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WORK PLAN FOR ADDITIONAL SITE INVESTIGATION RIPON FF/NN LANDFILL RIPON, WISCONSIN

January 28, 2002

Prepared For:

FF/NN PRP Group

Prepared By:

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Project No. N734

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1.0 INTRODUCTION

This document presents a work plan for additional site investigation for the Ripon FF/NN Landfill site. The landfill is located at the intersection of Highways FF and NN in the Town of Ripon, Fond du Lac County, Wisconsin (Figure 1) and occupies approximately 7.3 acres. The site is found in the SE ¼ of Section 7, T16N, R14E.

An extensive remedial investigation was conducted by GeoTrans, Inc. and reported in "Remedial Investigation Report, Ripon FF/NN Landfill", issued August 26, 1994. Groundwater monitoring of both monitor wells and nearby private water supply wells has been conducted since 1993, and analytical results had shown no NR 140 groundwater exceedances in the eight private wells currently in the sampling program. However, during the October 2001 sampling event, vinyl chloride was detected in two private residential wells at concentrations above the NR 140 Enforcement Standards (ES). Re-sampling confirmed these exceedances in both wells.

This work plan responds to the December 18, 2001 letter from Jennie Pelczar of the Wisconsin Department of Natural Resources (WDNR) which requires both interim actions and further site characterization to address the vinyl chloride impacts seen in the private water supply wells. Specifically, this plan details the interim actions planned for the two residences with impacted water. The plan also outlines the process by which additional field investigation will occur to determine if the volatile organic compound (VOC) plume originating from the FF/NN Landfill extends beyond well nest P107. Finally, this plan explains how the data gathered from the field investigation and

groundwater monitoring will be evaluated for possible further action by the FF/NN Landfill Potentially Responsible Parties (PRP).

2.0 INTERIM ACTIONS AT PRIVATE RESIDENCES

Two private water supplies sampled in October 2001 showed ES exceedances of vinyl chloride in the Ehster property well at W14271 Charles Street (highest concentration, 7 ppb) and the Altnau property well at N8798 S. Koro Rd (highest concentration, 0.96 ppb (Figure 2). The ES for vinyl chloride is 0.20 ppb. Due to the concentration levels in the Ehster well, a "flush only" advisory was issued by the Department of Health and Family Services (DHFS), which requires that a whole house water supply solution be implemented.

Bottled water (supplied by Culligan) has been provided to both households since November 19, 2001. To address the flush only advisory for the Ehster household, the PRPs propose to install shallow tray air stripping and carbon cannister units that will remove the vinyl chloride. It is necessary to obtain WDNR approval before installing this system. An application for approval has been submitted. GeoTrans anticipates that approval will be granted and installation completed near the beginning of February 2002.

Bottled water will continue to be provided to the Altnau residence for at least the near future (at least 3 months). It is expected that this well will continue to be monitored on a quarterly basis. A decision as to the long term remedy for this well will await the results of the testing proposed in this plan.

Private wells located south of Charles Street, on South Koro Road, three wells immediately north of the site, are not currently being sampled. If vinyl chloride is detected in the new piezometer, P-

111D, then these wells will be sampled once. A list of the names, addresses and telephone numbers of these residences is provided on Table 2-1.

3.0 PROPOSED FIELD ACTIVITIES

In order to determine what long-term actions are necessary to deal with the impacts to private water supply wells, the groundwater quality upgradient of those wells, at a depth similar to the private wells, must be determined. While numerous wells and piezometers have been installed and monitored around the landfill, the existing sampling points are generally not as deep as the private water supply wells; one existing piezometer, P-107D, is significantly deeper than the private wells.

3.1 Piezometer Installation

A piezometer, designated P-111D, will be installed next to monitoring wells MW-111 and P-111. This well nest is located 875 feet south of the landfill along S. Koro Road, and is at approximately 2/3 of the distance from the landfill to the Altnau and Ehster residences. The installation of this deep piezometer will serve two purposes. First, during the drilling process, vertical profiling of the groundwater will occur to determine if VOCs are present and, if so, how their concentrations vary with depth within the range of depths of the private wells, i.e. 150 to 200 feet bgs. Second, after installation, this well will provide a critical data point in evaluating the extent of any VOC plume originating at the landfill and also at a depth similar to that of the private wells.

The borehole for well P-111D will extend to a depth of 200 feet. It will be drilled using a dual wall reverse circulation method. Layne Christensen, Inc. of Pewaukee will perform the drilling. Cuttings from the drilling process will not be contained because the low concentrations of VOCs that may be present will be volatilized during the drilling process. Any water used during the drilling process

will be discharged to the ground surface. Soil properties, including color, odor and soil type (clay, silt, sand, gravel), will be logged by a geologist, beginning at 80 feet. The interval from 0 to 80 feet will be blind drilled, as logs exist in this interval from the construction of wells P-111 and MW-111.

Vertical groundwater profiling for VOCs will be done at 10 foot intervals, at depths of 150, 160, 170, 180, 190 and 200 feet. Once the interval has been reached, groundwater will be purged from the dual wall casing sufficiently to ensure that any drilling fluids or materials are removed and that fresh water from the aquifer will be sampled; generally 3-4 well volumes will be removed. The stabilization of field parameters such as pH, conductivity and temperature will also be used to determine when representative aquifer water is present. Once the sampling interval has been sufficiently purged, a groundwater sample will be collected and preserved for VOC analysis.

A mobile lab will be set up on-site to analyze the samples for VOC compounds using USEPA method 8021. Matrix Environmental, LLC will provide the on-site lab. Their Method Detection Limit for vinyl chloride is 1.4ug/l; their Limit of Quantitation is 5.0ug/l. Operating procedures for both drilling and groundwater sampling are found in Appendix A.

The results of the VOC analyses will be used to determine at which depth the well will be placed. The well will be placed at the interval showing the highest vinyl chloride concentration, if vinyl chloride is detected. If the analysis results are inconclusive, the well, with a five-foot screen, will be completed at a depth of about 180 feet, as this is the depth of the Ehster well. If the well screen is placed above the bottom of the borehole, the borehole will be filled with bentonite and then topped with a five-foot sand pack to reach the well bottom depth.

The well will be developed by the drilling company. Once the well is developed, a groundwater sample will be collected by the geologist (see below). Purge water will be discharged to the ground surface due to the low levels of VOCs present.

3.2 Groundwater Monitoring

Groundwater monitoring will be performed in February 2002. This monitoring will include detection parameters (indicator parameters) from Table 1 of NR 507.30, analyzed along with VOCs in both the monitoring and private wells (Figure 2). In addition, once well development is complete for well P-111D, a groundwater sample from that well will be collected and analyzed for VOCs, detection parameters and the metals that are noted in the WDNR's December 18, 2001 letter. A complete list of VOCs, detection parameters and metals to be analyzed can be found in Table 4-1. A list of the monitoring wells and private wells that will be sampled is shown in Table 4-2. Water elevations will be measured in all monitor wells and piezometers.

The two wells owned by Alliant Energy that are located on the bike path east of Koro Road will be included in the groundwater monitoring program. The wells are approximately 180 and 280 feet in depth. Construction logs for these wells are located in Appendix C.

Leachate head wells LC-1, LC-2 and LC-3 at the landfill will also be sampled, and the samples analyzed for VOCs and field parameters.

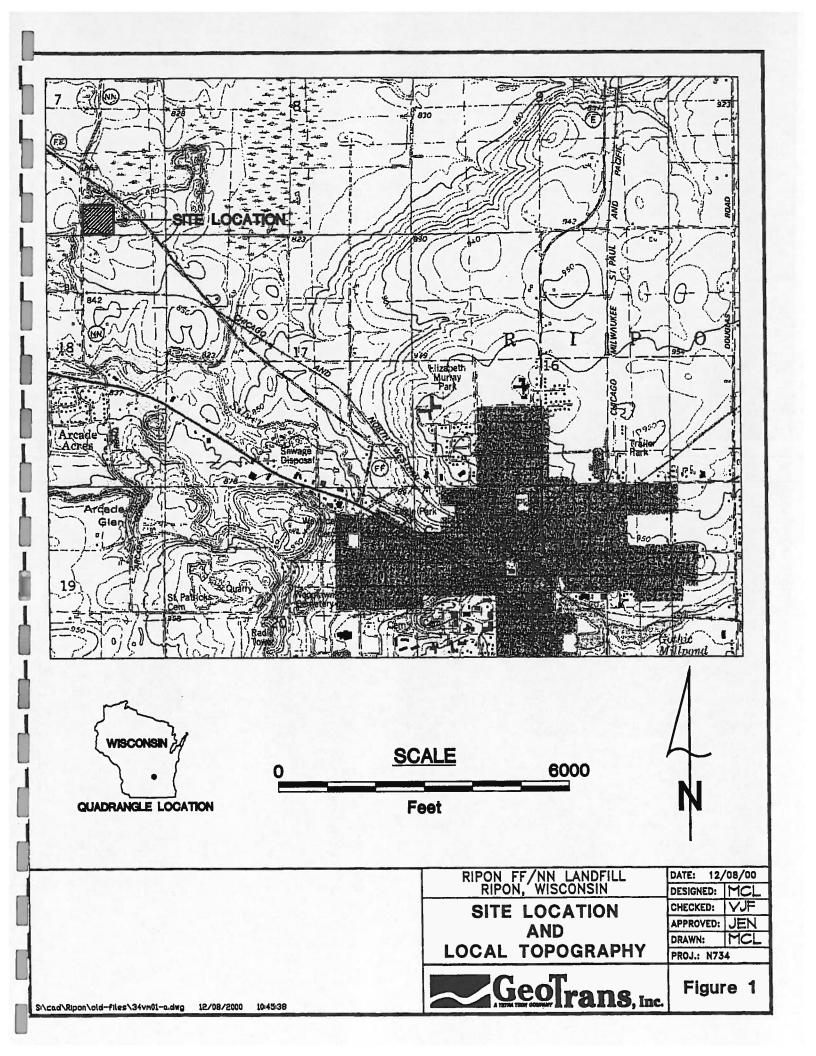
4.0 DATA ANALYSIS AND REPORTING

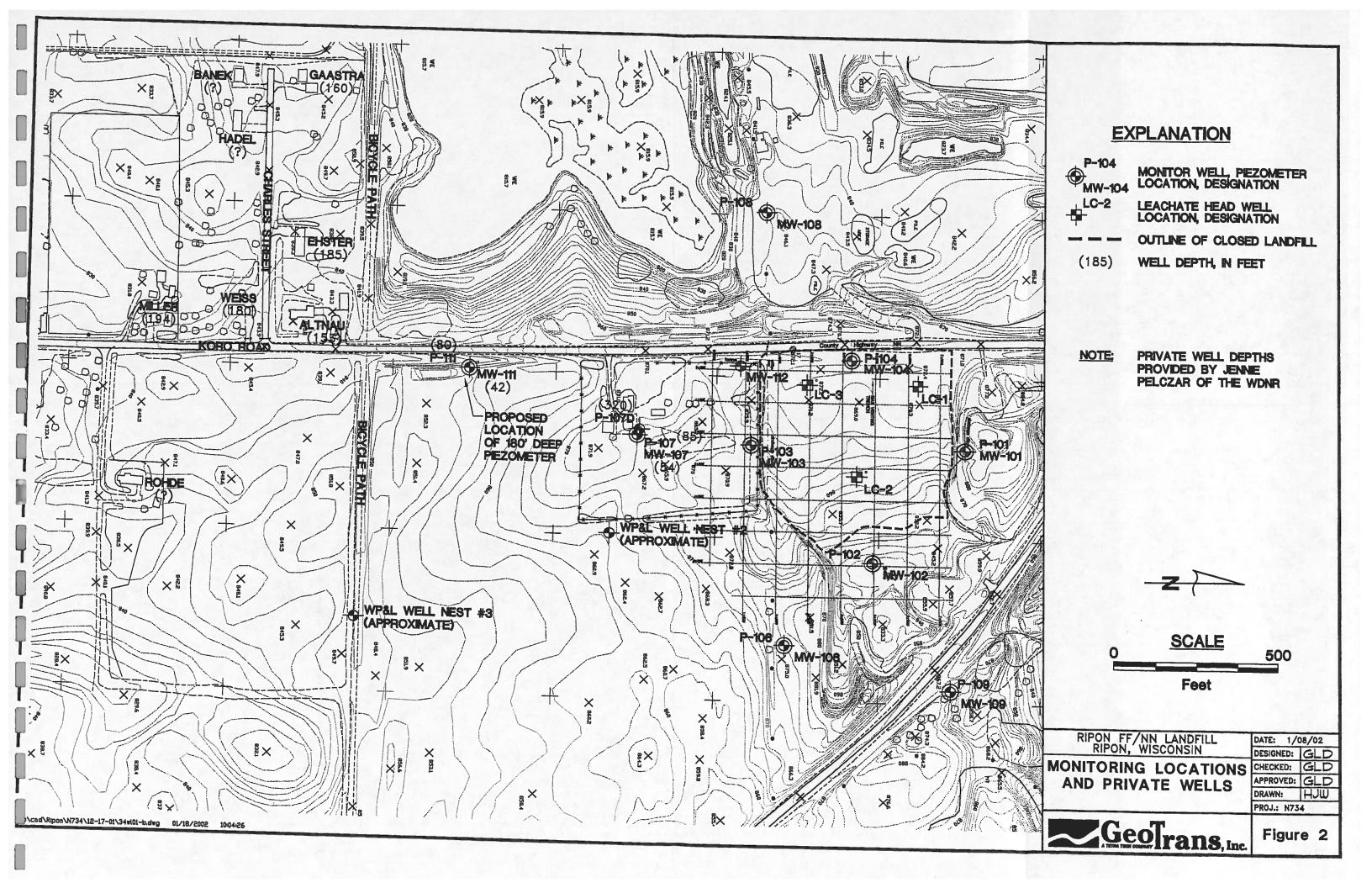
The results of the groundwater monitoring, including the vertical profiling of well P-111D, will be evaluated to determine the extent of the VOC plume originating from the FF/NN Landfill. Well P-111D will lie on the groundwater flow path from the landfill to the private wells (water table and potentiometric surface elevations are found on Figures 3 and 4). If the analytical results from groundwater sampled at well P-111D indicate no vinyl chloride detections, this would indicate that vinyl chloride is not originating upgradient of this well (i.e. from the landfill).

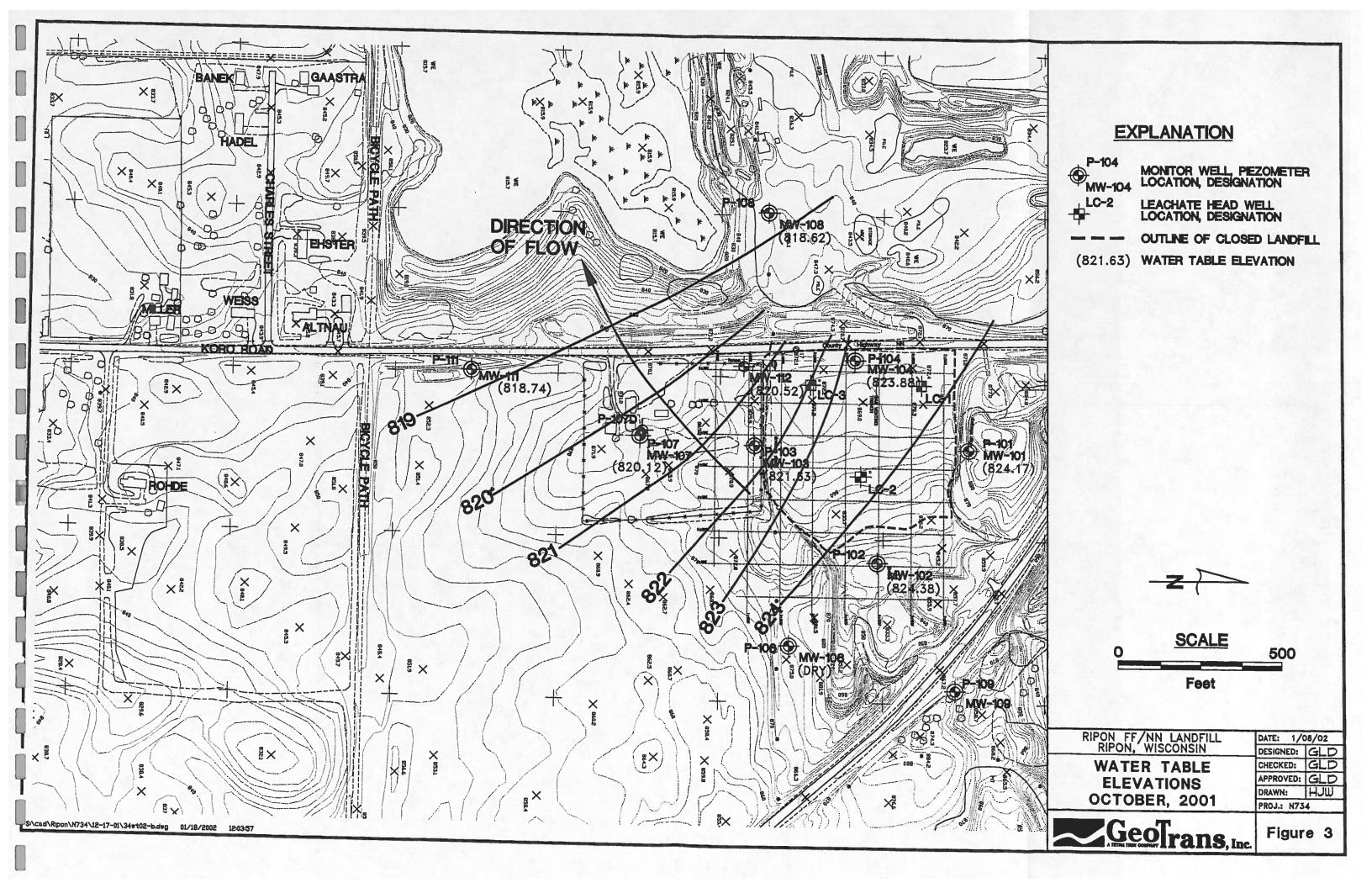
If the analytical results from groundwater sampled at well P-111D indicate vinyl chloride detections, the groundwater data gathered during the February sampling event will be evaluated for plume delineation. Specifically, a report of no detection of vinyl chloride from a private well indicates that the plume has not extended to that distance, at that depth in that direction. Therefore, the plume's leading edge in that direction is upgradient of the private well. If a private well does show vinyl chloride detections, another well lying downgradient in the groundwater flow path will then be sampled. If the latter situation is the case, an amendment to this work plan proposing additional sampling will be submitted to the WDNR before proceeding with additional sampling.

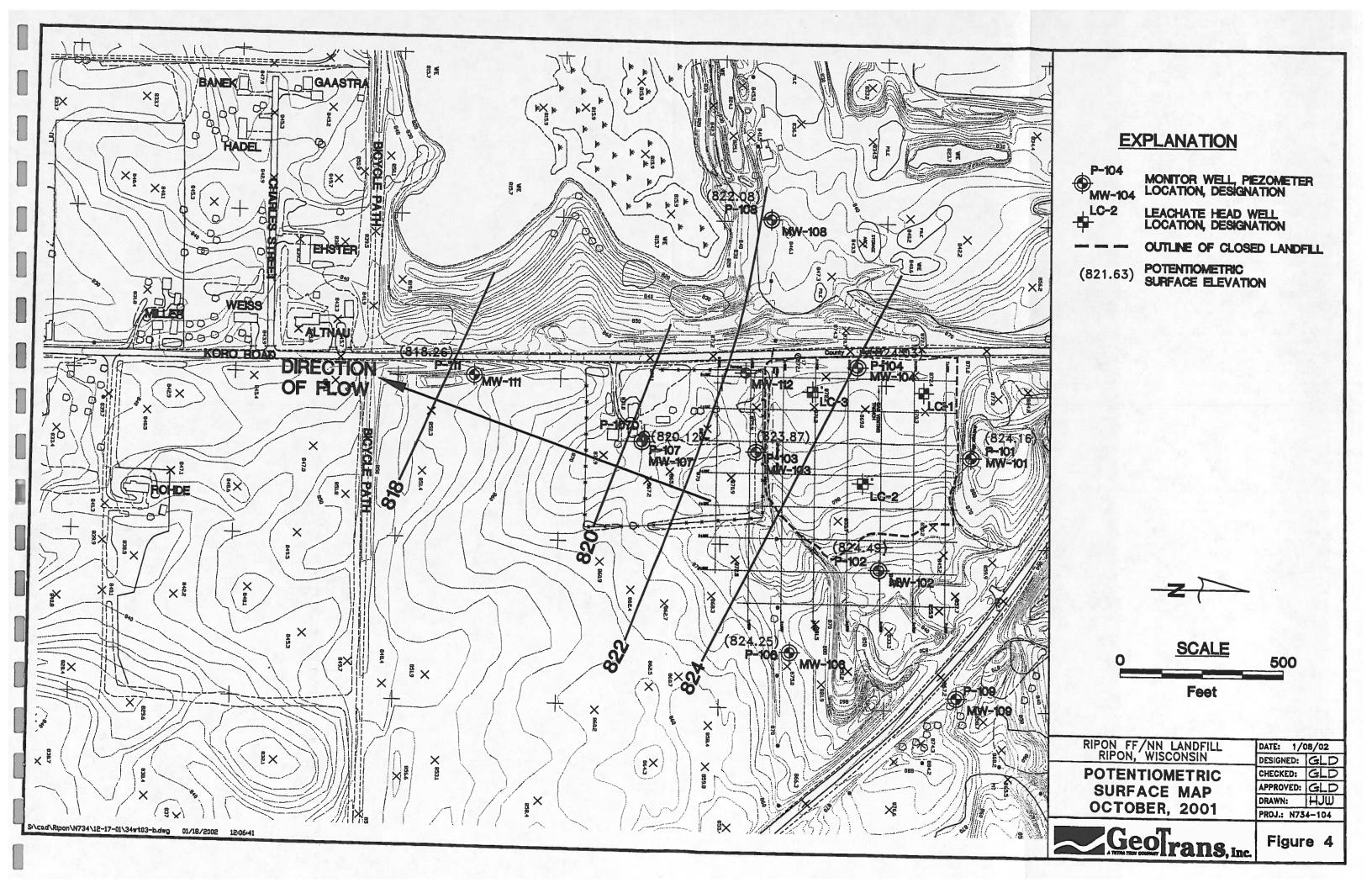
Once the extent of the plume originating from the FF/NN Landfill is delineated through groundwater monitoring, the PRPs will prepare a plan that will present the remedial options for resolving the issue of vinyl chloride in drinking water. This report will be submitted within 30 days of the receipt of analytical results.

FIGURES









TABLES

Table 2-1: Additional Homes on South Koro Road

Last Name	First Name	Address	Phone #
unknown	unknown	N8675 S. Koro Rd	unknown
unknown	unknown	N8679 S. Koro Rd	unknown
Lamerand	Charles	N8705 S. Koro Rd	920-748-2584
Kosuboski	James	N8711 S. Koro Rd	920-748-5913
Henning	Jim	W14255 S. Koro Rd	920-748-3894
Oakes	Michael	W14273 S. Koro Rd	920-748-7681
Vossekuil	Darrell	W14265 S. Koro Rd	unlisted
Rich	Randy	W14293 S. Koro Rd	unknown
Hoffman	Lester	W14274 S. Koro Rd	unknown
Kolbeck	Robert	W14294 S. Koro Rd	920-748-6019
Ripon Meadows		W14293 S. Koro Rd	unknown
Sauer	Arlin	S. Koro Rd.	unknown
Fude		S. Koro Rd.	unknown
Wahkovic		S. Koro Rd.	unknown

Table 4-1: Compounds to be Analyzed in February 2002 Groundwater Samples FF/NN Landfill, Ripon, Wisconsin

SW 8260B Compound List for Volatile Organics

Benzene Bromobenzene Bromochloromethane Bromodichloromethane Bromoform Bromomethane n-Butylbenzene sec-Butylbenzene tert-Butylbenzene Carbon Tetrachloride Chlorobenzene Chlorodibromomethane Chloroethane Chloroform Chloromethane 2-Chlorotoluene 4-Chlorotoluene

1,2-Dibromo-3-Chloropropane

1,2-Dibromoethane (EDB)

Dibromomethane 1,2-Dichlorobenzene 1,3-Dichlorobenzene 1,4-Dichlorobenzene Dichlorodifluoromethane 1,1-Dichloroethane 1,2-Dichloroethane 1,1-Dichloroethene cis-1,2-Dichloroethene trans-1,2-Dichloroethene 1,2-Dichloropropane 1,3-Dichloropropane 2,2-Dichloropropane 1,1-Dichloropropene cis-1,3-Dichloropropene trans-1,3-Dichloropropene

Ethylbenzene Hexachlorobutadiene Hexane Isopropylbenzene p-Isoproplyenzene Methylene Chloride

MTBK
Naphthalene
Nitrobenzene
n-Propylbenzene

Styrene 1,1,1,2-Tetrachloroethane 1,1,2,2-Tetrachloroethane

Tetrachloroethene

Toluene

1,2,3-Trichlorobenzene 1,2,4-Trichlorobenzene 1,1,1-Trichloroethane 1,1,2-Trichloroethane Trichloroethene Trichlorofluoromethane

Trichlorofluoromethane 1,2,3-Trichloropropane 1,2,4-Trimethylbenzene 1,3,5-Trimethylbenzene Vinyl Chloride

Vinyl Chloride Xylenes, Total

Detection Parameters, Table 1 - NR 507.30

Alkalinity Field conductivity

Chloride Field pH

COD Field temperature
Hardness Groundwater elevation

Metals from 12/18/01 WDNR Letter (for well P-111D only)

Arsenic Lead
Barium Manganese
Cadmium Selenium
Copper Silver
Chromium Zinc

Iron

Table 4-2 Wells to be Sampled in February 2002 FF/NN Landfill, Ripon, WI

Monitoring Wells

MW-101

MW-103

MW-104

P-106

MW-107

P-107

P-107D

MW-112

Alliant Energy Well Nest Number 3 (2 wells)

Private Water Supply Wells

Altnau

Baneck

Ehster

Gaastra

Gaasii

Hadel Miller

Rohde

Weiss

Lechate Head Wells

LC-1

LC-2

LC-3

APPENDIX A SOP for Drilling and Sampling of Borehole Groundwater GeoTrans, inc.

Std. Operating Procedures
Number: 70210
Revision: 0
Date: 6/17/91
Page 1 of 4

70210 DUAL WALL REVERSE CIRCULATION

1.0 Purpose

This procedure describes geologic and hydrogeologic conditions under which Dual Wall Reverse Circulation is the appropriate drilling method. This is mainly used when preventing introduction of foreign fluid is a main concern, and if collecting ground-water samples while drilling is required.

2.0 Methodology

The Dual Wall Reverse Circulation Method is an air-rotary technique. This method consists of a water-tight steel casing or outer tube of approximately 4.5 inches in outside diameter. Within this outer tube there is an inner tube of 2.4 inches internal diameter. This inner tube is connected to the outer tube at specified intervals, leaving an annular space between the dual tubes. The lead casing of the outer tube uses either a tri-cone rotary bit or an open-faced toothed bit of approximately 4.75 inches for cutting soil materials. The relative positions of the two tubes are such that the leading edge of the bit is at the same depth or is slightly ahead of the leading edge of the outer tube. High velocity compressed air is injected down the annulus formed by the two tubes and returns with drill cuttings through the inner tube. The cuttings are conveyed to a cyclone where the air velocity is reduced, the air is discharged out the top and the solids (soils) fall out the bottom. The high velocity of the air stream returns cuttings from depth to the surface with little discernable delay. When it is necessary to provide permanent casing within a borehole to either isolate formations or to provide a cavity within which a monitor well can be constructed, the dual-tube method requires the use of a separate casing, known as the overshot pipe.

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Page 2 of 4

The overshot pipe is flush-threaded steel with an inside diameter of approximately 5 inches and an outside diameter of approximately 5.625 inches. The outside diameter of the overshot bit is approximately 6.25 inches. To install the overshot pipe, high pressure water and/or air and hydraulic pressure are used to wash the overshot around the dual-tube. At some sites, it can be anticipated that a confining layer separating water-bearing units will be found at some depth. If contamination exists in the overlying water-bearing unit, it would be necessary to isolate the upper portion of the borehole from the lower water-bearing unit as drilling proceeds. This would be accomplished by first using the dual-tube to drill to the confining layer. The overshot pipe would be advanced to the depth of the confining layer and a seal would be made. Dual-tube methods would then be used to continue the boring through the confining layer and into the underlying formation(s).

The dual-tube string, as mentioned above, has an inside diameter of 2.4 inches. This cavity is continuous from the top of casing through the bit if the open-faced toothed bit is used as the cutting tool. If coring of bedrock is necessary, it can be accomplished through the dual-tube string (with open-faced bit) using AQ coring equipment. AQ coring equipment has an outside diameter of 1.89 inches and yields a core with an outside diameter of 1.062 inches.

3.0 Soil Boring and Logging Procedures

A single soil borehole can be completed through the surficial materials to the bedrock surface using the dual-wall air rotary method.

The observing geologist will log soil cuttings and maintain the proper detailed borehole logs for project use. The drilling subcontractors will be required to maintain their own borehole logs. The borehole logs allow for logging of soils using graphic and descriptive logging information (including USCS descriptions).

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4.0 Borehole Ground-Water Sampling

Borehole ground-water sampling can be conducted to determine aquifer-water quality at several vertical depths within a borehole. This method of environmental sampling is used because the dual wall method does not allow for continuous soil sampling (by split-spoon) for headspace screening purposes. This method of sampling requires that a discrete ground-water sample be obtained from the base of the drill stem where it infiltrates from the aquifer. For sample representativeness, this method also requires that a watertight drilling casing be used. Borehole ground-water sampling is considered to be a viable method for conducting field headspace testing. The following paragraphs present specific procedures for sample collection for use by the geologist during this type of sampling operation.

- 1. The drilling subcontractor will be instructed of the designated sampling interval and will be required to stop drilling operations when the correct depth is reached.
- 2. In order to collect a water sample that is representative of a specific location within the aquifer, the drilling casing should be evacuated of water if possible. Borehole evacuation (two to three casing volumes) will be accomplished with the use of a small diameter submersible pump or a bailer. Water temperature, pH and specific conductance will be monitored several times during the purging process to check for parameter stability. A point source bailer (top and bottom check valves) should be used to collect the water sample from the base of the drill stem. The bailer will be lowered by hand from the top of the drill stem into the base of the water column for sample collection.

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3. Individual water samples will be placed into two 40-ml glass vials and submitted for headspace screening in accordance with the provisions outlined within the SOP and further discussed in the following section and in the QAPP. Sample collection should be conducted in such a manner as to not disrupt drilling operation significantly.

APPENDIX B

Health and Safety Plan

GeoTrans

LIMITED SCALE SITE HEALTH AND SAFETY PLAN

1.0 GENERAL INFORMATION

Site/Location: Ripon FF/NN Landfill, Ripon WI	Project #: N734
Plan Prepared by: Richard H. Sawall	Date: January 21, 2002
Hazard Assessment Prepared by: * Richard H. Sawall	Date: January 21, 2002
* I certify that I have assessed the type, risk level and severity of he appropriate personal protective equipment for site personnel.	azards for this project and have selected
Plan Reviewed by: David Bohmann Wall Fall-	Date: January 21, 2002
Activity(s):	
-Installation of piezometer.	
Dates of work:	
-February, 2002	
GeoTrans personnel:	<u>nature</u>
Heidi Yantz, Staff Hydrogeologist * **	

- * Safety coordinator/emergency coordinator
- ** Designated First-Aid provider

Description of Site: (map included)

The FF/NN Landfill occupies approximately 7.3 acres in the northwest corner of Fond du Lac County in the Town of Ripon (Town), Wisconsin (SE 3 of the SE 3 of Section 7, T16N, R17E; Figure 2-1). The Site was operated as a landfill from 1967 to 1983. The Site was originally a gravel pit, and in 1967 was leased to Speed Queen for disposal of wastes from its facility in Ripon. In 1968, the City of Ripon (City) leased the property for waste disposal. In 1970, the City and Town contracted to share the cost of operating the landfill, and it was operated by the City and Town from 1970 to 1983. Throughout its operational history, the Site accepted municipal, commercial, and industrial solid wastes. Landfilling operations at the Site ceased in 1983, and it was capped with a clay cap in 1985. Vegetation was established to minimize erosion and a gas venting trench was placed along the western edge of the Site.

Types of hazardous material:

VOCs in soil and/or groundwater

Major safety/health hazards/risks: (contamination, equipment, fire etc.)

Drilling equipment

Exposure to contaminants

			2.0 SAFET	TY PLAN
Protective Ed	uipment/Ins	struments: (speci	fy type, as ne	ecessary)
Hard hat:	<u>X</u>	Boots:	<u>X</u>	Glasses (type):safe
Suits:		Respirator:		First aid kit:
PID:	<u>X</u>	CGI:		Hearing Protectors
Safety Equip	ment Levels	/Upgrades:		
If PID readin	gs are ≥ 5 p	pm, stop work an	d reassess sit	tuation.
Monitoring R	Lequirement	s:		
			onitored dur	ing drilling using a PID.
Son valuage	and broadin	ig zone will be in	omorea dar.	ing drining using a Fib.
Decontamina	tion/Work 2	Zone Requiremen	ts:	
All drilling e	quipment m	ust be decontami	nated by pow	ver washer after use.
		3.0 I	EMERGEN	CY PLANNING
Emergency P	hone Numb	ers		
Hospital/Eme	ergency Clir	nic:		
Ripon Medic	al Center (920) 748-3101		
933 Newbury	Street			
Ripon, WI 54	971-1730			
Fire Departm	nent: (920)	748-4919		
Police: (920)	748-2888			
HSI GeoTrar		2-1282		
		(262) 246-4646		
COMMUNICIOIS.	Layne Inc.	(202) 240-4040		

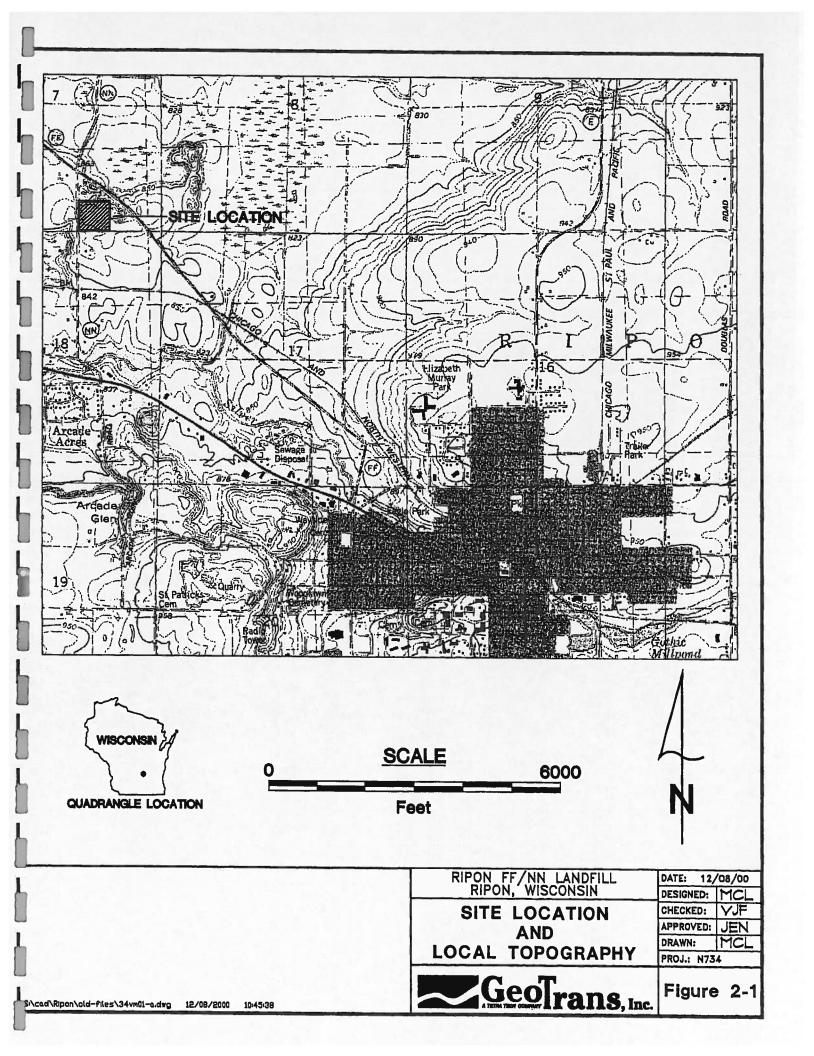
Note: Map of route to hospital attached.

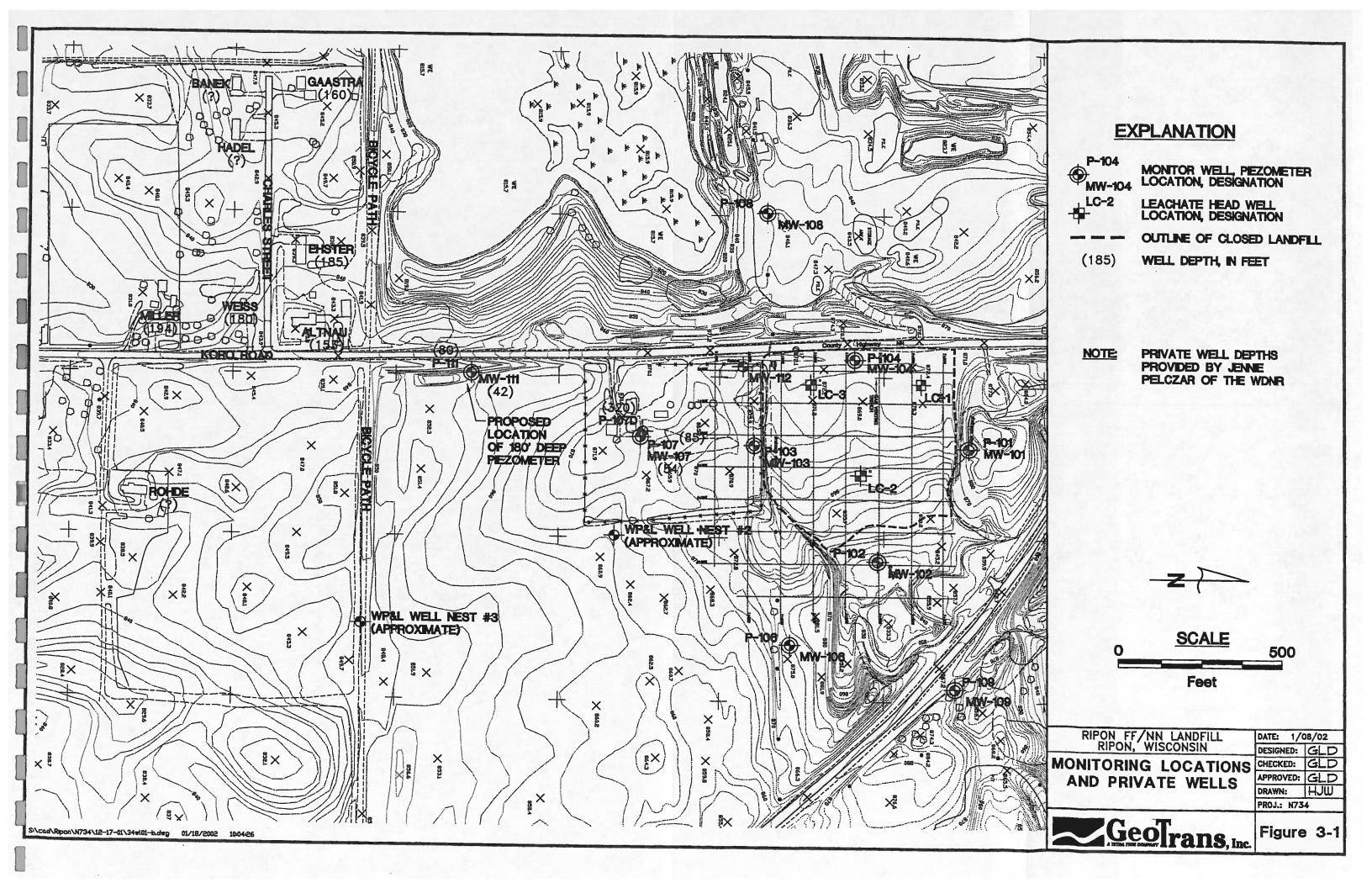
4.0 ATTACHMENTS

X Site Maps	Heat Stress
X Site Standard Safety Operating Procedures	X Cold Stress
X Route to Hospital	X Drill Rig Safety Procedures
Chemical Hazard Information	UST Removal Safety Checklists
X Site Safety Plan Acknowledgment Form	Trenching Procedures
Level C & D Modified Decon Procedures	

ATTACHMENTS:

Site Location and Local Topography
Proposed Drilling Location
Route to Hospital
General Safe Work Practices
Safe Drilling Practices
Cold Stress





SEND TO

- MAPQUEST. =

< Back

FROM:

County Rd E At S Koro Rd Ripon, WI 54971 US

Total Distance: 3.39 miles

TO:

Ripon Medical Ctr 933 Newbury St Ripon, WI 54971-1730 US

Total Estimated Time: 13 minutes

DIRECTIONS

1: Start out going Southeast on CR-FF towards BERLIN RD by turning left.

2: CR-FF becomes BERLIN RD.

3: Turn LEFT onto WI-23/WI-49.

4: Turn RIGHT onto WI-23/WI-44/WI-49.

5: Turn RIGHT onto WI-44/WI-49.

Total Estimated Time:

13 minutes



0.35 miles 0.49 miles

Total Distance 3.39 miles

DISTANCE

1.03 miles

0.78 miles

0.73 miles

DESTINATION:

Ripon Medical Ctr 933 Newbury St Ripon, WI 54971-1730 US



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TETRA TECH, INC. HEALTH AND SAFETY MANUAL VOLUME III

SAFE WORK PRACTICES (SWP)

GENERAL SAFE WORK PRACTICES

SWP NO.: 6-1

ISSUE DATE: JULY 1998

REVISION NO.: 1

Tetra Tech, Inc., Safe Work Practices General Safe Work Practices SWP No.: 6-1

Issue Date: July 1998 Revision No.: 1

Page: 1

GENERAL SAFE WORK PRACTICES

To prevent injuries and adverse health effects, the following general safe work practices (SWP) are to be followed when conducting work involving known and unknown site hazards. These SWPs establish a pattern of general precautions and measures for reducing risks associated with hazardous site operations. This list is not inclusive and may be amended as necessary.

- Do not eat, drink, chew gum or tobacco, take medication, or smoke in contaminated or
 potentially contaminated areas or where the possibility for the transfer of contamination
 exists.
- Wash hands and face thoroughly upon leaving a contaminated or suspected contaminated area. A thorough shower and washing must be conducted as soon as possible if excessive skin contamination occurs.
- Avoid contact with potentially contaminated substances. Do not walk through puddles, pools, mud, or other such areas. Avoid, whenever possible, kneeling on the ground or leaning or sitting on drums, equipment, or the ground. Do not place monitoring equipment on potentially contaminated surfaces.
- Remove beards or facial hair that interfere with a satisfactory qualitative respirator fit test or routine pre-entry positive and negative pressure checks.
- Be familiar with and knowledgeable of and adhere to all instructions in the site-specific health and safety plan (HASP). At a minimum, a safety meeting will be held at the start of each project to discuss the HASP. Additional meetings will be held, as necessary, to address new or continuing safety and health concerns.
- Be aware of the location of the nearest telephone and all emergency telephone numbers.
- Attend a briefing on the anticipated hazards, equipment requirements, SWPs, emergency procedures, and communication methods before going on site.
- Plan and delineate entrance, exit, and emergency escape routes.
- Rehearse unfamiliar operations prior to implementation.
- Use the "buddy system" whenever respiratory protection equipment is in use. Buddies should establish hand signals or other means of emergency communication in case radios break down or are unavailable.
- Buddies should maintain visual contact with each other and with other on-site team members by remaining in close proximity in order to assist each other in case of emergency.

Disclaimer: This safe work practice (SWP) is the property of Tetra Tech, Inc. (Tetra Tech), and its subsidiaries. Any reuse of the SWP without Tetra Tech's permission is at the sole risk of the user. The user will hold harmless Tetra Tech for any damages that result from unauthorized reuse of this SWP. Authorized users are responsible for obtaining proper training and qualification from their employer before performing operations described in this SWP.

Tetra Tech, Inc., Safe Work Practices General Safe Work Practices SWP No.: 6-1

Issue Date: July 1998 Revision No.: 1 Page: 2

- Minimize the number of personnel and equipment in contaminated areas (such as the
 exclusion zone). Nonessential vehicles and equipment should remain within the support
 zone.
- Establish appropriate support, contamination reduction, and exclusion zones.
- Establish appropriate decontamination procedures for leaving the site.
- Immediately report all injuries, illnesses, and unsafe conditions, practices, and equipment to the site safety coordinator (SSC).
- Maintain a portion of the site field logbook as a project safety log. The project safety log will be used to record the names, entry and exit dates, and times on site of all Tetra Tech, subcontractor, and project site visitor personnel; air quality and personal exposure monitoring data; and other information related to safety matters. Form SSC-1, Daily Site Log, may be used to record names of on-site personnel.
- A portable eyewash station should be located in the support zone if chemical splashes to
 eyes are possible.
- Do not bring matches and lighters in the exclusion zone or contamination reduction zone.
- Observe coworkers for signs of toxic exposure and heat or cold stress.
- Inform coworkers of nonvisual effects of illness if you experience them, such as headaches, dizziness, nausea, or blurred vision.



TETRA TECH, INC. HEALTH AND SAFETY MANUAL VOLUME III

SAFE WORK PRACTICES (SWP)

SAFE DRILLING PRACTICES

SWP NO.: 6-3

ISSUE DATE: JULY 1998

REVISION NO.: 1

Tetra Tech, Inc., Safe Work Practices Safe Drilling Practices SWP No.: 6-3

Issue Date: July 1998 Revision No.: 1 Page: 1

SAFE DRILLING PRACTICES

This document establishes safe work practices (SWP) to follow during drilling operations. These SWPs are based on suggested safety procedures provided in the National Drilling Association's "Drilling Safety Guide." Procedures to follow before, during, and after drilling are listed below.

Before beginning any drill operation, each employee must be aware of the following:

- Wear a hard hat, safety glasses or goggles, steel-toed work boots, a shirt and full-length pants when working with or near the drill rig. Shirts must be tucked in at the belt.
- Do not wear loose or frayed clothing, loose long hair, or loose jewelry while working with rotating equipment.
- Do not eat, drink, or smoke near the drill rig.
- Identify all underground utility and buried structure locations before drilling.
- Ensure that the drill rig and any other machinery used is inspected daily by competent, qualified individuals. The site safety coordinator (SSC) will ensure compliance with this precaution.
- Drill rig operators will be instructed to report any abnormalities, such as equipment failure, oozing liquids, and unusual odors, to their supervisors or the SSC.
- Establish hand-signal communications for use when verbal communication is difficult.
 One person per work team will be designated to give hand signals to equipment operators.

While the drill rig is operating, employees should be aware of the following:

- Wear appropriate respiratory and personal protective equipment (PPE) when conditions warrant their use.
- Avoid direct contact with known or suspected contaminated surfaces.
- Move tools, materials, cords, hoses, and debris to prevent tripping hazards and contact with moving drill rig parts.
- Adequately secure tools, materials, and equipment subject to displacement or falling.
- Store flammable materials away from ignition sources and in approved containers.

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- Maintain adequate clearance of the drill rig and mast from overhead transmission lines.
 The minimum clearance is 25 feet unless special permission is granted by the utility company. Call the local utility company for proper clearance.
- Only qualified and licensed personnel should operate drill rigs.
- Workers should not assume that the drill rig operator is keeping track of their exact location. Workers should never walk directly behind or beside heavy equipment without the operator's knowledge.
- Workers should maintain visual contact with drill rig operators at all times.
- When an operator must maneuver equipment in tight quarters, the presence of a second person is required to ensure adequate clearance. If much backing is required, two ground guides will be used: one in the direction the equipment is moving, and the other in the operator's normal field of vision to relay signals.
- Auger sections and other equipment are extremely heavy. All lifting precautions should be taken before moving heavy equipment. Appropriate equipment, such as chains, hoists, straps, and other equipment, should be used to safely transport heavy equipment too heavy to safely lift.
- Proper personal lifting techniques will be used. Workers should lift using their legs, not their backs.
- Workers will not use equipment they are not familiar with. This precaution applies to heavy as well as light equipment.
- All personnel not essential to work activities will be kept out of the work area.
- Workers will be aware of their footing at all times.
- Workers will remain alert at all times.

After drilling operations are completed, employees should do the following:

- Shut down machinery before repairing or lubricating parts (except parts that must be in motion for lubrication).
- Shut down mechanical equipment prior to and during fueling operations. When refueling or transferring fuel, containers and equipment must be bonded to prevent the buildup of static electricity.
- Keep drill rigs in the exclusion zone until work has been completed. Such equipment should then be decontaminated within the designated decontamination area.

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- Engage parking brakes when equipment is not in use.
- Implement an ongoing maintenance program for all tools and equipment. All tools and moving equipment should be inspected regularly to ensure that parts are secured, are intact, and have no cracks or areas of weakness. The equipment must turn smoothly without wobbling and must operate in accordance with manufacturer specifications. Defective items should be promptly repaired or replaced. Maintenance and repair logs will be kept.
- Store tools in clean, secure areas to prevent damage, loss, or theft.



TETRA TECH, INC. HEALTH AND SAFETY MANUAL VOLUME III

SAFE WORK PRACTICES (SWP)

COLD STRESS

SWP NO.: 6-16

ISSUE DATE: JULY 1998

REVISION NO.: 1

Tetra Tech, Inc., Safe Work Practices Cold Stress

SWP No.: 6-16

Issue Date: July 1998 Revision No.: 1 Page: 1

COLD STRESS

This safe work practices (SWP) describes situations where cold stress is likely to occur and discusses procedures for the prevention and treatment of cold-related injuries and illnesses. Cold conditions may present health risks to employees during field activities. The two primary factors that influence the risk potential for cold stress are temperature and wind velocity. Wetness can also contribute to cold stress. Other factors that increase susceptibility to cold stress include age (very young or old), smoking, alcohol consumption, fatigue, and wet clothing. Hypothermia can occur at temperatures above freezing if the individual has on wet or damp clothing or is immersed in cold water. The combined effect of temperature and wind can be evaluated using a wind chill index as shown in Table 1.

Bare flesh and body extremities that have high surface area-to-volume ratios such as fingers, toes, and ears are most susceptible to wind chill or extremely low ambient temperatures. Because cold stress can create the potential for serious injury or death, employees must be familiar with the signs and symptoms and various treatments for each form of cold stress. Table 2 provides information on frostbite and hypothermia, the two most common forms of cold-related injuries.

Training is an essential component of cold stress prevention. Employees are instructed to recognize and treat cold-related injuries during 8-hour health and safety refresher and first aid training courses. When working in cold environments, specific steps should be taken to lessen the chances of cold-related injuries. These include the following:

- Protecting of exposed skin surfaces with appropriate clothing (such as face masks, handwear, and footwear) that insulates, stays dry, and blocks wind
- Shielding the work area with windbreaks to reduce the cooling effects of wind
- Providing equipment for keeping workers' hands warm by including warm air jets and radiant heaters in addition to insulated gloves
- Using adequate insulating clothing to maintain a body core temperature of above 36 °C
- Providing extra insulating clothing on site

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TABLE 1

COOLING POWER OF WIND ON EXPOSED FLESH EXPRESSED AS EQUIVALENT TEMPERATURE

Estimated Wind	Actual Temperature Reading (°F)											
Speed (in miles per	50	40	30	20	10	0	-10	-20	-30	-40	-50	-60
hour - mph)	Equivalent Chill Temperature (°F)											
CALM	50	40	30	20	10	0	-10	-20	-30	-40	-50	-60
5	48	37	27	16	6	-5	-15	-26	-36	-47	-57	-68
10	40	28	16	4	-9	-24	-33	-46	-58	-70	-83	-95
15	36	22	9	-5	-18	-32	-45	-58	-72	-85	-99	-112
20	32	18	4	-10	-25	-39	-53	-67	-82	-96	-110	-121
25	30	16	0	-15	-29	-44	-59	-74	-88	-104	-118	-133
30	28	13	-2	-18	-33	-48	-63	-79	-94	-109	-125	-140
35	27	11	-4	-20	-35	-51	-67	-82	-98	-113	-129	-145
40	26	10	-6	-21	-37	-53	-69	-85	-100	-116	-132	-148
(Wind speeds greater than 40 mph have little additional effect.)	LITTLE DANGER in less than 1 hour with dry skin; maximum danger from false sense of security		INCREASING DANGER from freezing of exposed flesh within 1 minute			GREAT DANGER that flesh may freeze within 30 seconds						

Trench foot may occur at any point on this chart.

Source: Modified from American Conference of Governmental Industrial Hygienists. 1997. "Threshold Limit Values for Chemical Substances and Physical Agents." Tetra Tech, Inc., Safe Work Practices Cold Stress

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TABLE 2

COLD STRESS CONDITIONS

Condition	Causes	Signs and Symptoms	Treatment			
Frostbite	Freezing of body tissue, usually the nose, ears, chin, cheeks, fingers, or toes	 Pain in affected area that later goes away Area feels cold and numb Incipient frostbite (frostnip) - skin is blanched or whitened and feels hard on the surface Moderate frostbite - large blisters Deep frostbite - tissues are cold, pale, and hard 	 Move affected worker to a warm area Immerse affected body part in warm (100 to 105 °F) water—not hot! Handle affected area gently; do not rub After warming, bandage loosely and seek immediate medical treatment 			
Hypothermia	Exposure to freezing or rapidly dropping temperatures	 Shivering, dizziness, numbness, weakness, impaired judgment, and impaired vision Apathy, listlessness, or sleepiness Loss of consciousness Decreased pulse and breathing rates Death 	 Immediately move affected person to warm area Remove all wet clothing and redress with loose, dry clothes Provide warm, sweet drinks or soup (only if conscious) Seek immediate medical treatment 			

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- Reducing the duration of exposure to cold
- Changing wet or damp clothing as soon as possible

During periods of extreme cold (10 °F or less) workers should use the buddy system to ensure constant protective observation.

Specific monitoring criteria are not established for cold stress. However, employees should be thoroughly cognizant of the signs and symptoms of frostbite and hypothermia (see Table 1) in themselves as well as in coworkers. All instances of cold stress should be reported to the site safety coordinator. Work schedules may be adjusted and warm-up regimes imposed as needed to deal with temperature and wind conditions.



TETRA TECH, INC. HEALTH AND SAFETY PLAN COMPLIANCE AGREEMENT

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Project Number:				
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Name	Signature	Employer	Date	

APPENDIX C

Alliant Energy Well Logs





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FROM:

Name: Ail Stevens

Phone:

Fax:

608.252.3481

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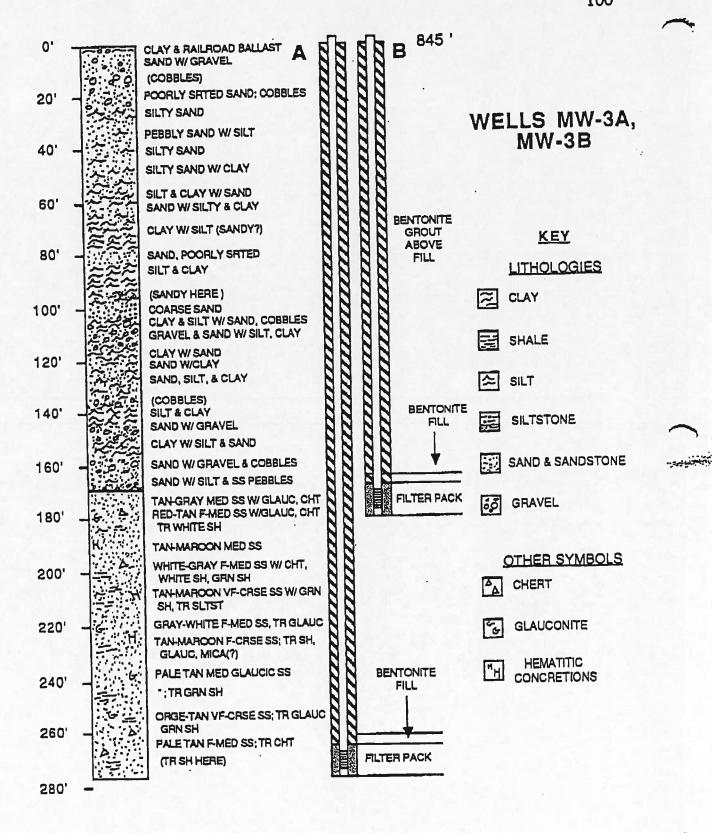
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