset Date	0/00/00	0/00/00
* BACK		

## DAILY FLARE STATION DATA LOG

All Setpoints depend on Biogas Pressure and Flow

Project # <u>1728</u> Project Name: <u>Holtz Krause</u>		Initials:	T. Hoho	ay
Description	Setpoint	DATE	Setpoint	DATE
SETPOINT MENU				, .
* VACUUM/FLOW				
Vacuum/Flow	Flow	4/15/15	Flow	10/7/15
* MANUAL/AUTO				
Min % Speed	10%	4 15 15	10%	10/7/15
Auto/Manual	Auto		Auto	
Manual % Speed	20%	$\checkmark$	20%	$\checkmark$
* BACK				
* VACUUM CONTROL				
* SETPOINTS				
Setpoint, In WC	5.0 "	4/15/15	5.0"	10/7/15
Ramp Incriment, In WC	4.0"	V	4.0"	V
* BACK				
* PID SPs				
Gain	2.50	4 15 15	2.50	10/7/15
Sample Rate, Sec	0.50 sec		0.50 sec	
Derative, Sec	0.01 sec		0.01 sec	
Reset, Sec/Min	0.50 SCL		0.50 sec	
Deadband, In WC	0.5 "	V	0.5 "	V
* BACK				
* BACK				
* FLOW CONTROL				
* SETPOINTS				
Flow Control Setpoint, SCFM	80 cfm	4/15/15	80 cfm	10/7/15
* BACK				
* PID SETPOINTS				
Gain	0.80	4/15/15	0.80	10/7/15
Sample Rate, Sec	0.70 Sec		0.70 sec	
Derative, Sec	0.01 Sel		0.01 sec	
Reset, Sec/Min	1,10 sec		1.10 sec	
Deadband, SCFM	5 Lfm	V	5 cfm	₩
* BACK				
* BACK				
* BACK				
* FLARE MENU				

All Setpoints depend on Biogas Pressure and Flow

Project # <u>1728</u> Project Name: <u>Holtz Krause</u>		Initials:	T. Hobd	ay
* START SPs				
Pilot Enable, Secs	75 su.	4 15 15	75 Sec	10/7/15
Pilot On Squence, Secs	10 sec		10 SEL	
Pilot Off Squence, Secs	3 sec		3 sec	
Delay Blower Start, Secs	3 Sec		3 500	
Delay Shutdown Valve Open, Secs	3 sec	V	3 sec	<u>V</u>
* BACK				
* PILOT				
FLR Pilot Assumed on Above This Temp, DegF	250°	4/15/15	2500	10/7/15
* BACK				
* FLR RUN CLOCK				
Start Time of Day, Hr.Min	0.00	4/15/15	0.00	21/17/01
On Cycle Duration, Mins	1440 min		1440 min	
Off Cycle Duration, Mins	1 min		1 min	
Cycles per Day	1	$\checkmark$	1	$ $ $\vee$
* BACK				
* BACK				
* FLOW CALC				
CH4%	31.0%	4/15/15	31.0%	10/7/15
02%	0.1%		0.1%	
CO2%	32.5%		32.5%	
Elevation, Ft	1225 fl.		1225 fl,	
Manual Input	0.975	$\bigvee$	0.975	
* BACK				
* OXYGEN CALIBRATION				
* BACK				
* ALARMS & SHUTDOWNS				
* INLET MENU		х.		
* HIGH VACUUM				
Alarm SP, In WC	52.0"	4/15/15	52.0"	10/7/15
Alarm Delay, Sec	45 sec		45 SEL	
Shutdown SP, In WC	55.0"		55.0"	
Shutdown Delay, Sec	45 sec	V	45 sec	V
* BACK				
* INLET TEMPERATURE				
Alarm SP, DegF	98"	4/15/15	98°	10/7/15

All Setpoints depend on Biogas Pressure and Flow

Project # <u>1728</u> Project Name: <u>Holtz Krause</u>		Initials:	T. Hobd	ay
Alarm Delay. Sec	45 54	4/15/15	45 sec	10/7/15
Shutdown SP, DegF	1000	1	100 °	
Shutdown Delay, Sec	45 sec	V	45 sec	$\checkmark$
* BACK				
* BACK				
* FLT-301 COND LEVEL		ı		
Shutdown Delay, Sec	35 SK	4/15/15	35 500	10/7/15
* BACK				
* BLOWER MENU				
* VIBRATION				
Alarm SP, In/S	0.18 "/su	4/15/15	0.18 "/sec	10/7/15
Alarm Delay, Sec	45 Sec		45 sec	
Shutdown SP. In/S	D.20"/sk		0,20"/sec	
Shutdown Delay, Sec	45 SEC	V	45 sec	V
* BACK		· ·		
* HIGH OUTLET GAS TEMP				
Alarm SP, DegF	1700	4/15/15	170°	10/7/15
Alarm Delay, Sec	45 scc		45 Sec	
Shutdown SP, DegF	1740		1740	
Shutdown Delay, Sec	45 Sec	V	45 sec	V
* BACK				
* BACK				
* FLARE MENU	,			
* HIGH FLAME TEMP Not shown on				
Alarm SP, DegF touchscreen	NA		NA	
Alarm Delay, Sec				
Shutdown SP, DegF				
Shutdown Delay, Sec	<u> </u>		<u> </u>	
* BACK				
* LOW FLAME TEMP		<u>.</u>		
Alarm SP, DegF	150°	4/15/15	1500	10/7/15
Alarm Delay, Sec	45sec		45 sec	
Shutdown SP, DegF	2 <i>00°</i>		2000	
Shutdown Delay, Sec	45 sec	<b>↓</b>	45 sec	
* BACK				
*HIGH FLOW RATE				

All Setpoints depend on Blogas Pressure and Flow

Initials: T. Hobday Project # 1728 Project Name: Holtz Krause 220 Lfm 4/15/15 220 cfm 10/7/15 Alarm SP, SCFM 45 sec 7 45 sec Alarm Delay, Sec BACK LOW FLOW RATE 35 cfm 4/15/15 35 cfm 10/7/15 Alarm SP, SCFM 35 sec 35526 Alarm Delay, Sec 30 cfm 30 cfm Shutdown SP, SCFM 35 sec 35 sec Shutdown Delay, Sec BACK FLARE RELIGHT 600 sec 4/15/15 600 sec 10/7/15 Relight Delay, Secs  $\mathbf{1}$ 3 3 Number of Relight Attempts BACK BACK **OXYGEN SENSOR HIGH OXYGEN OE-301** 3.5% 4/15/15 3.5% 10/7/15 Alarm SP, % 120 SEC 120 500 Alarm Delay, Sec 5.0% 5.0% Shutdown SP, % 120 sec 120 sec Shutdown Delay, Sec BACK BACK UTILITY OUTAGE RESTART DELAY 60 sec 4/15/15 60 sec 10/7/15 System Restart Delay, Secs BACK PANEL TEMP 4/15/15 350 35° 10/7/15 Low Temp Alarm SP, degF 120 SEL 120 Sec Low Temp Alarm Delay, Sec 1200 1200 High Temp Alarm SP, degF 120 500 120 sec High Temp Alarm Delay, Sec BACK BACK BACK

# Appendix C Monthly Site Inspection Forms

### LANDFILL SITE INSPECTION FORMER HOLTZ KRAUSE LANDFILL

Yes

No

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Inspector Date:

11-51-14

#### Item

Cover intact and free of erosion? n Vegetation cover intact? n Is cover free of surface water ponding? n Is cover free of exposed refuse? n Is cover free of leachate seeps? n Is cover free of animal burrows? n Is cover free of noxious weeds? Is cover in need of mowing? y n Evidence of settlement of fill? y Nuisance odors present? y On-site access road drivable? n Fence around flare secured? n y y y y y Evidence of trespassers or encroachment? n Illegal disposal/dumping present? n Gas wells free of damage? n Water mon wells secured/free of damage? n Gas probes secured/free of damage? n Flare station modem operational? n

Comments:

### LANDFILL SITE INSPECTION FORMER HOLTZ KRAUSE LANDFILL

Yes

No

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Inspector Date:

12-26-14

#### Item

Cover intact and free of erosion? Vegetation cover intact? Is cover free of surface water ponding? Is cover free of exposed refuse? Is cover free of leachate seeps? Is cover free of animal burrows? Is cover free of noxious weeds? Is cover in need of mowing? Evidence of settlement of fill? Nuisance odors present?

On-site access road drivable? Fence around flare secured? Evidence of trespassers or encroachment? Illegal disposal/dumping present? Gas wells free of damage? Water mon wells secured/free of damage? Gas probes secured/free of damage?

Flare station modem operational?

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### LANDFILL SITE INSPECTION FORMER HOLTZ KRAUSE LANDFILL

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Inspector Date:

### <u>Item</u>

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Flare station modem operational?	(y)	n	

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### LANDFILL SITE INSPECTION FORMER HOLTZ KRAUSE LANDFILL

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Inspector Date:

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Flare station modem operational?

Comments:

Show on Site. Eve

### LANDFILL SITE INSPECTION FORMER HOLTZ KRAUSE LANDFILL

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Inspector Date:

#### <u>Item</u>

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Flare station modem operational?

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## LANDFILL SITE INSPECTION FORMER HOLTZ KRAUSE LANDFILL

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EVIN JASEL 4-14-15

Inspector Date:

#### Item

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Flare station modem operational?

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## LANDFILL SITE INSPECTION FORMER HOLTZ KRAUSE LANDFILL

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EVIN FABER 5-14-15

Inspector Date:

#### Item

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Flare station modem operational?

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## LANDFILL SITE INSPECTION FORMER HOLTZ KRAUSE LANDFILL

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Inspector Date:

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Flare station modem operational?

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## LANDFILL SITE INSPECTION FORMER HOLTZ KRAUSE LANDFILL

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Inspector Date:

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Inspector Date:

#### <u>Item</u>

Cover intact and free of erosion? Vegetation cover intact? Is cover free of surface water ponding? Is cover free of exposed refuse? Is cover free of leachate seeps? Is cover free of animal burrows? Is cover free of noxious weeds? Is cover in need of mowing? Evidence of settlement of fill? Nuisance odors present?

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Flare station modem operational?

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Inspector Date:

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Flare station modem operational?

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Inspector Date:

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Flare station modem operational?

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Inspector Date:

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Flare station modem operational?

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## LANDFILL SITE INSPECTION FORMER HOLTZ KRAUSE LANDFILL

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Inspector Date:

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Flare station modem operational?

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